

Characterization of Physical Properties of Polymers Using AFM Force-Distance Curves

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Abstract

A novel analysis method based on Hertz theory was used to determine the mechanical properties from force-distance curves obtained over a wide range of temperatures and frequencies on poly(*n*-butyl methacrylate) (PnBMA) and two polystyrene (PS) samples, having different molecular weight and hence different glass transition temperature T_g . The analysis technique extends the elastic continuum contact theories to the plastic deformations and permitted to calculate the stiffness in the plastic regime of deformation, the yielding force, the parameters of the WLF and Arrhenius equations, and the Young's modulus. The Young's modulus and the shift coefficients of the polymers determined through AFM measurements were in excellent agreement with the values from DMA measurements and/or the literature values.

Force-distance curves were also acquired on a model polymer blend of PS/PnBMA at different temperatures. The analysis method was used to determine the Young's modulus of PS and PnBMA away from the interface and close to the interface with a resolution of 800 nm. The differences in T_g of the two polymers resulted in different viscoelastic behavior. The modulus of PnBMA and PS was in excellent agreement with the DMA and AFM data from the measurements on individual films. The morphology of the PS/PnBMA blend was characterized using the Young's modulus of the constituting polymers. A several μm long transition region was observed in the vicinity of the interface, where the modulus of PnBMA decreased from the value on PS to the value on PnBMA away from the interface. This experiment shows the capability of AFM of surveying local mechanical properties and studying heterogeneous samples. Such spatially resolved measurements cannot be achieved with any other technique.

Zusammenfassung

Eine neuartige, auf der Hertz Theorie basierende Analysemethode wurde benutzt um mechanische Eigenschaften anhand Kraft-Abstands Kurven zu bestimmen. Kraft-Abstands Kurven wurden auf Poly(*n*-butyl Methacrylat) (PnBMA) und auf zwei Sorten Polystyrol (PS) mit unterschiedlichem Molekulargewicht und unterschiedlicher Glasübergangstemperatur T_g in einem großen Temperatur- und Frequenzbereich aufgenommen. Diese Analysetechnik erweitert die elastischen Kontinuumstheorien um plastische Deformationen und erlaubt die Steifigkeit bei plastischen Deformationen, die Fließgrenze, die Parameter der WLF und Arrhenius Gleichungen, sowie den Elastizitätsmodul zu bestimmen. Der Elastizitätsmodul und die Verschiebungskoeffizienten der Polymere, bestimmt durch die AFM Messungen, stimmen mit den Ergebnissen der DMA Messungen und Literaturwerten überein.

Kraft-Abstands Kurven wurden auch bei verschiedenen Temperaturen auf einem modellhaften PS/PnBMA-Polymerblend aufgenommen. Die Analysemethode wurde benutzt, um den Elastizitätsmodul von PS und PnBMA mit einer Auflösung von 800 nm nah und fern der Grenzfläche zu bestimmen. Die unterschiedlichen T_g der zwei Polymere zeigen sich im unterschiedlichen viskoelastischen Verhalten. Die Module von PnBMA und PS stimmen mit den Ergebnissen der DMA und AFM Messungen auf einzelnen Filmen überein. Die Morphologie des Blend wurde durch den Elastizitätsmodul der einzelnen Polymere charakterisiert. In der Nähe der Grenzfläche wurde eine mehrere μm lange Übergangsregion beobachtet, in der der Modul von PnBMA vom PS-Wert zum PnBMA-Wert bei zunehmendem Abstand von der Grenzfläche abfällt. Dieses Experiment zeigt die Möglichkeit des AFM, die lokalen mechanischen Eigenschaften von heterogenen Proben zu untersuchen. Solche ortsaufgelösten Messungen können mit anderen Techniken nicht durchgeführt werden.

**To my parents with love and gratitude
for all their support and inspiration.**

அன்னையும் பிதாவும் முன்னெறி தெய்வம்

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List of Symbols

A	area of cross-section of the sample in DMA measurement
A	Helmholtz free energy
A, B	coefficients of the attractive and repulsive Lennard – Jones terms
\bar{A}	dimensionless contact radius in Maugis theory
a	contact radius
a^*	amplitude of oscillation in DMA measurement
a_{Hertz}	contact radius following Hertz theory
a_{JKR}	contact radius following JKR theory
a_{T}	shift coefficient
b	base of the triangle at the end of “V” shaped cantilever
C_1, C_2	Williams-Landel-Ferry coefficients
C_p	specific heat capacity
\mathcal{D}	dissipated energy
D	tip-sample separation distance
\bar{D}	dimensionless deformation in Maugis theory
d	distance between position sensitive detector and cantilever
d_i	distance from the edge of PS phase
\mathcal{E}	elastic energy
E	Young’s modulus
E'	storage modulus
E''	loss modulus
\bar{E}	analogue of Young’s modulus for plastic deformations
E_a	activation energy
E_{PnBMA}	Young’s modulus of PnBMA
E_{PS}	Young’s modulus of PS
E_t	Young’s modulus of tip
E_{tot}	reduced modulus
F	force
F^*	force that is controlled in order to keep the oscillation amplitude constant
\bar{F}	dimensionless adhesion force in Maugis theory
f_0	characteristic frequency

F_{ad}	adhesion force
F_{att}	attractive force
f_{e}	excess free volume per unit volume
F_{max}	maximum applied force
f_{p}	maximal loss in dielectric measurement
F_{surf}	surface force
F_{yield}	yielding force
G	Gibbs free enthalpy
G^*	complex shear modulus
G'	storage shear modulus
G''	loss shear modulus
H	zero load elastic recovery
H'	zero load plastic deformation
$I_{\text{A}}, I_{\text{B}}$	current signal in the two quadrants of the position sensitive detector
invOLS	inverse of optical lever sensitivity
J	ratio of Young's moduli of top and bottom films
k_{B}	Boltzmann constant
k_{c}	elastic constant of cantilever
k_{eff}	effective stiffness
k_{s}	elastic constant of sample
L	length of cantilever
l	length of specimen in DMA measurement
L_1	total height of "V"-shaped cantilever
L_2	height of the triangle at the end of "V"-shaped cantilever
M	molecular mass
M_{n}	number average molecular weight
M_{w}	weight average molecular weight
N_{A}	Avogadro's number
p	pressure
R	tip radius
R	universal gas constant in the Arrhenius equation
S	entropy
s	fitting parameter in the dielectric measurement
$S(V)$	total output voltage of the position sensitive detector

T	temperature
t	thickness of top PnBMA film
$\tan \delta$	phase angle
T_c	crystallization temperature
t_c	thickness of cantilever
T_g, T_α	glass transition temperature
T_m	melting point
T_{ref}	reference temperature
T_β, T_γ and T_δ	sub- T_g β, γ and δ transition temperature
U	internal energy
V	volume
V_0	occupied volume
V_A, V_B	voltage output of the two quadrants of the position sensitive detector
V_f	free volume
w	width of rectangular cantilever
W	width of the arms of the “V”-shaped cantilever
W	work of adhesion
z_0	typical atomic dimension
Z_{ad}	minimum cantilever deflection on the withdrawal contact curve
Z_c	cantilever deflection
Z_c^{max}	maximum cantilever deflection
$(Z_c)_{jtc}$	cantilever deflection at jump-to-contact
Z_p	distance between sample surface and cantilever rest position
Z_p^{max}	maximum piezo displacement
Z_{yield}	cantilever deflection at yielding point

Greek symbols

α	thermal expansion coefficient
α, β, γ and ε	parameters of the hyperbolic model
δ	sample deformation
δ_e	elastic recovery
δ_H	sample deformation following Hertz theory
δ_p	permanent plastic deformation

Δ_{PSD}	distance moved by the spot on the detector due to cantilever deflection
ΔV_e	end group free volume
$\Delta\varepsilon$	relaxation strength
ε	strain
ε'	real part of dielectric function
ε''	imaginary part of dielectric function
$\varepsilon^*(f)$	complex dielectric function
η	viscosity
λ	Maugis parameter
ν	frequency
ν	Poisson's coefficient of sample
ν_t	Poisson's coefficient of tip
ν_0	natural frequency
θ	angle of tilt of the cantilever with respect to horizontal
ρ	density
σ	dc conductivity of the sample in broadband spectroscopy measurement
σ	stress
τ	relaxation time
ω	angular frequency
ω_0	angular resonance frequency
Ψ_p	plasticity index

List of Abbreviations

AFM	atomic force microscope
DMA	dynamic mechanical analysis
DMT	Derjaguin – Müller – Toporov theory
DMTA	dynamic mechanical thermal analysis
DSC	differential scanning calorimetry
HN	Havriliak – Negami function
JKR	Johnson – Kendall – Roberts theory
LVDT	linear variable differential transformer
MFP-3D™	molecular force probe – 3D
NMR	nuclear magnetic resonance spectroscopy
PnBMA	poly(<i>n</i> -butyl methacrylate)
PS	polystyrene
PSD	position sensitive detector
SFA	surface force apparatus
SNOM	scanning near-field optical microscope
SPM	scanning probe microscope
STM	scanning tunneling microscope
TEM	transmission electron microscope
THF	tetrahydrofuran
TMA	thermomechanical analysis
TTS	Time-Temperature Superposition principle
WLF	Williams – Landel – Ferry equation

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1. Introduction

The atomic force microscope (AFM) is a major extension of scanning tunneling microscope (STM) and has borrowed some of the STM technology, including sub-nanometer motion and implementation of feedback technique. In AFM, the probe is a deflecting cantilever on which a sharp tip is mounted. As a topographic imaging technique, AFM may be viewed as a stylus profilometer.

Another major application of AFM is the measurement of the tip-sample interaction through force-distance curves. AFM force-distance curves have been used for the study of numerous material properties and for the characterization of surface forces. Especially, force-distance curves are widely used for the determination of mechanical properties [1].

The elastic-plastic behavior and the hardness of a material are typically measured by its deformation response to an applied force. Microindentation probes to obtain this type of information have been employed for several years [1]. Recognizing the need to probe structures with considerably smaller dimensions at improved force and lateral resolution, there has been an effort to further reduce the area over which the measurement force is applied. The commercially available nanoindenters, which can resolve forces of 300 nN and depths of 0.4 nm, represent one step to satisfy these criterions [1].

The AFM provides orders of magnitude improvements over the nanoindenter, not only by superior performance in force and depth sensitivity for repulsive contact forces but also for use as an analogue to the surface force apparatus [1]. Since both attractive and repulsive forces localized over nanometer-scale regions can be probed, forces due to negative loading of the probe from the van der Waals attraction between tip and sample prior to contact, or from adhesive forces, which occur subsequent to contact, can be investigated. Over the last decade, the AFM has become one of the most important tools to study surface interaction by means of force-distance curves [2, 3].

In the past few years several scientific works have been aimed at determining the viscoelastic behavior and the glass transition temperature T_g through AFM measurements and most importantly using force-distance curves. In the first measurement using force-distance curves by Marti and his coworkers [4], the authors have observed a dramatic increase of adhesion above a certain temperature as shown in Fig. 1-1. The authors have acquired force-distance curves on three PS samples having different molecular weights. The jump-off-contact was used to the measure of the tip-sample adhesion (see Section 3.2.1). The authors found out that the adhesion increases with increasing temperature and the increase of

adhesion depends on the molecular weight of PS and therefore also on its T_g . The authors also showed that after cooling the samples the samples have the same tip-sample adhesion values at room temperature. See Section 2.6 for the dependence of T_g on the molecular weight of a polymer.

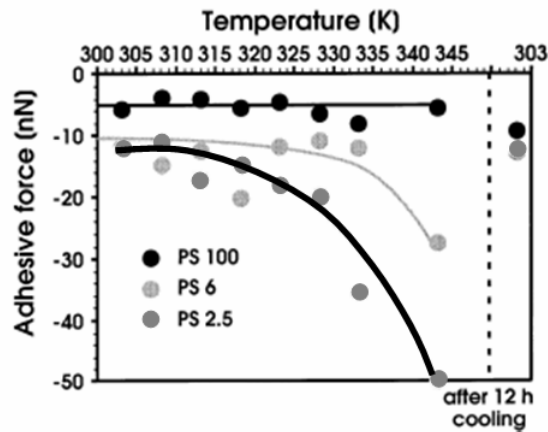


Figure 1-1: Adhesion of polystyrene having $M_w = 2.5$ (PS2.5), 6 (PS6) and 100 kg/mol (PS100) as a function of temperature measured by Marti et al. The adhesion increases at a certain temperature depending on the molecular weight. [Reproduced from Ref. 4]

Later, Tsui and his coworkers have obtained force-distance curves at various temperatures on poly(*t*-butyl acrylate) [5]. The authors were able to draw a master curve of adhesion as shown in Fig. 1-2. The jump-off contact was used as the measure of tip-sample adhesion. The authors have also shown that there is a good agreement between the shift factors obtained using AFM and rheological measurements made on the bulk polymer.

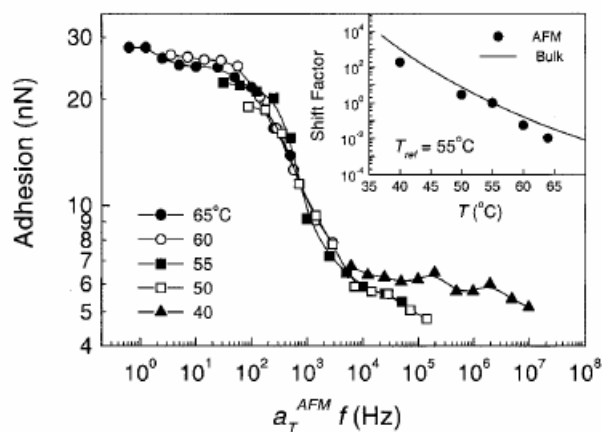


Figure 1-2: Tsui et al. were able to draw a master curve of adhesion (markers) of poly(*t*-butyl acrylate) and compared the shift factors obtained using AFM and rheological measurements. [Reproduced from Ref. 5]

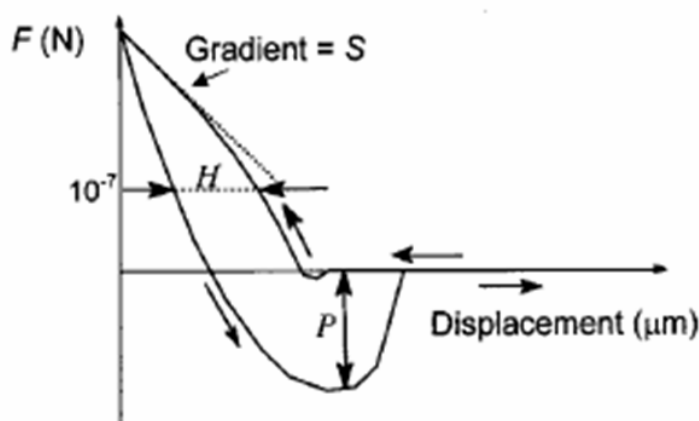


Figure 1-3: The stiffness S , hysteresis H and pull-off force F_{ad} measured from force-displacement curves obtained by Bliznyuk et al. as a function of temperature. The authors showed that these quantities change abruptly at $T = T_g$. [Reproduced from Ref. 6]

Finally, Bliznyuk et al. [6] have measured several quantities from force-displacement curves acquired at different temperatures as shown in Fig. 1-3. The stiffness S of the sample is measured from the final gradient of the approach curve. A measure of the hysteresis H of the cycle is taken from the difference in displacement of the piezo on the approach and retraction at an arbitrarily fixed force of $0.1 \mu\text{N}$. The authors have shown that both these quantities and the adhesion force change abruptly at the glass transition temperature. Unfortunately, these quantities have no physical meaning. Though this method provides a mean to evaluate T_g using AFM, it falls short of providing some insights into the physical processes occurring at $T = T_g$ and into the dependency of physical quantities such as stiffness or hardness on temperature and frequency.

In order to determine the mechanical properties from force-distance curves, one of the elastic continuum contact theories, namely Hertz [7], Derjaguin-Müller-Toprov [8] and Johnson-Kendall-Roberts theory [9], has to be employed to know the dependence of the contact radius and the sample deformation on force. In his work, Maugis [10] combined the three major elastic continuum contact theories into a complete and general description, which showed the limits but most importantly the possibilities of AFM measurements of the elastic properties of materials. Quantitative determination of Young's modulus has made good progress in the recent years [2, 3] and in several recent works, scientists have shown that quantitative determination of Young's modulus of polymers and the comparison between the AFM data and the values reported using other techniques is possible [11-15].

On the contrary, there are only very little important experimental results and theoretical studies on the plastic deformations of polymers to date [15]. However, yield strength and yielding behavior of polymers are of significance as they define the limits of load bearing capability of polymers with reversible deformations and also provide valuable insights into their modes of failure.

In fact other established thermal analysis techniques such as dynamic mechanical analysis (DMA) can be used to measure the mechanical properties of polymers. However, measurements based on such techniques are performed on bulk polymer system whereas local measurements with very high lateral resolution in the order of nanometers are only possible with AFM measurements. Therefore, AFM force-distance curves provide an opportunity to measure differences in physical properties, e.g. stiffness or T_g , of heterogeneous samples such as polymer blends or copolymers.

Polymer blends of homopolymers are interesting for diverse reasons and the properties of the polymer blends are largely determined by the morphology, i.e. the shape, size and distribution of the blend components. First, from a theoretical point of view, mixing of polymers is interesting as it is of great importance to know the structure and morphology of the polymer blend and the influence of the morphology on the resulting blend properties. Secondly, polymer blends allow the optimization of some properties compared to that of homopolymers.

The interfacial properties between the two adjacent polymer phases are the least understood of all the properties of polymer blends. The limited amount of information available about the polymer-polymer interface is a direct consequence of the fact that very few techniques permit to study them directly [16, 17]. Several techniques are useful in studies of polymer interfaces, but they provide only indirect information [17-21].

Mapping the morphology and the composition of polymer blends and copolymers by means of AFM has made great stride in the last decade and it is an active field of research [18]. Some aspects of compositional identification are intrinsic to the AFM operation. The interaction forces acting between tip and sample surface comprise of chemical information, and the sample indentation contains details about the viscoelastic properties of the sample.

Recently, AFM force-distance curves are gaining popularity to image contrast and to study the local variations of sample properties. Mechanical properties [13, 22] and the adhesion force [23-27] have been used to study the local variations of sample properties. However, in the past there have been no scientific studies of the temperature dependent mechanical properties of homogenous and heterogeneous polymer systems.

In the first part of the PhD work, the elastic-plastic behavior of poly(*n*-butyl methacrylate) is studied as a function of temperature and frequency. A novel analysis method based on Hertz theory [8], which also takes plastic deformations into account, has been used to determine the mechanical properties. Time-temperature superposition principle has been applied to the data obtained from the AFM measurements in order to present the results as a function of both temperature and frequency [28]. Similar measurements are carried out on two polystyrene samples having different T_g and molecular weight. The viscoelastic properties of the two polystyrene samples as a function of temperature are also studied [29].

Finally, force-distance curves are used to investigate a model polymer blend of polystyrene/poly(*n*-butyl methacrylate). The thermomechanical properties of the blend constituents in the vicinity of the interface and also far from the interface are compared to the measurements made on individual polymer films. Finally, the morphology of the blend is characterized as a function of temperature using the measured quantities [30].

In section 2, background information about the glass transition temperature and the viscoelastic behavior of polymers is presented. Section 3 deals with the working principle of AFM and especially, the force-distance curves and the elastic continuum theories to evaluate the mechanical properties. Sample preparation techniques, dynamical mechanical analysis and broadband spectroscopy measurements, and acquisition of force-distance curves are presented in Section 4. In Section 5, results from the measurements made on individual polymer films of poly(*n*-butyl methacrylate) and polystyrene are discussed and in Section 6, results from the measurements on a model polymer blend are presented.

2. Glass Transition Temperature and Viscoelastic Behavior of Polymers

2.1. The glass transition temperature T_g

The glass transition is a phase change that occurs in solids, such as glasses, polymers and some metals. The glass transition temperature is defined as the temperature at which an amorphous material experiences a physical change from a hard and brittle condition to a flexible and rubbery condition. For polymers with both amorphous and crystalline regions (semicrystalline polymers) only the amorphous region exhibits a glass transition. The melting point T_m of crystalline solids or of the crystalline portion in semicrystalline polymers is the temperature at which they change their state from solid to liquid. T_m is a first order transition, i.e. volume and enthalpy (heat content) are discontinuous through the transition temperature. Unlike the melting point T_m , the glass transition temperature T_g is a second order transition, i.e. volume and enthalpy are continuous through the transition temperature. Since the glass transition phenomenon covers a wide range of temperatures without any discontinuity in the measured quantity at T_g , the reported T_g is generally taken as the mid-point of this range.

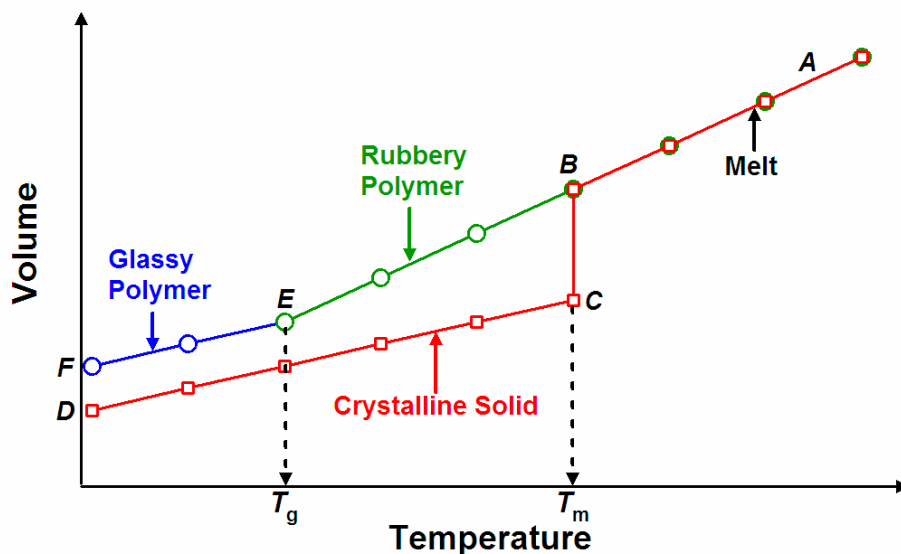


Figure 2-1: *Volume-Temperature curves of a molten polymer (AE) forming a glassy amorphous state (EF) at the glass transition temperature T_g and of a liquid (AB) forming a crystalline solid phase (CD) at the melting point T_m .*

In the usual schedule schematically shown in Fig. 2-1, the solid is crystalline and passes into the liquid state at the melting point T_m . The transition is, in nearly all cases, accompanied by an increase in volume and in enthalpy, the latent heat of melting. The slope of the line DC is the thermal expansion coefficient of the crystalline phase and at the melting point the

volume increases discontinuously from C to B. The slope of the line BA denotes the thermal expansion coefficient of the liquid phase, which is slightly higher than that of the crystalline solid phase. When the crystalline solid is cooled down, its volume retraces the path A to D. However, during cooling of an amorphous polymer from its melt, the polymer cools down along the line AB but from B to E it is in a flexible rubbery or leathery state, which solidifies at E without showing a discontinuous decrease in the volume. On further cooling, the polymer undergoes a transformation into a glassy amorphous state, with about the same thermal expansion coefficient of the crystalline counterpart. For an amorphous polymer, the temperature at which the slope of the volume-temperature measurement changes is referred as the **glass transition temperature** T_g . When a polymer is heated up above its T_g , it is not immediately transformed into its molten state, but first into a rubbery state which gradually melts upon further heating. Therefore, T_g is also called the *glass-rubber transition temperature*. It is appropriate to point out that the T_g value recorded in any given experiment is dependent on the temperature-scanning rate or on the frequency [31, 32]. This is further discussed in Section 2.5.

In the glassy state the molecular structure is highly disordered. This is clearly demonstrated by X-ray diffraction patterns in the glassy state, where only a diffuse ring is visible, indicating some short-distance order. In contrast, sharp reflections are obtained for crystalline materials which exhibit long-range order. The disordered glassy state occupies a larger volume than a crystal and this excess volume due to the lack of ordering in the system is called the *free volume* V_f . This is the reason for the difference between the volume of an amorphous polymer below T_g (line EF) and the volume of a crystalline counterpart (line CD) in Fig. 2-1. In order to calculate the total free volume, we only need to know the density of the material and the radii of the atoms. However, the free volume that is accessible to the atoms is far less than the total free volume and it depends on the size of the moving atom or group of atoms.

The remainder of this chapter presents information about the free volume concept and the relaxation time of transitions, the viscoelastic behavior of polymers, the time-temperature superposition principle, sub- T_g relaxations, non-equilibrium phenomena in glass transition and the effect of molecular structure on T_g .

2.1.1. Free volume concept

The thermal transitions in polymers can be described in terms of either free volume changes or relaxation times. A simple approach to the concept of free volume, which is

popular in explaining the dynamic mechanical properties, is the crankshaft mechanism, where the molecule is imagined as a series of jointed segments. Taking advantage of this model, it is possible to simply describe the various transitions seen in polymers. Other models exist that allow for more precision in describing polymer behavior; the best seems to be the Doi-Edwards model [33].

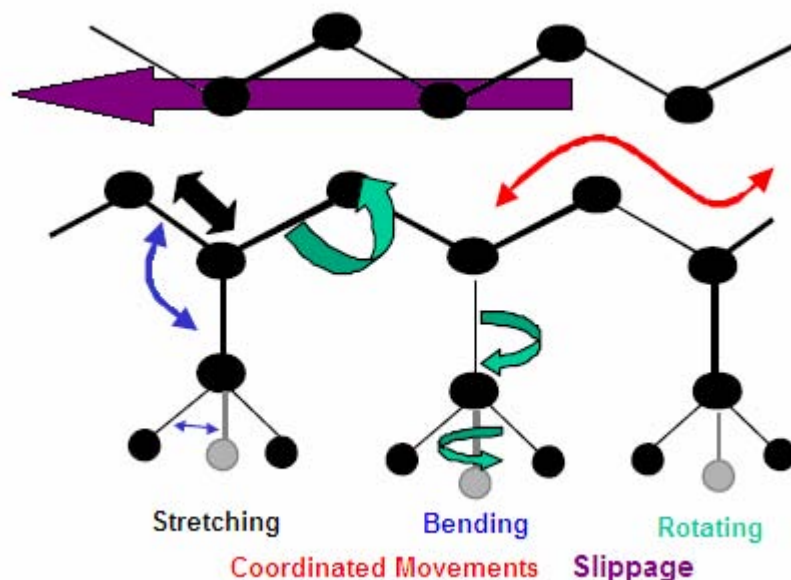


Figure 2-2: *The crankshaft model showing the possible movements involving side groups and main chains as a result of increase in free volume on heating a polymer. The movements can involve stretching, bending and rotation of side groups or coordinated movements and chain slippage involving main chains.*

The crankshaft model treats the polymer chains as a collection of mobile segments that have some degree of free movement, as shown in Fig. 2-2. This is a very simplistic approach, yet very useful for explaining the polymer behavior. When the free volume accessible to the movement of atoms is small ($T < T_g$), segments of main chain or side group elements can rotate or stretch around their axes without changes in the bond angle or can bend with small changes in the bond angles. When the free volume is largely increased ($T > T_g$), segments of one main chain can move in a coordinated fashion with segments of another main chain or whole polymer chains can slip past one another.

When a polymer is heated up, the free volume of the chain segment increases and the ability of the chain segments to move in various directions also increases. This increased mobility in either side chains or small groups of adjacent backbone atoms results in various

transitions affecting several properties of the polymer, e.g. mechanical and dielectric properties. Figure 2-3 schematically shows the effect of these transitions on the modulus E of the polymer as a function of temperature and the chain conformations associated with each transition according to the crankshaft model.

As the polymer heats up and expands, the free volume increases so that localized bond movements (rotating, bending and stretching) and side chain movements can occur. This is the gamma transition at T_γ . As the temperature and the free volume continue to increase, the whole side chains and localized groups of 4-8 backbone atoms begin to have enough space to move and the material starts to develop some toughness. This transition is called the β transition (see Section 2.3). Often it is the T_g of a secondary component in a blend or of a specific block in a block copolymer.

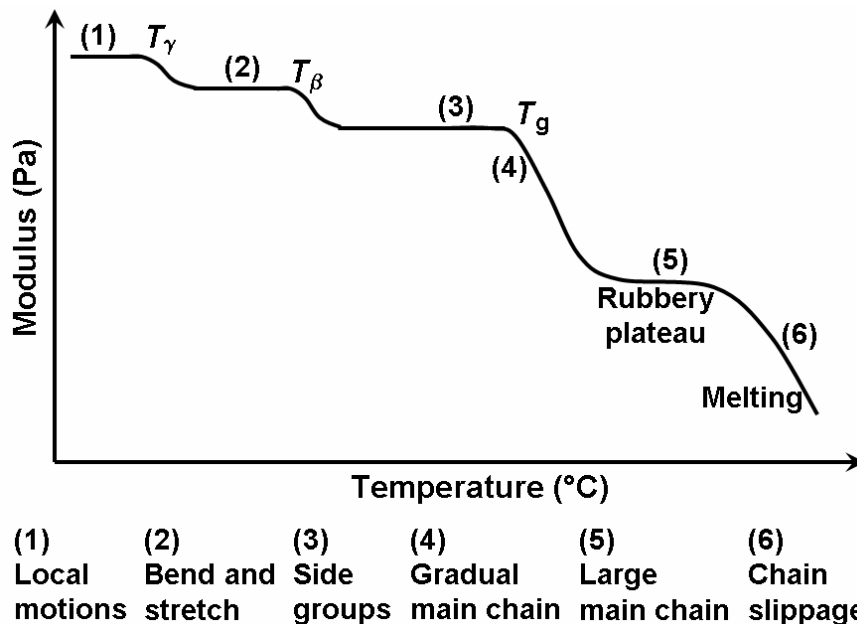


Figure 2-3: A schematic representation of the effect of temperature on the modulus E of an amorphous polymer and the corresponding chain conformations (numbers 1-6) associated with each transition region. The sub- T_g β and γ transitions occur at T_β and T_γ .

As the free volume continues to increase with increasing temperature, the glass transition T_g occurs when large segments of the chains start moving. In most polymers, there is almost three orders of magnitude decrease in the Young's modulus E of the polymer at T_g . The plateau between the glass-rubber transition region and the melt region is known as the rubbery plateau. Large scale main chain movements occur in the rubbery plateau and the modulus remains fairly constant exhibiting highly elastic properties. On continued heating, the melting point, T_m , is reached. The melting point is where the free volume has increased so that the

chains can slide past each other and the material flows. This is also called the terminal region. In the molten state, the ability to flow is dependent on the molecular weight of the polymer.

2.1.2. Relaxation time

On a molecular scale, when a polymer is at $T = 0$ K, the chains are at absolute rest. No thermal motions occur and everything is completely frozen in. When the temperature is increased, the thermal motions increase and gradually short parts of the chain or side groups may obtain some mobility, which, within the restricted free volume, gives rise to small changes in conformation. Whether this occurs or not is a matter of competition between the thermal energy of a group ($k_B T$) and its interaction with neighboring groups. The interaction can be expressed as a potential barrier or activation energy E_a which has to be overcome in order to realize a change in position. As the temperature increases, the fraction of groups able to overcome the potential barrier increases. The jump frequency ν with which the changes occur can be expressed by the Arrhenius equation $\nu = \nu_0 \exp(-E_a/k_B T)$, where ν_0 is the natural frequency of vibration about the equilibrium position and k_B is the Boltzmann constant. The jump frequency governs the time scale τ at which the transition occurs. τ is inversely proportional to ν :

$$\tau = A \exp(E_a/k_B T) \Rightarrow \ln \tau = \ln A + \frac{E_a}{k_B T}. \quad (2.1)$$

This equation provides a fundamental relationship between the effects of time and temperature on a transition mechanism. Time and temperature appear to be equivalent in their effect on the behavior of polymers.

2.1.3. Thermodynamics of the glass-rubber transition

To consider the nature of glass-rubber transition on a thermodynamic basis, we should first compare it with melting. The melting point is a first-order transition but glass transition partially obeys second-order characteristics. The quantity G , the Gibbs free energy, plays a predominant role in the thermodynamic treatment of transitions.

$$G = U - TS + pV = H - TS = A + pV. \quad (2.2)$$

Here, U is the internal energy (result of the attractive forces between molecules), T is the absolute temperature, S is the entropy (measure of disorder in the system), p is the pressure, V is the volume, H is the enthalpy or the heat content of the system and A is the Helmholtz free energy.

With each type of transition, $\Delta G = 0$, or, in other words, the $G(T)$ curves for both phases intersect, and slightly below and above the transition temperature the Gibb's free energy is the same. The various derivatives of the free enthalpy may however show discontinuities. For a first-order transition such as melting, the first derivatives like V , S and H are discontinuous at the melting point T_m . On the contrary, the glass-rubber transition does not show discontinuities in V , S and H as illustrated in Fig. 2-4a. However, discontinuities occur in the derivatives of these quantities, such as thermal expansion coefficient ($\alpha = dV/dT$), specific heat capacity ($C_p = dH/dT$) and compressibility:

$$\left[\frac{\partial G}{\partial p} \right]_T = V, V_{\text{glass}} = V_{\text{rubber}}, \Delta V = 0. \quad (2.3)$$

$$\left[\frac{\partial^2 G}{\partial p \partial T} \right] = \left[\frac{\partial V}{\partial T} \right]_p = \alpha V, \alpha_{\text{glass}} \neq \alpha_{\text{rubber}}. \quad (2.4)$$

There are discontinuities in the second derivatives of the free enthalpy G , and, for this reason, the glass-rubber transition is denoted as a second-order transition. Figure 2-4b shows the discontinuity in thermal expansion coefficient or the heat capacity of an amorphous polymer in the glass-rubber transition region. T_g can be determined either from the onset or from the midpoint of the transition region, where the onset point is the intersection of the initial region straight line and the transition region straight line (red lines) as illustrated in Fig. 2-4b.

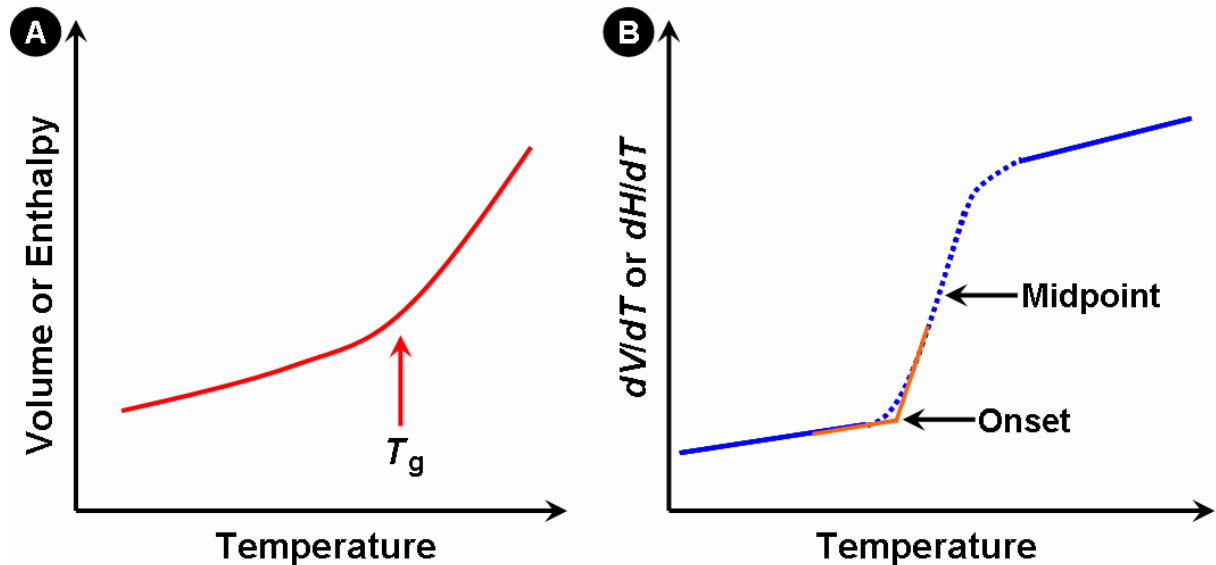


Figure 2-4: (a) Continuous functions of volume V or enthalpy H at T_g . (b) Thermal expansion coefficient dV/dT or specific heat capacity dH/dT exhibit discontinuities at T_g as glass-rubber transition follows second-order transition characteristics. The onset is the intersection of the initial region straight line and the transition region straight line (red lines).

In case of glass-rubber transition, a state of thermodynamic equilibrium is not reached and the measured T_g is probe rate dependent (see Section 2.5). Hence, glass transition is not a strict second-order transition.

2.2. Viscoelastic properties of polymers

A viscoelastic material is one which shows hysteresis in stress-strain curve, creep (increasing strain for a constant stress) and stress relaxation (decreasing stress for a constant strain). Almost all polymers exhibit viscoelastic behavior. Polymers behave more like solids at low temperatures ($T < T_g$) and/or fast deformation rates and they exhibit more liquid like behavior at high temperatures ($T > T_g$) and/or slow deformation rates. It is also necessary to emphasize that even in the glassy or molten state, the response is partly elastic and partly viscous in nature. As a common practice, a system that reacts elastically or viscously is represented by a spring or dashpot model obeying Hooke's or Newton's law. Maxwell element combines a spring and a dashpot in series and Kelvin-Voigt element combines them in parallel. Various combinations of Maxwell or Kelvin-Voigt mechanical model elements in series or parallel configurations have been used in an attempt to describe the viscoelastic behavior of polymers.

2.2.1. Dynamic mechanical properties

Dynamic mechanical properties refer to the response of a material as it is subjected to a periodic force. These properties may be expressed in terms of a dynamic modulus, a dynamic loss modulus, and a mechanical damping term. Values of dynamic moduli for polymers range from 0.1 MPa to 100 GPa depending upon the type of polymer, temperature, and frequency. Typically the Young's modulus of an amorphous polymer in its glassy state is in order of few GPa. For an applied stress varying sinusoidally with time, a viscoelastic material will also respond with a sinusoidal strain for low amplitudes of stress. The strain of a viscoelastic body is out of phase with the stress applied by the phase angle δ as shown in Fig. 2-5. This phase lag is due to the excess time necessary for molecular motions and relaxations to occur. Dynamic stress σ and strain ε are given as:

$$\sigma = \sigma_0 \sin(\omega t + \delta) \Rightarrow \sigma = \sigma_0 \sin(\omega t) \cos \delta + \sigma_0 \cos(\omega t) \sin \delta \quad (2.5)$$

$$\varepsilon = \varepsilon_0 \sin(\omega t) \quad (2.6)$$

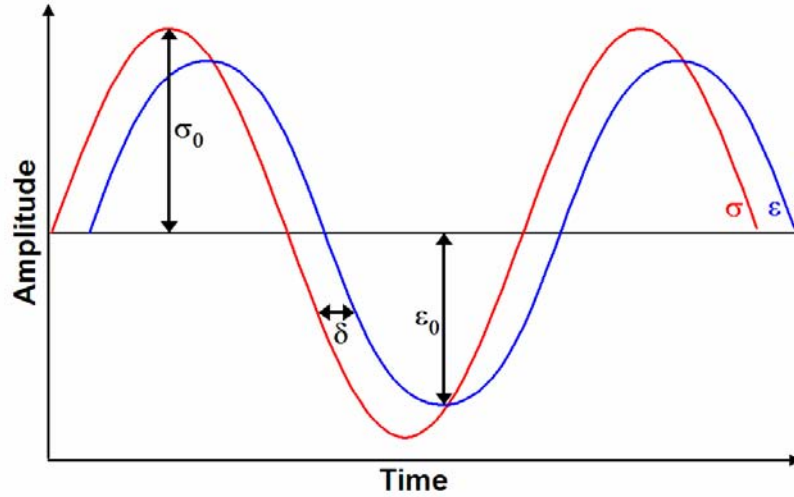


Figure 2-5: The phase lag δ between the applied stress σ (red) and the resulting strain ϵ (blue) due to the viscoelastic nature of a polymer.

where ω is the angular frequency. Using this notation, stress can be divided into an “in-phase” component and an “out-of-phase” component. Dividing stress by strain to yield a modulus and using the symbols E' and E'' for the in-phase (real) and out-of-phase (imaginary) moduli yields:

$$\begin{cases} E' = \frac{\sigma_0}{\epsilon_0} \cos \delta \\ E'' = \frac{\sigma_0}{\epsilon_0} \sin \delta \end{cases} \quad (2.7)$$

$$\sigma = \epsilon_0 E' \sin(\omega t) + \epsilon_0 E'' \cos(\omega t) \quad (2.8)$$

$$E^* = \frac{\sigma}{\epsilon} = \frac{\sigma_0}{\epsilon_0} (\cos \delta + i \sin \delta) = E' + iE'' \quad (2.9)$$

$$\tan \delta = \frac{E''}{E'} \quad (2.10)$$

The real (storage) part describes the ability of the material to store potential energy and release it upon deformation. The imaginary (loss) portion is associated with energy dissipation in the form of heat upon deformation and $\tan \delta$ is a measure of the mechanical damping. The above equation can be rewritten for shear modulus G^* as,

$$G^* = G' + iG'' \quad (2.11)$$

where G' is the shear storage modulus and G'' is the shear loss modulus, and the phase angle δ is:

$$\tan \delta = \frac{G''}{G'}. \quad (2.12)$$

The storage modulus is related to the stiffness and the Young's modulus E of the material. The dynamic loss modulus is associated with internal friction and is sensitive to different kinds of molecular motions, relaxation processes, transitions, morphology and other structural heterogeneities. The storage modulus, the loss modulus and $\tan \delta$ as a function of temperature are illustrated in Fig. 2-6. Here, one can see that with the onset of glass transition, the mechanical damping coefficient $\tan \delta$, increases and reaches its peak. Also, the loss modulus increases and reaches a peak value in the glass transition window, where the storage modulus decreases sharply. Thus, the dynamic properties provide information at the molecular level to understand the mechanical behavior of polymers.

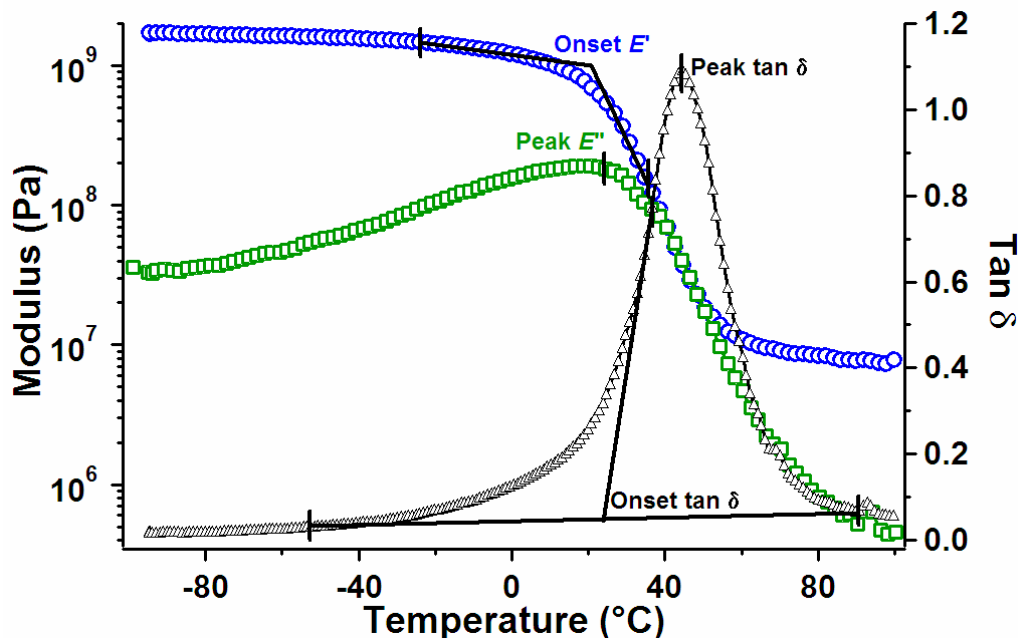


Figure 2-6: Illustration of the storage modulus E' (blue circles), the loss modulus E'' (green squares) and the mechanical damping coefficient $\tan \delta$ (black triangles) of poly(*n*-butyl methacrylate) as a function of temperature. The loss modulus and the mechanical damping coefficient reach their peak value within the glass-rubber transition window, where the storage modulus decreases sharply. Five different values can be described as T_g from these curves. They are the peak or onset of the $\tan \delta$ curve, the onset of decrease in the E' curve, or the onset or peak of the E'' curve. The onset is the intersection of the initial region straight line with the transition region straight line (blue and black lines for E' and $\tan \delta$, respectively). The onset point of E'' is not shown here because of the strong β relaxation occurring close to T_g (see Section 2.3).

2.2.2. Time-temperature superposition principle

Time-temperature superposition principle TTS can be used to detect the glass transition temperature of polymers due to the viscoelastic nature of polymers. TTS, or temperature-frequency superposition, the equivalent, was at first experimentally noticed in the late 1930s in a study of viscoelastic behavior in polymers and polymer fluids [33]. Afterwards, further studies indicated that the TTS could be explained theoretically by some molecular structure models [33]. A dynamic property of polymer (e.g. storage modulus) is influenced by the temperature and the frequency (or the response time) of the dynamic loading. According to the principle of TTS, the frequency function of E at a given temperature T_0 , is similar in shape to the same functions at the neighboring temperatures. Hence it is possible to shift the curves along the horizontal direction (in terms of frequency or time) so that the curve overlaps the reference curve obtained at reference temperature either partially or fully depending on the temperature interval as demonstrated in Fig. 2-7. Here the reference temperature is chosen as $-83\text{ }^\circ\text{C}$. After shifting the curves, the frequency range of the experiment has increased by many orders of magnitude. The shift distance along the logarithmic frequency axis is called the frequency-temperature shift factor a_T and is:

$$a_T = \frac{f_0}{f_T} \quad (2.13)$$

where f_T is the frequency at which the material reaches a particular response at temperature T and f_0 is the frequency at which the material achieves the same response at the reference temperature T_0 . For the overlapped portion of the curve:

$$E(T, a_T f) = E(T_0, f). \quad (2.14)$$

The value of the shift distance is dependent on the reference temperature and the material properties of the polymers. For every reference temperature chosen, a fully overlapped curve can be formed. The overlapped curve is called the master curve. The shift factors of a master curve have experimentally some relationship with the temperature. Since 1950s, dozens of formulae have been proposed to link the shift factors of a master curve to temperature. One of the most recognized formulae was established in 1955 and is known as Williams-Landel-Ferry or the WLF equation [36]. For the temperature range above T_g , it is generally accepted that the shift factor-temperature relationship is best described by the WLF equation:

$$\log a_T = \frac{-C_1(T - T_0)}{C_2 + (T - T_0)}, \quad (2.15)$$

where C_1 and C_2 are constants. If T_0 is taken as T_g , for a temperature range of T_g to $T_g + 100$ °C, a set of ‘universal constants’ for the WLF coefficients are considered reliable for the rubbery amorphous polymers. Their values are $C_1 = 17.44$ and $C_2 = 51.6$ °C .

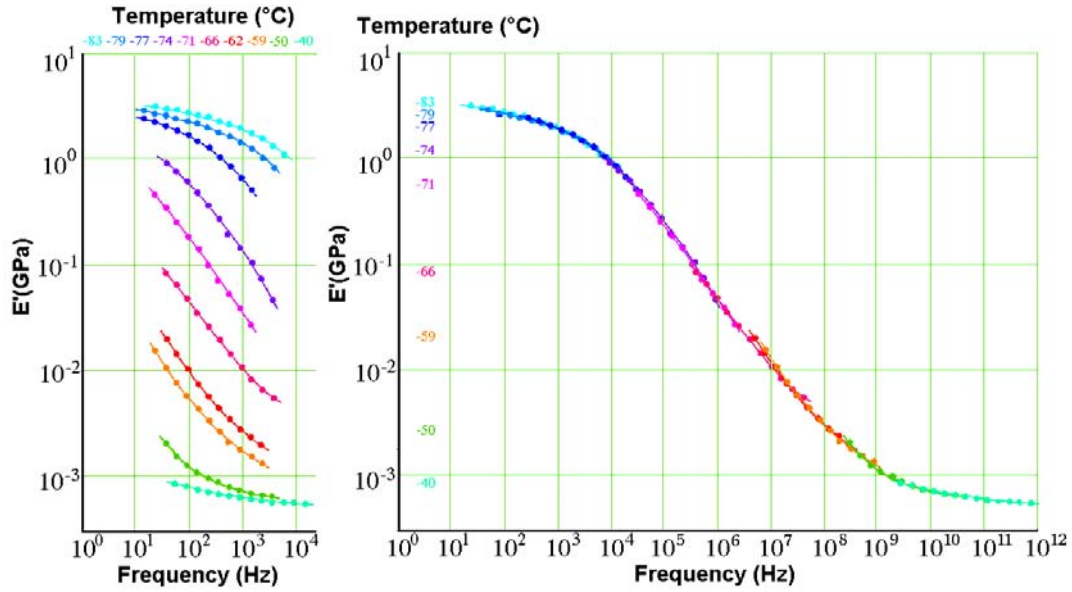


Figure 2-7: Time-temperature superposition principle applied to isotherms of the storage modulus E' obtained on an amorphous polymer at -83, -79, -77, -74, -71, -66, -62, -59, -50, and -40 °C and at various frequencies on the left hand side of the image. The reference isotherm is -83 °C and all the other isotherms are shifted in order to overlap the reference curve either fully or partially forming the master curve of the storage modulus on the right hand side of the image for a wide range of frequency.

The WLF equation in terms of a_T has been rationalized using Doolittle’s free volume theory [37]. According to this theory that portion of the volume which is accessible to the kinetic process of interest is considered to be the free volume $V_f = V - V_0$, where V is the measured volume and the inaccessible volume V_0 is called the occupied volume. The Doolittle equation states that the viscosity η is an exponential function of the reciprocal of the relative free volume:

$$\phi = V_f / V_0, \quad (2.16)$$

$$\eta = A e^{\frac{b}{\phi}}, \quad (2.17)$$

where A and b are empirical constants, the latter of the order of unity. In WLF equation, the fractional free volume $f = V_f / V$ was chosen in place of ϕ . This substitution made no

difference in the derivation of the equation for the temperature shift factor a_T and they obtained

$$\log a_T = \frac{(b/2.303f_0)(T-T_0)}{f_0/\alpha_f + T - T_0}. \quad (2.18)$$

Eq. 2.18 is identical in form with the WLF equation with $C_1 = (b/2.303f_0)$ and $C_2 = f_0/\alpha_f$, where f_0 is the initial free volume and α_f is the thermal expansion coefficient of fractional free volume.

For the temperature range below the glass transition temperature, the Arrhenius equation is generally acknowledged as the suitable equation to describe the relationship between the shift factors of the master curve and the reference temperature as

$$\ln a_T = \frac{E_a}{R} \left(\frac{1}{T} - \frac{1}{T_0} \right) + \ln A, \quad (2.19)$$

where E_a is the activation energy of the relaxation process and R is the universal gas constant (8.3144×10^{-3} kJ/mol K). Here, the activation energy associated with the transitions in a polymer can be estimated from the plot of the shift factors vs. the logarithm of frequency. The intersection of the Arrhenius equation with the WLF equation for the shift factors of the master curve can be used to estimate T_g of a polymer provided the reference temperature T_0 is chosen close to T_g .

2.3. Sub- T_g relaxations in polymers

Besides the glass-rubber transition, amorphous polymers show also one or more sub- T_g processes, which are referred to as β , γ , and δ transition as they appear in order of descending temperature. The sub- T_g processes are the result of local segmental motions occurring in the glassy state. By 'local' is meant that only a small group of atoms are involved in the process. The pure existence of these processes proves that the glassy material is a dynamic material. The experimental evidence for the sub- T_g processes originated from dynamic mechanical analysis (DMA), dielectric or broadband spectroscopy and nuclear magnetic resonance spectroscopy (NMR). Figure 2-8 shows the influence of the sub- T_g relaxation processes on the quantity $\tan \delta$ (Eq. 2.10) as a function of temperature.

The molecular interpretation of the sub- T_g processes has been the subject of considerable interest from the later half of the last century. By varying the repeating unit structure and by studying the associated relaxation processes, it has been possible to make a group assignment of the relaxation processes. That is not to say that the actual mechanism has been resolved.

The relaxation processes can be categorized as side-chain or main-chain relaxation. Sub- T_g processes appear both in polymers with pendant groups such as poly(methyl methacrylate) and in linear polymers such as polyethylene or poly(ethylene terephthalate). In the latter case, the sub- T_g process must involve motions in the backbone chain. Sub- T_g transitions also show frequency dependence like glass-rubber transition temperature, although its activation energy is only 30-40 J/g.

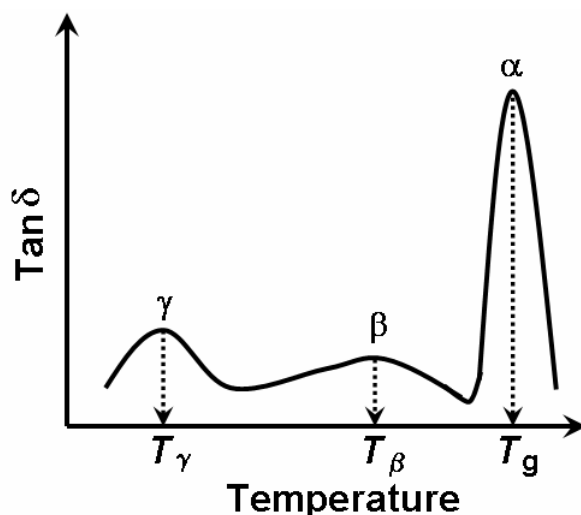


Figure 2-8: Typical $\tan \delta$ of an amorphous polymer as a function of temperature showing the sub- T_g β and γ relaxations at T_β and T_γ below T_g . The magnitude of the mechanical damping at T_g is much larger when compared to the other sub- T_g transitions.

The field of sub- T_g or higher order transitions has been heavily studied as these transitions have been associated with mechanical properties in glassy state. Sub- T_g transitions can be considered as the “activation barrier” for solid phase reactions, deformation, flow or creep, acoustic damping, physical aging changes, and gas diffusion into polymers as the activation energies for the transition and these processes are usually similar [34]. The strength of the β transition is taken as a measurement of how effectively a polymer will absorb vibrations. A working rule of thumb is that the β transition must be related to either localized movement in the main chain or very large side chain movement to sufficiently absorb enough energy as β transition is generally associated with the toughness of polymers. Boyer and Heijober showed that this information needs to be considered with care as not all β transitions correlate with toughness or other properties [38, 39].

The γ transition is mainly studied to understand the movements occurring in side chain polymers. Schartel and Wendorff reported that this transition in polyarylates is limited to

inter- and intramolecular motions within the scale of a single repeat unit [40]. McCrum similarly limited the T_γ and T_δ to very small motions within the molecule [41].

In brief, the relaxation processes taking place in poly(*n*-butyl methacrylate) (PnBMA) and polystyrene (PS) will be discussed as these are the two polymers that have been studied in this work. The molecular structures of PnBMA and PS are shown in Fig. 2-9.

Polystyrene exhibits relatively complex relaxation behavior. Apart from the glass transition, polystyrene exhibits three sub- T_g relaxation processes. One view is that the cryogenic δ process at -218°C and 10 kHz is due to oscillatory motions of the phenyl groups, whereas Yano and Wada believe that the δ relaxation process arises from defects associated with the configuration of the polymer [42]. The γ process appearing at -93°C and 10 kHz has also been attributed to phenyl group oscillations or rotations. The high temperature β relaxation process occurs around 52°C and is believed to be due to the rotation of the phenyl groups with main chain cooperation and the activation energy E_a associated with the transition is 147 kJ/mol [43].

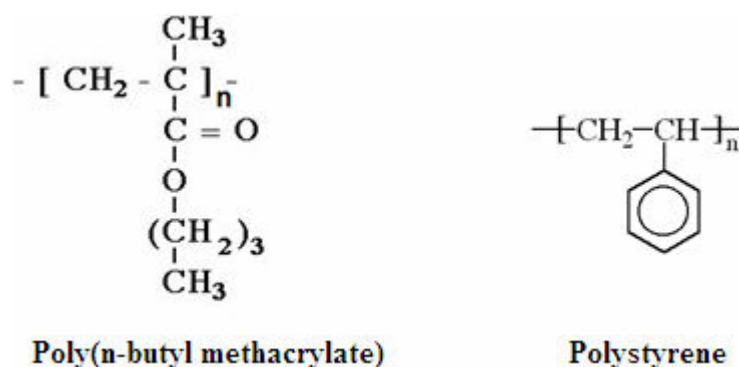


Figure 2-9: The molecular structure of poly(*n*-butyl methacrylate) and polystyrene.

In PnBMA, the predominant sub- T_g relaxation process is the strong β relaxation occurring around its T_g (22°C). The β relaxation process shows both mechanical and dielectric activity and it is assigned to rotation of the butyl side group. Since the β relaxation occurs close to T_g , it is difficult to measure the effect of the β relaxation on the mechanical properties of the polymer. The dipole moment is located in the side group $-\text{COO}-(\text{CH}_2)_3-\text{CH}_3$, hence it can contribute significantly to the dielectric loss. Peculiarities in the relaxation behavior of this class of polymers might also be the reason for the unusual value of the C_2 coefficient [44]. To this date the exact reason for such a behavior is unclear. A low temperature (-140°C) γ relaxation, following Arrhenius temperature-dependence, occurs in side chain polymers with

at least four methylene groups. This low temperature process was attributed to restricted motion (crankshaft mechanism) of the methylene sequence [34].

2.4. Determination of glass transition temperature

For amorphous polymers, the glass transition temperature can be determined using standardized methods such as: specific volume measurement, differential scanning calorimetry (DSC), thermomechanical analysis (TMA), dynamic mechanical analysis (DMA) or dynamic mechanical thermal analysis (DMTA) and broadband or dielectric spectroscopy at a fixed heating or cooling rate.

In specific volume measurements, the changes in the dimension (specific volume) of the sample are determined as a function of temperature and/or time as shown in Fig. 2-1. At T_g , the specific volume discontinuously increases from the glassy state to the rubbery state. The intersection of the initial straight line and the transition region straight line of the specific volume vs. temperature curve is designated as T_g .

The dielectric function of the polymer is measured in broadband spectroscopy and the dielectric function varies significantly when transitions or relaxations occur in polymers. Broadband spectroscopy is mostly used in studying the sub- T_g transitions in polymers as it is very sensitive to small changes occurring in dielectric properties during sub- T_g transitions.

In DSC, the difference in the amount of heat required to increase the temperature of a sample and reference are measured as a function of temperature. Both the sample and reference are maintained at the same temperature throughout the experiment. Generally, the temperature program for a DSC analysis is designed such that the sample holder temperature increases linearly as a function of time. The reference sample has a well-defined heat capacity over the range of temperatures to be scanned. The basic principle underlying this technique is that, when the sample undergoes a physical transformation such as a phase transition, more (or less) heat will need to flow to it than the reference to maintain both at the same temperature as shown below in Fig. 2-10. Whether more or less heat must flow to the sample depends on whether the process is exothermic or endothermic. For example, as a solid sample melts to a liquid it will require more heat flowing to the sample to increase its temperature at the same rate as the reference. This is due to the absorption of heat by the sample as it undergoes the endothermic phase transition from solid to liquid (also from glassy to rubbery). Likewise, as the sample undergoes exothermic processes (such as crystallization) less heat is required to raise the sample temperature. By observing the difference in heat flow between the sample and reference, differential scanning calorimeters are able to measure the amount of

energy absorbed or released during such transitions. Due to the difference between the heat capacities of the polymer in glassy and rubbery state, a small step is seen in the heat flow during glass-rubber transition.

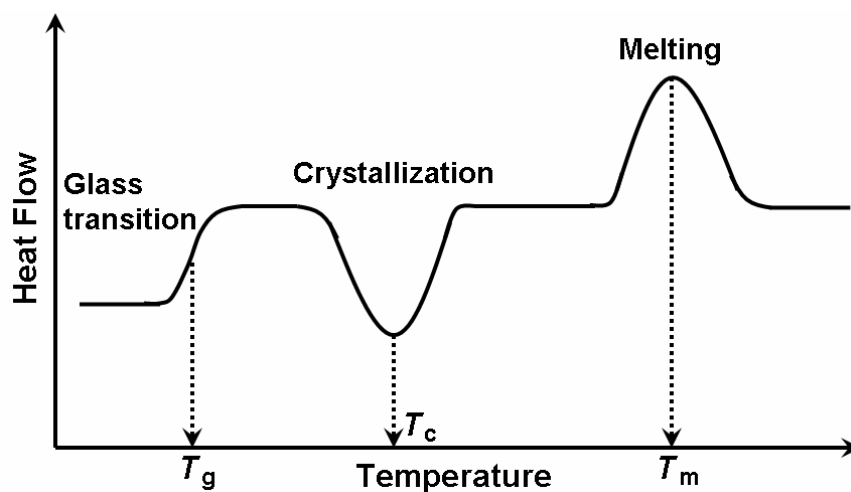


Figure 2-10: Heat flow as a function of temperature of a semicrystalline polymer measured using DSC. The curve shows the endothermic glass-rubber transition, the exothermic crystallization process and the endothermic melting process. T_g of the amorphous region, the crystallization temperature T_c and the melting temperature T_m can be measured using DSC curves.

In DMA, the polymer is subjected to periodic stress and the resulting periodic strain (out-of-phase) is measured as a function of temperature. During a single scan, it is possible to apply a wide range of periodic stresses with DMA, whereas in TMA the stress can be applied only at one frequency. The modulus is obtained from the stress-strain relationship and the complex modulus comprises of E' (elastic property) and E'' (viscous property). The ratio between loss E'' and storage E' moduli gives the mechanical damping coefficient $\tan \delta$. Figure 2-6 shows the 4 possible temperatures that could be mentioned as T_g in DMA measurements. The blue, green and grey lines are used to determine the onset on the storage modulus (blue circles), loss modulus (green squares) and $\tan \delta$ (black triangles) curves respectively. The peak or onset of increase in the $\tan \delta$ curve, the onset of decrease in E' , or the onset of increase in E'' or its peak may be used as recorded T_g values. The strong influence of the β transition on the loss modulus close to T_g makes it difficult to unambiguously determine the onset of increase in the loss modulus for this polymer. Hence, the onset of decrease in E'' is not shown here. The values obtained from these methods can differ up to 25 °C from each other on the same run. In practice, it is important to specify exactly how the T_g has been determined. It is not unusual to see a peak or hump on the storage

modulus E' directly preceding the drop that corresponds to the T_g . This is also seen in the DSC and other DTA methods and it corresponds to the rearrangement in the material to relieve stresses induced by the processing method. These stresses are trapped in the material until enough mobility is obtained at T_g to allow the chains to move to a lower energy state. Often a material will be annealed by heating it above T_g and slowly cooling it to remove this effect. For similar reasons, some experimenters will run a material twice or use a heat-cool-heat cycle to eliminate processing effects.

It is important to remember that the T_g has a pronounced sensitivity to frequency, shifting even sometimes about 5-7 degrees for every decade change in frequency. Measuring the activation energy associated with a transition and finding it to be about 300-400 J/g is one way to assure the measured transition is really the glass-rubber transition. As mentioned already, the glass transition can be considered as a second order phase change, which means that the changes in specific volume and heat capacity through the transition interval are continuous making determination of T_g not a straight forward task. In the cases of composites, semicrystalline polymers and polymers with wide molecular mass distribution, the onset point on the curves of specific volume measurements or any of the differential thermal methods is difficult to define unequivocally. Therefore, the task of determining T_g is not straight forward and it is important to state the technique and the parameters used.

2.5. Physical aging and cooling rate dependency of T_g

The glass transition partially obeys second order characteristics, i.e. volume and enthalpy are continuous through the transition temperature. However, their temperature derivatives, the thermal expansion coefficient and the specific heat, show discontinuity at the glass transition temperature. The experiment schematically represented by Fig. 2-11 shows the non-equilibrium nature of a polymer that has been cooled at a constant rate q through the kinetic glass transition region. The volume may be continuously measured in a dilatometer. The sample is first heated to a temperature well above T_g (point A). Then the sample is cooled at a constant rate q . At point B the volume decrease is retarded. A change in the slope of the curve occurs at the glass transition temperature $T_g(q)$, which is interpreted as being the kinetic glass transition. At C, a few degrees below B, the cooling is stopped and the sample is held at that temperature. The volume of the material decreases under isothermal conditions as a function of time, following the line CD, showing that equilibrium has not been attained at point C. It may be argued that equilibrium has not been reached in any of the points between B and C,

i.e. the recorded glass transition has kinetic features. The process transferring the system from C towards D is denoted as physical aging or simply in this case isothermal volume recovery.

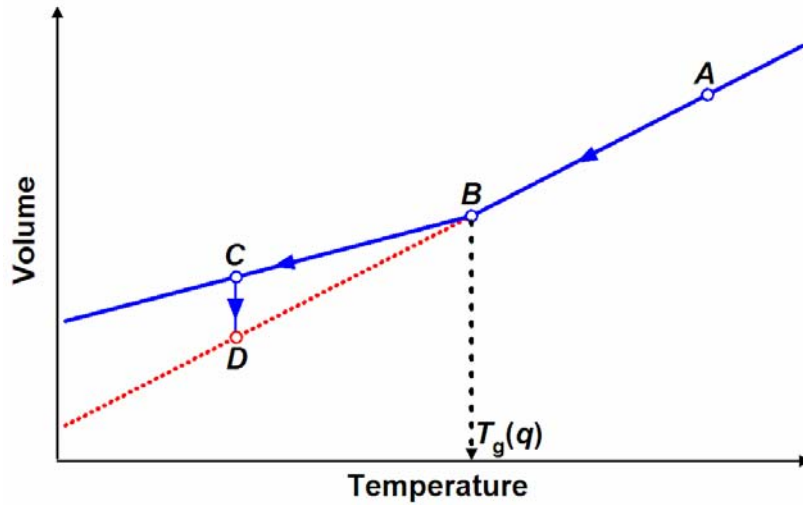


Figure 2-11: Volume-Temperature curve of a molten polymer (AB) forming a glassy amorphous state (BC) on cooling at a constant rate q at the glass transition temperature $T_g(q)$. The volume decreases from C to D when the cooling is stopped. The process transferring the polymer system from C towards D is known as isothermal volume recovery or physical aging.

The term *recovery* is often used instead of *relaxation* to indicate that the process leads to the establishment (recovery) of equilibrium. The volume may be replaced by enthalpy, and curves similar to that shown in Fig. 2-11 are obtained. The approach of the non-equilibrium glass to the equilibrium state is accompanied by a decrease in enthalpy (isothermal enthalpy recovery), which can be detected in-situ by a differential scanning calorimeter (DSC). Even if such equilibrium would exist, it would be at a much lower temperature. On the basis of theoretical calculations, it has been supposed that a real second-order transition could occur at a temperature 50 to 60 °C below the observed value of T_g [35]. This temperature would be reached after extremely low rates of cooling. Even at 70 °C below T_g no indication of a transition was found [35]. Estimations on the basis of empirically found relation between T_g and the rate of cooling indicate that the required time would be of the order of 10^{17} years [35]. Thus, it appears that the glass transition, even with infinitely low cooling rate, is not a real thermodynamic transition, but only governed by kinetics as a *freezing-in phenomenon*.

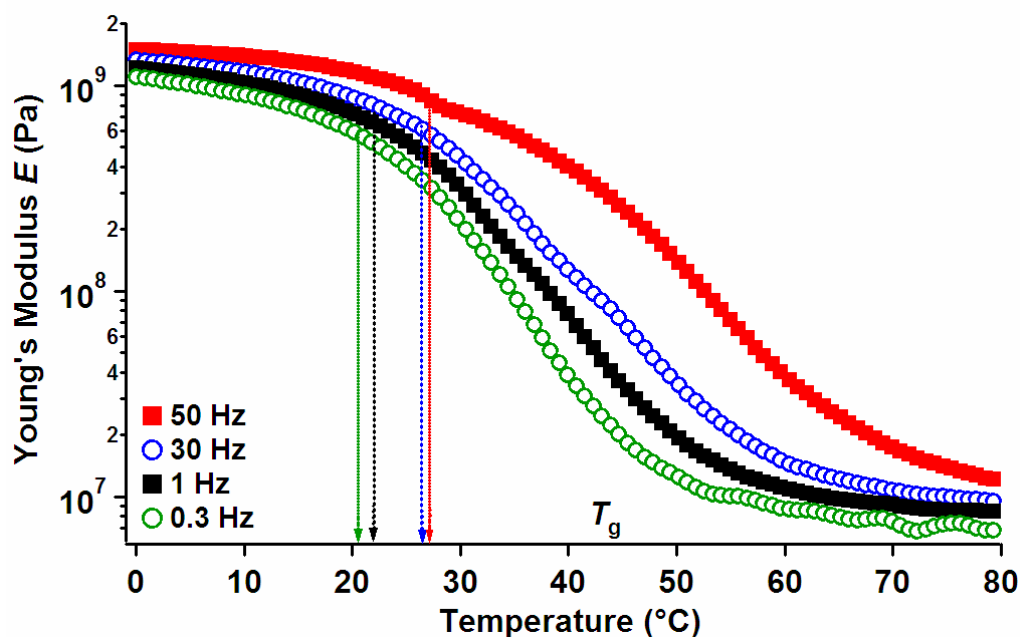


Figure 2-12: Young's modulus of PnBMA obtained as a function of temperature at 50 Hz (red filled squares), 30 Hz (blue empty circles), 1 Hz (black filled squares) and 0.3 Hz (green empty circles) using dynamic mechanical analysis. The measured T_g increases with increasing frequency. This measurement has been performed in collaboration with Dr. Wolfgang Stark at the Bundesanstalt für Materialforschung –und Prüfung, Berlin.

Figure 2-12 shows the response of Young's modulus of an amorphous polymer as a function of temperature measured at various frequencies. One can point out that the recorded T_g increases with increasing frequency from 0.3 Hz to 50 Hz. At 0.3 Hz the T_g of polymer is 20.4 °C and T_g increases to 27 °C when the frequency is increased to 50 Hz. As mentioned earlier, one can see that, at higher frequencies, the time available to the system to relax is at each temperature shorter than at a lower frequency. This reflects a decrease in the molecular mobility at higher frequencies as the time available for relaxation is less, which leads to an increase in the recorded glass transition temperature. Experimental work has shown that T_g is changed by approximately 3 °C if the frequency is changed by a factor of ten [31, 32]. In some polymers, T_g varies by 5-7 °C for a decade change in the frequency.

2.6. Dependence of T_g on molecular architecture

Glass transition temperature largely depends on the chemical structure and molecular mobility of materials. Molecular weight, stiffness of the molecular chain, intermolecular forces, cross-linking and side chain branching all have effects on molecular mobility, therefore also on the glass transition temperature [31].

The variation in glass transition temperature of a homopolymer due to changes in molar mass M is significant. With each chain end a certain degree of extra mobility is associated. A certain excess free volume ΔV_e may be assigned to each chain end. For each polymer chain, the excess free volume becomes $2\Delta V_e$ resulting from the two chain ends. The excess volume per unit mass is $2\Delta V_e N_A/M$, where N_A is the Avogadro number. The excess free volume per unit volume f_e of the polymer is obtained by multiplying with the density ρ

$$f_e = \frac{2\rho\Delta V_e N_A}{M}. \quad (2.20)$$

The free volume theory states that any fully amorphous material at the glass transition temperature takes a certain universal fractional free volume denoted f_g . At the glass transition temperature of a polymer with infinite molar mass T_g^∞ , the fractional free volume of the polymer with molar mass M is equal to:

$$f = f_g + \frac{2\rho\Delta V_e N_A}{M}. \quad (2.21)$$

This free volume can also be expressed as the sum of the universal free volume at $T_g(M)$ for the polymer with molar mass M and the thermal expansion from this temperature to T_g^∞ as

$$f = f_g + \alpha_f \{T_g^\infty - T_g(M)\}, \quad (2.22)$$

where α_f is the thermal expansion coefficient of the fractional free volume. By combining Eqs. 2.21 and 2.22, the following expression is obtained.

$$T_g(M) = T_g^\infty - \frac{2\rho\Delta V_e N_A}{\alpha_f M} \Rightarrow T_g(M) = T_g^\infty - \frac{K}{M} \quad (2.23)$$

Eq. 2.23 was first suggested by Fox and Flory [45]. The excess free volume (ΔV_e) can be obtained from the slope coefficient in a T_g vs. $1/M$ plot. Values in the range 20 to 50 \AA^3 have been reported [32]. The molar mass M in Eq. 2.23 should be replaced by the number average molecular mass M_n for polydisperse polymers.

3. Atomic Force Microscope (AFM)

In 1981, the invention of scanning tunneling microscope (STM) by Binnig et al. [46, 47] transformed the field of microscopy. For the first time images of conducting and semi-conducting materials with atomic scale resolution were reported. This led to a series of scanning probe microscope (SPM) inventions in the 1980s. STM was followed in 1984 by scanning near-field optical microscope (SNOM), which allowed microscopy with light below the optical resolution limit [48, 49]. In 1986, Binnig et al. [50] invented the **atomic force microscope (AFM)**. Instrumental improvements and novel applications of AFM have broadened rapidly in the last two decades, so that AFM has become the most useful tool to study local surface interactions by means of force-distance curves [2, 3] and the most important SPM together with its “*daughter*” instruments, such as magnetic force microscope and Kelvin probe microscope [51, 52]. SPM images the sample surfaces using a physical probe (a sharp tip) by moving the sample in a raster scan and recording the tip-sample force as a function of position.

In contrast to STM, which senses the tunneling current between the conducting tip and specimen, AFM, probing tip-sample forces can be used also with non-conducting materials, e.g. polymers and biological samples [2, 3]. Forces of the order of 10^{-12} to 10^{-4} N can be measured with a lateral resolution of the order of Angstroms [53].

From the beginning it was evident that the AFM was not only able to image the sample topography but also to detect a variety of different forces. In addition to ionic repulsion forces, also van der Waals, magnetic, electrostatic and frictional forces could be readily measured by AFM [2, 3].

Several other methods can be used to study the surface interactions and one of the most popular among them is the surface force apparatus (SFA) [54]. SFA has a vertical resolution of 0.1 nm and a force resolution of 10 nN. SFA employs only surfaces of known geometry (two curved molecularly smooth surfaces of mica), thus leading to precise measurements of surface forces and energies [2]. However, only a limited number of systems could be investigated because of the complexity of the instrument and the restrictions imposed on the material properties. The major drawback of SFA is that it cannot be used to scan the surface of the sample, so that no topography can be acquired. Besides, AFM offers more versatility than SFA because AFM measurements can work with smaller interacting surfaces (10^4 to 10^6 times smaller), with opaque substrates, in several environments, and can be used to characterize indentations [2]. Due to its high lateral resolution AFM can be also used for

mapping inhomogeneities in small samples or variations in sample properties over the scanned area.

3.1 Fundamental principles of AFM

AFM is a local probe technique, designed to measure interaction forces between a sharp tip and the sample surface. The working of an atomic force microscope is schematically represented in Fig. 3-1. The heart of AFM is a cantilever with a sharp microfabricated tip, whose edge radius is in the order of nanometers. The tip is attached to one end of the cantilever and the other end of the cantilever is fixed to a solid support (chip). In order to acquire the topography or the interaction forces on each point of the sample, the sample must be moved in a raster scan for several micrometers with a high lateral resolution (1 \AA). To this aim the sample is mounted on a piezoscanner that can move the sample in x , y , and z directions. A laser beam is focused on to the back surface of the cantilever and the cantilever reflects the laser on to a segmented photodiode. On interacting with the sample the cantilever deflects and the laser spot on the photodiode moves proportional to the cantilever deflection. A feedback mechanism keeps constant the tip-sample distance by adjusting the measured quantity (deflection or oscillation amplitude, depending on the operation mode), and so preventing the tip and sample from being damaged. A controller is used to collect and process the data, and to drive the piezoscanner.

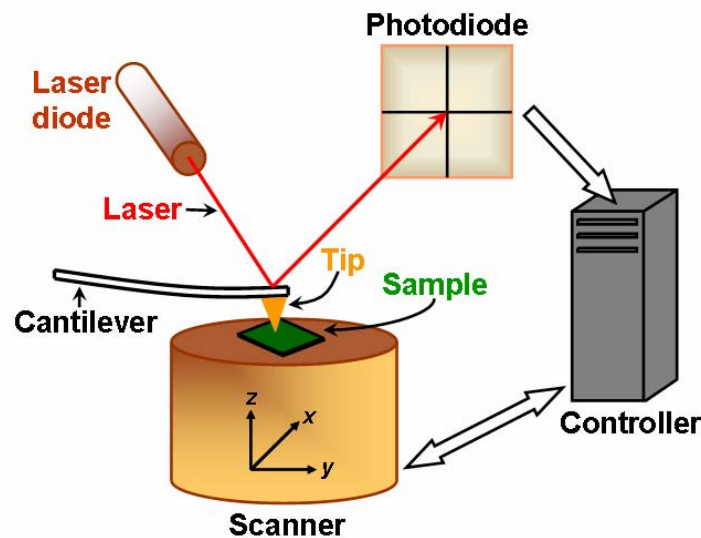


Figure 3-1: Schematic of an atomic force microscope (AFM). The sample is mounted on a piezo scanner capable of performing small displacements in the x , y , and z directions. The cantilever deflection caused by the tip-sample interaction is detected using the laser beam reflected on to a photodiode. A controller is used to collect and process the data and to drive the piezoscanner.

AFM can be operated in a variety of environments such as air, different gases, vacuum or liquids. Nowadays, commercially available AFM are equipped with environmental cells in which the temperature and the environment can be controlled.

3.1.1. Modes of operation

AFM can be operated in various modes to measure the interaction forces as a function of the tip position over the entire scanned area. These modes differ according to the force between the tip and sample. The first and foremost mode of operation is *contact mode*. As the tip is raster-scanned across the surface, it is deflected as it moves over the surface corrugation as shown in Fig. 3-2a. In constant force mode, the tip is constantly adjusted using the feedback mechanism to maintain a constant deflection, and therefore constant height above the surface. The changes in the feedback signal required to maintain the force constant are used to reconstruct the topography. However, the ability to track the surface in this manner is limited by the feedback circuit. Sometimes the tip is allowed to scan without this adjustment, and one measures only the deflection. This is useful for small, high-speed atomic resolution scans, and is known as variable-deflection mode. As the tip is in hard contact with the surface, the stiffness of the cantilever needs to be less than the effective spring constant holding atoms together, which is on the order of 1-10 nN/nm. Most contact mode levers have a spring constant of <1 N/m so that soft materials are not damaged.

Non-contact mode belongs to a family of AC modes, which refers to the use of an oscillating cantilever. A stiff cantilever is oscillated in the attractive regime, meaning that the tip is quite close to the sample, but not touching it as illustrated in Fig. 3-2b. The forces between the tip and sample are quite low, in the order of pN (10^{-12} N). The oscillation amplitude, phase and resonance frequency are modified by tip-sample interaction forces; these changes in oscillation with respect to the external reference oscillation provide information about several properties of the samples. The detection scheme is based on measuring changes to the resonance frequency or amplitude of the cantilever. Frequency can be measured with very high sensitivity and thus the frequency modulation mode allows for the use of very stiff cantilevers. Stiff cantilevers provide stability very close to the surface and, as a result, this technique was the first AFM technique to provide true atomic resolution in ultra-high vacuum conditions.

Intermittent contact mode or commonly referred to as “TappingMode™” is a popular mode of operation. A stiff cantilever is oscillated closer to the sample than in non-contact mode. Part of the oscillation extends into the repulsive regime, so the tip intermittently touches or “taps” the surface. Very stiff cantilevers are typically used, as tips can get “stuck” in the water layer absorbed on the sample surface. The advantage of tapping the surface is improved lateral resolution on soft samples. Lateral forces such as drag, common in contact mode, are virtually eliminated. For poorly adsorbed specimens on a substrate surface the advantage is clearly seen in this mode of operation.

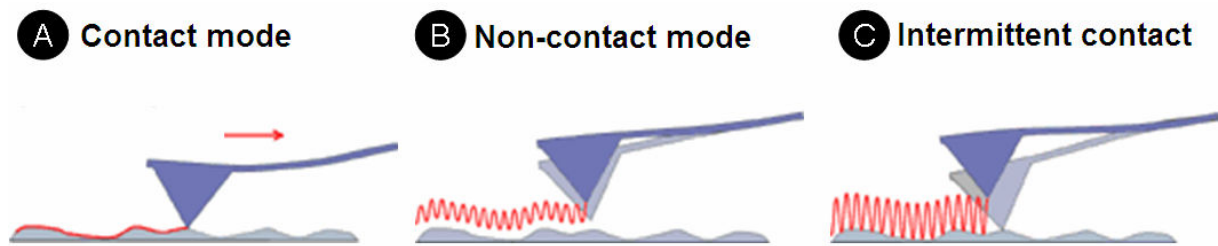


Figure 3-2: Contact (panel A), non-contact (panel B) and intermittent contact (panel C) modes of operation. In contact mode the tip is raster-scanned across the surface and the cantilever is deflected as it moves over the surface corrugation. A stiff cantilever is oscillated close to the sample in the attractive regime in non-contact mode while the sample is raster scanned. In intermittent contact mode the tip taps the sample during each oscillation and it is restored to the original position at the end of each cycle.

Besides imaging, another major application of AFM is the measurement of force-distance curves. The possibility to operate AFM in several environments and also at controlled temperature and humidity has permitted to measure meniscus force, Coulomb force, van der Waals and double-layer force, hydration/solvation force in liquids and single molecule stretching and rupture force [2, 3]. Forces of the order of a few pN can now be routinely measured with a vertical distance resolution of better than 0.1 nm. In the following, description about force-distance curves and analysis of force-distance curves is presented. For exhaustive treatment of force-distance curves and measurements based on this technique see Refs. 2 and 3.

3.2. AFM force-distance curves

As already said, the other major application of AFM is the measurement of tip-sample interactions through AFM force-distance curves. A force-distance curve is a plot of tip-

TappingMode™ is a trademark of Veeco Instruments.

sample interaction forces vs. tip-sample distance. Such a plot is obtained by moving the sample towards and away from the tip, while measuring the static cantilever deflection Z_c , by applying a voltage to the piezoelectric translator on which the sample is mounted. The tip-sample force F is obtained by multiplying the cantilever deflection with the cantilever spring constant k_c :

$$F = -k_c Z_c . \quad (3.1)$$

The distance between the sample surface and the cantilever rest position Z_p , the tip-sample separation distance D , the cantilever deflection Z_c and the sample deformation δ are related as

$$D = Z_p + Z_c + \delta . \quad (3.2)$$

Z_p is assumed to take positive values when the sample approaches the tip, Z_c is positive when the cantilever deflects upwards, D decreases as the sample approaches the tip, and δ is positive when the tip indents the sample as shown at the bottom part of Fig. 3-3.

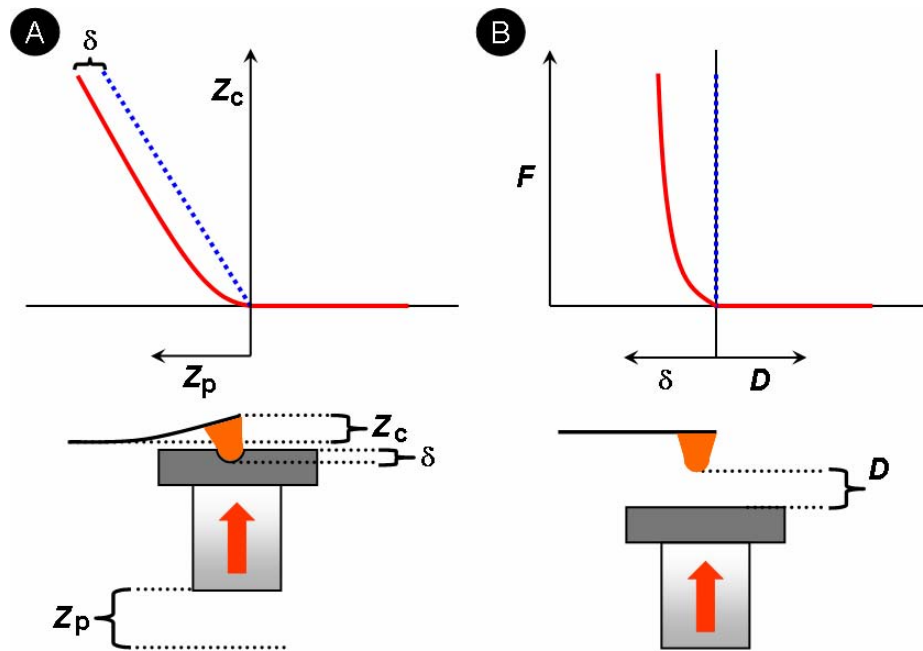


Figure 3-3: Cantilever deflection Z_c vs. piezo displacement Z_p curve (a) and force F vs. tip-sample distance D curve (b) acquired on a sample undergoing deformation δ (red) and on an infinitely hard sample (blue). Since the infinitely rigid sample undergoes no deformation, the curve traces the y axis. At the beginning of the curve the piezo is at its rest position $(Z_p)_0$ and the cantilever deflection is zero as there is no interaction between the tip and sample. When the tip and sample are in contact the cantilever deflects by Z_c and the piezo is displaced by Z_p . The tip-sample distance D and sample deformation δ are obtained from Eq. 3.2.

The distance controlled during the acquisition of force-distance curve is the distance between the sample surface and the cantilever rest position Z_p and not the tip-sample separation distance D because the cantilever deflection Z_c and the sample deformation δ are not known beforehand. Therefore, curves obtained from the raw data using AFM should be called *deflection-displacement curves* or *force-displacement curves* rather than force-distance curves. At the beginning of the curve the piezo is at its rest position $(Z_p)_0$ and the cantilever deflection is zero as there is no interaction between the tip and sample. When the tip and sample are in contact the cantilever deflects by Z_c and the piezo is displaced by Z_p . The tip-sample distance D and sample deformation δ are obtained from Eq. 3.2. Since the contact area and sample deformation vary as a function of load, it is more appropriate to use deformation rather than tip-sample distance once the tip and sample are in contact as shown in the cantilever deflection-piezo displacement curve in Fig. 3-3a and force-distance curve in Fig. 3-3b acquired on an infinitely rigid sample (blue) and on a sample undergoing deformation δ (red). Since the rigid sample undergoes no deformation, the force-distance curve follows the y axis.

Only for plots, where the force is plotted vs. the true tip-sample distance D , should the term force-distance curves be employed. Such a distinction is used throughout this work and when not referring to the specific type of plot employed, the term **force-distance curves** is used.

It should be understood that an AFM force-displacement curve does not reproduce tip-sample interactions but it is the result of two contributions, namely the tip-sample interaction $F(D)$ and the elastic force of the cantilever.

For the sake of simplicity, let us first model the tip-sample interaction force $F(D)$ as the interatomic Lennard-Jones force $F(D) = -A/D^{-7} + B/D^{13}$. The repulsive part of the force is much more complex than the one modeled here. In Section 3.2.1 this is treated further in detail. The attractive force between surfaces follows the force law $-D^{-n}$ with $n \leq 3$. The curve $F(D)$ in Fig. 3-4a represents the tip-sample interaction force and in Fig. 3-4b the resulting force-displacement curve is illustrated. After the determination of the true tip-sample distance D , the raw data can be rearranged to plot the *real* force vs. tip-sample distance. The lines 1-3 represent the elastic force of the cantilever according to Eq. 3.1. For the system to remain in equilibrium at all distances, the cantilever deflects until the elastic force of the cantilever equals the tip-sample interaction force. The force values at equilibrium f_a , f_b , and f_c are given by the intersections a , b and c between lines 1-3 and the curve $F(D)$, respectively. These force

values must be assigned to the distances Z_p between the sample and cantilever rest position and not to the distances D . The values of Z_p at equilibrium, corresponding to the points a , b , and c are the distances α , β , and γ given by the intersection between lines 1-3 and the axis $F = 0$. Going from right to left, i.e. when the sample approaches the tip, the approach curve (red curve) is obtained in Fig. 3-4b and when the sample is withdrawn from the tip, i.e. going from left to right, the withdrawal curve (blue curve) is obtained. The points A, B, B', C and C' in panel (b) correspond to the points a , b , b' , c and c' in panel (a), respectively. The entire approach contact curve is not visible in panel (b) as the withdrawal contact curve overlaps the approach curve. The origin O is the intersection between the prolongation of the line $F = 0$ and the approach curve.

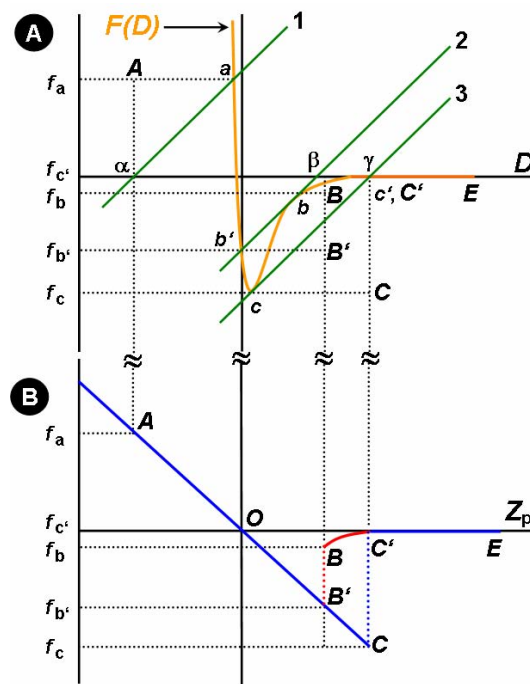


Figure 3-4: Graphical construction of an AFM force-displacement curve representing the tip-sample interaction. **(a)** The curve $F(D)$ represents the tip-sample interaction described by the Lennard-Jones interaction and the lines 1-3 represent the elastic force of the cantilever. The force values at equilibrium f_a , f_b , and f_c are given by the intersections a , b and c between lines 1-3 and the curve $F(D)$, respectively. These force values must be assigned to the distance between the sample and cantilever rest position Z_p . Force values assigned to tip-sample distance D are α , β , and γ , which are given by the intersection between lines 1-3 and the axis $F = 0$. **(b)** Going from right to left, the approach curve is obtained (red curve) and similarly, going from left to right the withdrawal curve (blue curve) of the resulting force-displacement curve is obtained. Here the points A, B, B', C and C' correspond to the points a , b , b' , c and c' in panel (a), respectively.

3.2.1. Analysis of force-distance curves

A force-displacement curve can be generally divided in three parts, namely the approach and withdrawal contact regions (AB' and AC), the two discontinuities (BB' and CC'), and the approach and the withdrawal zero lines (C'E). At the beginning of the curve, i.e. when the sample approaches the tip from large distances, the cantilever deflection is zero as there is no tip-sample interaction. This initial part of the curve is called the approach zero line. Even though there are almost no forces that can be detected in the zero lines, they are of great significance as all distances are referred to the cantilever rest position. In the non-contact region of the curves $Z_c = 0$, $\delta = 0$ and $D = (Z_p)_0 - Z_p$.

Zero lines are not really lines but they have almost always superimposed oscillations due to the optical interference between the laser beam reflected from the upper face of the cantilever and that scattered by the sample surface. The **Molecular Force Probe – 3D** microscope (MFP-3D™) used in this PhD work to acquire force-distance curves employs a low coherence light source that minimizes the optical interference.

The sample and the cantilever are assumed to be in equilibrium at all distances when measuring interaction forces using force-distance curves. At a certain tip-sample distance, when the sample approaches the tip, the gradient of the attractive forces exceeds the elastic constant of the cantilever and the tip jumps on to the sample and the equilibrium is lost. The point at which the gradient of the attractive force exceeds the elastic constant of the cantilever is called *jump-to-contact* or “jump-in”. The discontinuity BB' in Fig. 3-4b represents the jump-to-contact. The jump-to-contact may be preceded by a region of attractive (van der Waals or Coulomb force) or repulsive (double layer or steric force) force. The jump-to-contact gives information on attractive forces between the tip and the sample. From the maximum value of the cantilever deflection at jump-to-contact $(Z_c)_{jtc}$ the attractive force F_{att} can be estimated as $F_{att} = k_c (Z_c)_{jtc}$. From Fig. 3-4a one can see that the line 2, representing the elastic force of the cantilever, intersects the curve $F(D)$ at b and b' , which implies that there are two different force values at that tip-sample distance. Therefore the force is discontinuous at that tip-sample distance. In order to explain the jump-in phenomenon, we can use the fact that in equilibrium the system must be insensitive to small changes in the position coordinates and we can assume that the sample moves a small distance towards the tip. Then the separation D decreases and the deflection increases, i.e. $dD = -dZ_c$. This leads to a change of the total force of

MFP-3D™ is a trademark of Asylum Research, Santa Barbara, CA.

$$dF = k_c dZ_c + \frac{dF_{\text{surf}}}{dD} dD = \left(k_c - \frac{dF_{\text{surf}}}{dD} \right) dZ_c, \quad (3.3)$$

where F_{surf} is the distance dependent surface force. The gradient of the attractive surface force is positive as the attractive surface force has a negative sign and its value decreases with distance. When the gradient of the attractive force is weaker than the elastic spring constant of the cantilever, i.e. $k_c > dF_{\text{surf}}/dD$, the total force F increases for a small movement of the tip. The positive restoring force drives the tip back to its previous position but when the net force is negative, i.e. $k_c < dF_{\text{surf}}/dD$, the tip is driven further towards the sample surface and eventually the tip jumps onto the sample. By employing stiffer cantilevers the jump-to-contact can be prevented but the force resolution, i.e. the smallest force that can be measured, is decreased. Hence, alternative techniques such as application of force feedback to balance the surface force, kinetic force experiments and dynamic mode AFM with large vibration amplitude have been employed to record this region in force-displacement curves [3].

During sample withdrawal there is a second discontinuity CC' in the force-displacement curve as shown in Fig 3-4b. This discontinuity, where the contact is broken, in force-displacement curves is the known as *jump-off-contact*. From Fig. 3-4a one can see that the line 3, representing the elastic force of the cantilever, intersects the curve $F(D)$ at c and c' , which implies that there are two different force values at that tip-sample distance. Therefore the force is discontinuous at that tip-sample distance. The jump-off-contact phenomenon can be explained similar to the jump-to-contact phenomenon. When the gradient of the adhesive force is stronger than the elastic spring constant of the cantilever, i.e. $k_c < dF_{\text{surf}}/dD$, the total force F decreases for a small movement of the tip and the tip to be adhered to the sample. But when the net force is positive, i.e. $k_c > dF_{\text{surf}}/dD$, the tip is driven away from the sample surface and eventually the tip-sample contact is broken. The jump-off-contact is related to tip and sample energies. The jump-off-contact deflection and the jump-off-contact distance are always greater than jump-to-contact deflection and jump-to-contact distances, respectively because of the formation of chemical bonds during contact, increase in contact area due to the deformation of soft materials, and due to the meniscus force. It is not possible to eliminate the jump-off-contact as in the case of jump-to-contact.

After the jump-in, during the approach cycle, tip and sample are in contact and the tip can eventually indent the sample till a fixed maximum force is reached. This part of the curve is called the approach contact line. In the contact regions of the curves we take $Z_p = -Z_c$ and $D = \delta$. The first derivative of the approach contact line gives information about the stiffness

of the sample (see Section 3.3) and stiffness is the resistance offered by an elastic body to deformation, i.e. $S = \frac{\partial F}{\partial \delta}$.

At the maximum force the sample is retracted. During sample withdrawal the tip and sample remain in contact. The withdrawal contact curve will not overlap the approach contact curve if the sample has undergone plastic deformations. Hence, the comparison between the two contact curves provides information about the elastic-plastic properties of the sample. The withdrawal curve is always longer than the approach curve because of tip-sample adhesion. The contact is broken when the elastic spring constant of the cantilever exceeds the gradient of the tip-sample adhesive force F_{ad} (f_c in Fig. 3-4b) as explained earlier. The work of adhesion W is the energy that is required to bend the cantilever till it reaches F_{ad} and it is given by

$$W = \frac{F_{ad}^2}{2k_c}. \quad (3.4)$$

The adhesion force F_{ad} is a combination of the electrostatic force, the van der Waals force, the meniscus or capillary force and forces due to chemical bonds or acid-base interactions. The van der Waals force, consisting of the Keesom potential, Debye potential, and London potential, between atoms or molecules always contributes to the adhesion forces and in most cases it is attractive [2]. The meniscus force is the result the formation of a water neck between tip and sample due to a thin layer of water film present on material surfaces at ambient conditions and its strength depends on the relative humidity and on the hydrophilicity of the tip and of the sample. Adhesive forces due to chemical bonds or acid-base interactions depend on the chemical end-groups present on tip and sample. When such chemical bonds or interactions are present during contact, they often dominate the adhesion forces [2]. Surface roughness, geometry of contact area, and chemical inhomogeneities of high energy solid surfaces hamper the direct comparison of theoretical predictions with experimental values of adhesion forces. Nevertheless, force-distance curves have become an important method for studying spatial variations of adhesion properties [3].

3.3. Analysis of contact regime

Even after almost two decades, determination of the nanomechanical properties using AFM force-distance curves is still a very active field of research [3]. The elastic deformations of the sample in the contact curves can be related to its Young's modulus. In order to relate

the measured quantities to the Young' modulus it is necessary to calculate the sample deformation δ .

The following approximation is only valid when we treat the sample as an elastic spring, i.e. $F = -k_s \delta$, where k_s is the elastic constant of the sample. In general $D = Z_p + Z_c + \delta$ and in the contact region the tip-sample separation distance $D = 0$, and if the system is in equilibrium $k_s \delta = k_c Z_c$. The relation between Z_p and Z_c can be obtained as

$$k_s Z_p = k_s Z_c + k_s \delta = k_s Z_c + k_c Z_c \Rightarrow k_c Z_c = \frac{k_c k_s}{k_c + k_s} Z_p = k_{\text{eff}} Z_p. \quad (3.5)$$

This relation reveals that the slope of the contact lines provides information about the sample stiffness and k_{eff} is an indicator of sample stiffness. If the sample is much stiffer than the cantilever, i.e. $k_s \gg k_c$, then $k_{\text{eff}} \approx k_c$, whereas when the sample is much more compliant than the cantilever, i.e. $k_s \ll k_c$, then $k_{\text{eff}} \approx k_s$. In other words, if the elastic constant of the cantilever is smaller than the sample elastic constant, the force-displacement curve will primarily probe the stiffness of the cantilever and not that of the sample. Hence, for all the measurements in the present work a stiff cantilever has been used to acquire force-distance curves. Besides, one of the aims of the experiments is to provoke large plastic deformations.

The sample stiffness is assumed to be a constant in Eq. 3.5. However, the sample stiffness in reality is not a constant but it is $S = \frac{\partial F}{\partial \delta}$, i.e. the sample stiffness depends on the applied load as the tip-sample contact radius varies with the exerted load. The sample stiffness can be written as

$$k_s = 2a(F) \left(\frac{E}{1 - \nu^2} \right) \text{ for } E_t \gg E. \quad (3.6)$$

where, $a(F)$ is the tip-sample contact radius depending on the applied load, ν is the Poisson's coefficient of the sample, and E_t and E are the Young's moduli of the tip and sample, respectively.

Commercial AFM tips are made from silicon nitride and depending on the precise content of silicon and nitrogen, Young's modulus of silicon nitride is typically 160-290 GPa and the Poisson's ratio is 0.20-0.27 [3]. As mentioned already in Section 2.2.1, the Young's modulus of an amorphous polymer even in its glassy state is in order of few GPa. Therefore, in all the experiments the tip is much stiffer than the sample, i.e. $E_t \gg E$.

In order to know the dependence of the contact radius and of the sample deformation on the force it is necessary to make some assumptions. The different theories of such phenomena are summarized below.

3.3.1. Elastic continuum theories

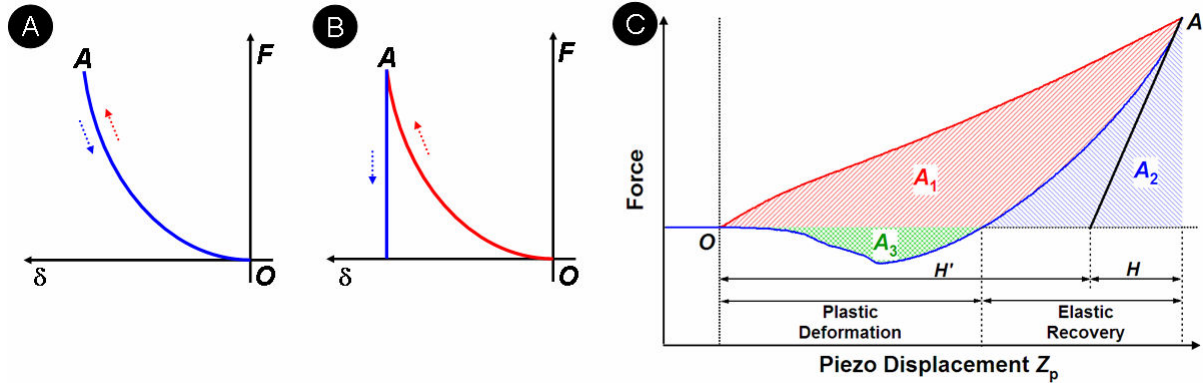


Figure 3-5: Approach (red) and withdrawal (blue) load vs. indentation curves for an ideally elastic (panel A) and an ideally plastic material (panel B). Approach (red) and withdrawal (blue) contact curves of a force-displacement curve acquired on an elastic-plastic material is shown in panel C. In panel A, the withdrawal curve overlaps the approach curve. In panel C, H' is the zero load plastic deformation and H is the zero load elastic recovery obtained from the tangent of the withdrawal curve for very high loads. The plastic deformation δ_p is the intercept between the withdrawal contact curve and the axis $F = 0$. The elastic recovery δ_e is the quantity $Z_p^{\max} - \delta_p$, where Z_p^{\max} is the maximum piezo displacement. A_1 is the area between the two contact curves above the axis $F = 0$ which is a measure of the dissipated energy and A_2 is the area between the withdrawal contact curve and the axis $F = 0$. The elastic energy is area between the approach contact curve above the axis $F = 0$. The work of adhesion W is the area between the axis $F = 0$ and the retraction curve (A_3).

Let us first consider an ideally elastic material. Figure 3-5a shows the approach (red) and withdrawal (blue) load vs. indentation curves obtained on an elastic material. In the approach or the loading region (OA), the tip penetrates the sample by a depth δ and during sample withdrawal the sample regains its shape step by step from A to O by exerting on the tip the same force as during the approach cycle. This results in overlapping approach and withdrawal load vs. indentation curves. Hence, only the withdrawal curve (blue) is visible. If the sample were ideally plastic, as shown in Fig. 3-5b, it would undergo a deformation δ during the loading cycle and when the sample is withdrawn, it does not regain its original shape as the

applied load decreases. Rather, the sample deformation remains the same. The sample is permanently plastically deformed. Polymers in general exhibit a mixed behavior, like many other materials. Therefore the loading and the unloading curves seldom overlap. In particular, at a given penetration depth, the force exerted during the unloading phase, is lesser than the force exerted during the loading phase as shown in the force-displacement curve in Fig. 3-5c. The difference between the approach and the withdrawal contact curves is called “*loading-unloading hysteresis*”. The penetration depth H' at which the force of the withdrawal curve equals zero and the distance H the sample regains during the withdrawal are known as zero load plastic indentation and zero load elastic recovery, respectively. Both distances are measured by use of the tangent to the curve for high loads, i.e. at A.

One can define few important quantities for force-displacement curves showing plastic deformations as shown in Fig. 3-5c. The plastic deformation δ_p is the intercept between the withdrawal contact curve and the axis $F = 0$. The elastic recovery δ_e is the quantity $Z_p^{\max} - \delta_p$, where Z_p^{\max} is the maximum piezo displacement. For a totally elastic sample $\delta_e = Z_p^{\max}$ and $\delta_p = 0$, and for a totally plastic sample $\delta_p = Z_p^{\max}$ and $\delta_e = 0$. The elastic energy \mathcal{E} is the area between the approach contact curve and the axis $F = 0$ (regions $A_1 + A_2$). The dissipated energy \mathcal{D} is the area between the two contact curves above the axis $F = 0$ (A_1 –red shaded region) and it is a measure of the energy needed for the deformation and dissipated into the sample. $\mathcal{D} = 0$ and $\mathcal{D} = \mathcal{E}$ for a totally elastic and a totally plastic sample, respectively. A plasticity index can be defined in the form

$$\Psi_p = \frac{A_1}{A_1 + A_2}. \quad (3.7)$$

For a totally elastic sample is $\Psi_p = 0$ and for a totally plastic sample is $\Psi_p = 1$. The work of adhesion W is the area between the axis $F = 0$ and the retraction force-displacement curve (A_3 –green shaded region).

I will neglect plastic deformations for the time being and deal with the elastic continuum contact mechanics, in which the tip and the sample are assumed to be continuous elastic media.

Several theories describe the elastic deformation of the sample. The differences in the relations between the applied load F and the contact radius a or the deformation δ are due to the role played by adhesion in the considered system. The three most important theories were developed by Hertz [7], Derjaguin-Müller-Toporov (DMT) [8] and Johnson-Kendall-Roberts

(JKR) [9]. In Hertz theory neither surface forces nor adhesion are taken into account. AFM experiments can follow Hertz theory only in the limits of high loads or low surface forces [2, 3]. In the DMT theory forces acting outside the contact region of the two bodies which produce a finite area of contact are also taken into account and in the JKR theory only short range forces inside the contact area are considered. The DMT theory can be applied in the case of small tips and stiff samples with small adhesion and the JKR theory can be applied in the case of large tips and soft samples having large adhesion. It is important to remember that both JKR and DMT theories are only approximations.

Figure 3-6 shows a schematic of the deformation δ of an elastic sphere of radius R on a flat surface when an external load F is applied. The contact radius following the Hertz and JKR theories are a_{Hertz} and a_{JKR} , respectively.

The contact radius a_{Hertz} and the deformation δ following the Hertz theory are given by

$$a_{\text{Hertz}} = \sqrt[3]{\frac{RF}{E_{\text{tot}}}}, \quad (3.8a)$$

and

$$\delta = \frac{a_{\text{Hertz}}^2}{R} \Rightarrow \delta = \frac{F^{2/3}}{E_{\text{tot}}^{2/3} R^{1/3}} \text{ or } F \propto \delta^{3/2}. \quad (3.8b)$$

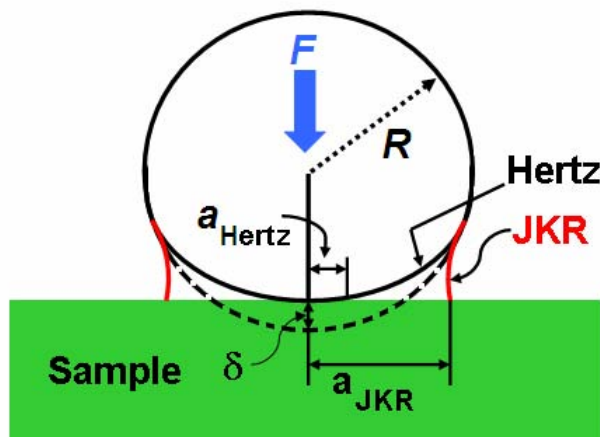


Figure 3-6: Deformation δ of an elastic sphere of radius R following the Hertz (solid black line) and the JKR theories (solid red line) when pressed against a flat surface with a force F . The contact radius following Hertz and JKR theories are a_{Hertz} and a_{JKR} , respectively. The profile of the spherical tip in the DMT theory is the same as Hertz theory.

In DMT theory the elastic sphere is deformed similar to the Hertz theory due to the external load F . When the external load is applied, the contact area increases but when a

negative load is applied, the contact area decreases until it reaches zero and the pull-off force reaches its maximum value. The contact radius and the deformation following the DMT theory are given by

$$F_{\text{ad}} = 2\pi RW, \quad (3.9a)$$

$$a_{\text{DMT}} = \sqrt[3]{(F + 2\pi RW) \frac{R}{E_{\text{tot}}}}, \quad (3.9b)$$

and

$$\delta = \frac{a_{\text{DMT}}^2}{R}. \quad (3.9c)$$

Here, W is the work of adhesion.

As mentioned earlier, when dealing with highly adhesive systems with low stiffness and large tip radii, JKR theory is suitable as it neglects long range forces outside the contact area and considers only short range forces inside the contact area. The contact radius and the deformation following the JKR theory are given by

$$F_{\text{ad}} = \frac{3}{2} \pi RW, \quad (3.10a)$$

$$a_{\text{JKR}} = \sqrt[3]{\frac{R}{E_{\text{tot}}} \left[F + 3\pi RW + \sqrt{6\pi RW F + (3\pi RW)^2} \right]}, \quad (3.10b)$$

and

$$\delta = \frac{a_{\text{JKR}}^2}{R} - \frac{2}{3} \sqrt{\frac{6\pi W a_{\text{JKR}}}{E_{\text{tot}}}}, \quad (3.10c)$$

Maugis [10] has shown that the JKR and DMT approximations are limits of the same theory. He described the elastic deformations of all samples as a function of a parameter λ

$$\lambda = \frac{2.06}{z_0} \sqrt{\frac{RW^2}{\pi E_{\text{tot}}^2}}, \quad (3.11)$$

where z_0 is a typical atomic dimension. Maugis theory follows the Dugdale model [55]. In Dugdale model, adhesion is treated as a constant additional stress over an annular region c around the contact area a . The ratio of the width of the annular region c to the contact radius a is denoted by m . By introducing dimensionless parameters

$$\bar{A} = \frac{a}{\sqrt[3]{\pi WR^2 / E_{\text{tot}}}}, \quad \bar{F} = \frac{F}{\pi WR}, \quad \text{and} \quad \bar{\delta} = \frac{\delta}{\sqrt[3]{\pi^2 W^2 R / E_{\text{tot}}^2}} \quad (3.12a)$$

a set of parametric equations is obtained. The deformation and the contact radius are:

$$\bar{\delta} = \bar{A}^2 - \frac{4}{3} \bar{A} \lambda \sqrt{m^2 - 1}, \quad (3.12b)$$

$$\begin{aligned} & \frac{\lambda \bar{A}^2}{2} \left[\sqrt{m^2 - 1} + (m^2 - 2) \cdot \arctan \sqrt{m^2 - 1} \right] \\ & + \frac{4\lambda^2 \bar{A}^2}{3} \left(1 - m + \sqrt{m^2 - 1} \cdot \arctan \sqrt{m^2 - 1} \right) = 1. \end{aligned} \quad (3.12c)$$

and

$$\bar{F} = \bar{A}^3 - \lambda \bar{A}^2 \left(\sqrt{m^2 - 1} + m^2 \arctan \sqrt{m^2 - 1} \right) \quad (3.12d)$$

Eq. 3.12b-3.12c form an equilibrium system which enables the calculation of m , F , and $\bar{\delta}(\bar{A})$, if $\bar{A}(\bar{\delta})$ is given. Eq. 3.12b reduces to Eq. 3.10c for $\lambda \rightarrow \infty$ (JKR) and to Eq. 3.9c for $\lambda \rightarrow 0$ (DMT) respectively. Similarly the adhesion force in Eq. 3.12d turns out to be $2\pi RW$ for $\lambda \rightarrow 0$ (DMT) and $1.5 \pi RW$ for $\lambda \rightarrow \infty$ (JKR).

The Maugis theory shows that an exact determination of Young's modulus and the work of adhesion W only from the force-distance curves is impossible, because in order to relate k_s to the Young's modulus E , one needs to know the contact radius a and hence the sample deformation δ . This is not possible as the deformation also depends on the surface energies, and when deducing surface energies from pull-off forces, one must also know the Young's modulus before hand, i.e. the quantity one wants to determine experimentally. When conditions approach the Hertz limit, good estimates of the Young's modulus can be obtained and hence the measure of E is usually obtained from high load part of the load curve, where the influence of surface energies is excluded [2, 3].

3.4. Calibration

3.4.1. Measuring cantilever deflection with an optical lever

The method implemented in MFP-3D™ microscope for measuring cantilever deflection is the most common one: the optical lever method. In the optical lever method a laser beam is focused on the back side of the cantilever and the position sensitive detector (PSD) detects the reflected beam thereby giving both the cantilever deflection and torsion signals.

Figure 3-7 shows a schematic representation of the optical lever method. The cantilever deflects when forces act on the tip and the reflected laser beam moves through an angle that is twice the change of end slope $\alpha = \Delta(dZ_c / dX)$. If the detector is at a distance d from the cantilever, the reflected laser spot moves on the detector through the distance

$$\Delta_{\text{PSD}} \approx 2d \tan \alpha = \frac{FL^2 d}{EI}. \quad (3.13)$$

The cantilever deflection Z_c is given by

$$Z_c = \frac{FL^3}{3EI} = \frac{\Delta_{\text{PSD}} L}{3d}, \quad (3.14)$$

provided the deflection is caused by end load. From Eq. 3.14 one can infer that high cantilever deflection sensitivity is obtained when the cantilever is short compared to its distance from the detector; hence the name *light lever* is also used to refer this method. The resolution of the optical lever method is approximately in the order of 0.1 \AA [3].

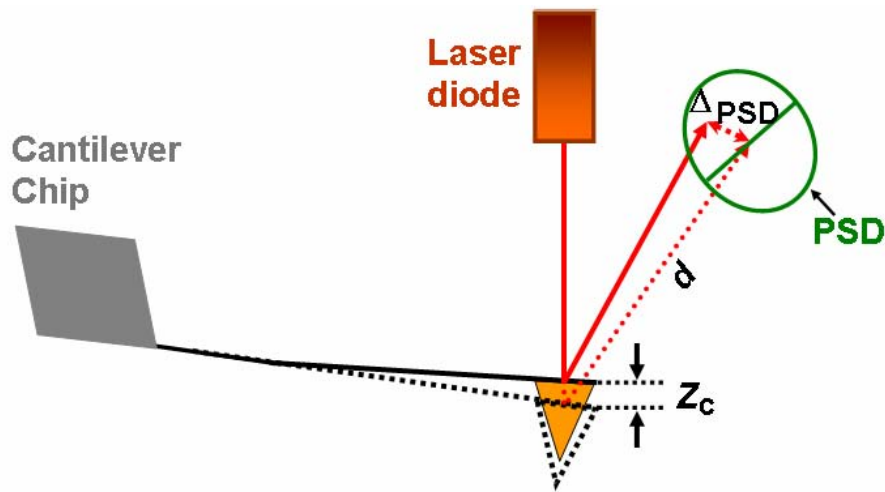


Figure 3-7: Schematic representation of the optical lever method to detect cantilever deflection. The position sensitive detector (PSD) is illustrated as a split photodiode. When a cantilever, which is at a distance d from the PSD, deflects by a value of Z_c the reflected spot moves on the PSD by a distance Δ_{PSD} .

Denoting the current signal from the top and bottom halves of the two quadrant PSD as I_A and I_B , the signal used to measure the deflection is $(I_A - I_B)/(I_A + I_B)$. At zero deflection the reflected laser beam is positioned at the center of the photodiode so that both segments show the same current, i.e. $(I_A - I_B) = 0$. When the cantilever deflects the position of the reflected laser spot on the photodiode shifts proportional to the cantilever deflection. This leads to an increased current signal from one segment and a decreased current signal from the other one. This method is simple and very sensitive but its linear range is rather limited because for larger deflections the difference in the two signals is disproportional to the cantilever deflection Z_c , i.e. for large cantilever deflections there is no change in the measured current signal as the reflected laser spot falls entirely on one segment of the photodiode. The

split photodiode is sometimes replaced by a linear position sensitive device or an array detector to increase the dynamic range [3].

3.4.2. Method for calculation of forces

The MFP-3D™ microscope records the cantilever deflection as a function of the distance Z_p between the sample and the cantilever rest position. Several transformations of the raw data have to be performed in order to obtain the real force-distance curves. Igor Pro (Wavemetrics) software routines were used for conversion of the raw data, i.e. photodiode sensor output (V) vs. linear variable differential transformer (LVDT*) output (nm) into force F (nN) vs. tip-sample distance D (nm). If the sample is much more rigid than the cantilever, i.e. $k_s \gg k_c$, then along the contact line the cantilever deflection equals the piezo displacement, i.e. $\Delta Z_c = \Delta Z_p$. For the optical lever method the cantilever deflection is given by the voltage output of the photodiode. The vertical sensor output difference of the top minus bottom quadrants of PSD normalized by the sum total PSD output, i.e. $S(V) = (V_A - V_B)/(V_A + V_B)$, is converted into cantilever deflection ΔZ_c (nm) when a deflection-displacement curve is obtained on a rigid sample such as glass. The cantilever deflection in the repulsive contact regime is given by

$$\Delta Z_c = \frac{S(V)}{\Omega}. \quad (3.15)$$

Here, $1/\Omega$ (nm/V) is the inverse optical lever sensitivity and is equal to the inverse slope of the sensor vs. LVDT output curve acquired on samples that are much more rigid than the cantilever. The inverse optical lever sensitivity depends on the dimensions and the shape of the laser spot on the photodiode and hence depends on the refractive index of the medium in which the measurements are performed. Moreover, this factor changes with time due to the thermal drift of the components of the microscope. Also, due to the bimetallic nature of cantilevers, cantilevers bend and deflect when the surrounding environment (e.g. temperature) changes. Therefore, the proportionality factor or the sensitivity of the cantilever is calibrated each time before acquiring deflection-displacement curves when the experimental conditions are changed.

* An LVDT displacement transducer comprises of 3 coils; a primary and two secondaries. The transfer of current between the primary and the secondaries coils of the LVDT displacement transducer is controlled by the position of a magnetic core called an armature. In MFP-3D™ an LVDT is used to measure precisely the movement of the sample.

The force acting on the cantilever is calculated by using Hooke's law for a linear elastic spring as

$$F = -k_c \Delta Z_c. \quad (3.16)$$

The elastic spring constant of the cantilever k_c is determined for each individual cantilever according to the method described in the following.

3.4.3. Calibration of cantilever spring constant and tip radius

AFM cantilevers are usually made out of silicon or silicon nitride in two shapes: rectangular in cross-section (referred to as rectangular cantilever) and "V"-shaped. To improve the reflectivity, silicon or silicon nitride cantilevers are commonly coated with a thin metallic layer (gold) on the top surface, i.e. the side not facing the sample. This is of fundamental importance for measurements in liquids as the reflectivity of silicon nitride is greatly reduced by the liquid medium.

The spring constant k_c of rectangular and "V"-shaped cantilevers is

$$k_c = \frac{E_t t_c^3 w}{4L^3} \quad (\text{Rectangular cantilever}), \quad (3.17)$$

and

$$k_c = \frac{E_t t_c^3 W b}{2b(L_1^3 - L_2^3) + 6WL_2^3} \quad (\text{"V"-shaped cantilever}), \quad (3.18)$$

in which t_c is the thickness of the cantilever, E_t is the Young's modulus of silicon nitride, L and w are the length and the width of the rectangular cantilever, W is the width of the arms of the "V"-shaped cantilever, b and L_2 are the base and the height of the triangle at the end of the "V"-shaped cantilever, and L_1 is the total height of the "V"-shaped cantilever as shown in Fig. 3-8. The spring constant of "V"-shaped cantilevers in Eq. 3.18 is obtained from "parallel beam" approximation. Sader and White [56] have demonstrated the inaccuracy of the approximation using finite element analysis and a more accurate formula is given by Neumeister and Ducker [57]. Also this formula is an approximation and each cantilever has its own spring constant even when cantilevers are made from the same wafer. Hence, if a quantitative estimation of forces has to be achieved, it is necessary to measure the spring constant of each cantilever. To this aim several methods have been proposed. Only one method, used in this work, is presented here.

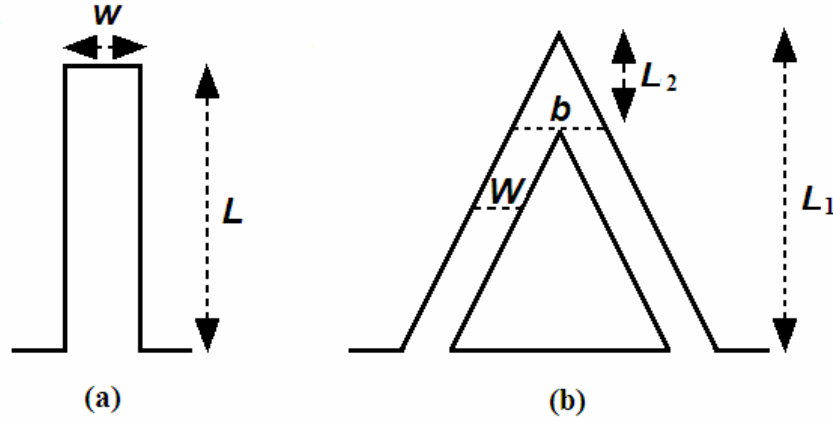


Figure 3-8: Schematic representation of a rectangular (a) and a “V”-shaped cantilever (b). L and w are the length and the width of the rectangular cantilever, W is the width of the arms of the “V”-shaped cantilever, b and L_2 are the base and the height of the triangle at the end of the “V”-shaped cantilever, and L_1 is the total height of the “V”-shaped cantilever.

Hutter and Bechhoefer [58] have measured the spring constant of the cantilever from the power spectral density of cantilever fluctuations due to thermal noise. The cantilever can be modeled as a simple harmonic oscillator with angular resonance frequency ω_0 , then

$$\left\langle \frac{1}{2} m \omega_0^2 Z_c^2 \right\rangle = \frac{1}{2} k_B T; \quad \omega_0^2 = k_c / m \quad \text{and} \quad k_c = k_B T / \left\langle Z_c^2 \right\rangle. \quad (3.19)$$

Here k_B is the Boltzmann constant, m is the mass of the cantilever and T is the absolute temperature. MFP-3D™ microscope has a built-in thermal noise method to evaluate the spring constant of the cantilever. Figure 3-9 shows the thermal noise power spectrum (black curve) of a rectangular cross-section cantilever. The peak corresponds to the resonance frequency of the cantilever and it is 168 kHz. The spring constant of the cantilever is determined as 15 N/m after fitting the peak of the power spectrum using simple harmonic oscillator fit (blue curve) around the resonance frequency. The spring constant of the cantilever and the sensitivity of the optical lever method are calibrated before beginning any experiment.

While determining the spring constant of the cantilever and while analyzing force-distance curves the cantilever is assumed to be horizontally oriented with respect to the sample surface. In reality the cantilever is tilted at an angle θ with respect to the horizontal ranging from 7 to 20° so that the tip and not the chip to which the cantilever is attached come in contact with the sample. This tilt increases the effective spring constant of the cantilever by 10-20% [3]. The spring constant of a rectangular cantilever is obtained by dividing the measured spring constant by $\cos^2 \theta$. But one must bear in mind that the tilt of the cantilever

is taken into account in the optical lever method. It is also important to remember that the precise point where the force is applied is usually few microns away from the end of the cantilever as the tip is not at the exact end of the cantilever. When the cantilever length is less than 50 μm , the assumption that the force acting is an end load force is no longer valid [3]. The effective spring constant is largely increased when the effective cantilever length is significantly decreased because k_c is inversely proportional to the cube of the cantilever length (see Eq. 3.18). Hence, relatively long rectangular cantilevers ($L > 100 \mu\text{m}$) were used to acquire force-distance curves in order to overcome such end load effects.

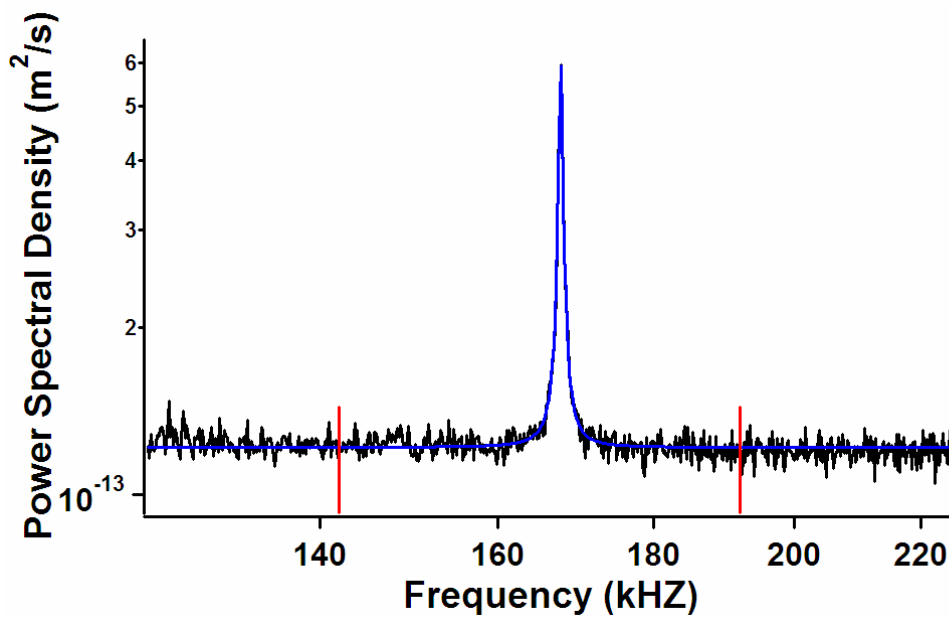


Figure 3-9: Thermal noise power spectrum (black curve) of a rectangular cantilever in air at room temperature. The resonance frequency (peak) and the cantilever spring constant are 168 kHz and 15 N/m, respectively. The power spectrum has been fitted with a simple harmonic oscillator fit (blue).

The major obstacle in quantitative determination of physical properties using force-distance curves is the characterization of the tip radius and of the tip shape. The forces acting depend on the overall shape of the tip, on the shape of the tip apex and on the presence of asperities on the tip. Transmission electron microscope has been used to image uncoated tips to determine the tip radius [59]. Coulomb force and double-layer force measured using force-distance curves can be also used to determine tip size and shape [2]. The *colloidal probe technique* has been widely employed in acquiring force-distance curves in order to overcome the lack of information about the tip shape [60]. But this technique compromises the high lateral resolution offered by AFM and thwarts the mapping of physical properties using force-

distance curves due to the large tip radius. Also, the large tip radius hinders the ability to perform large indentations.

In the present work the tip radius has not been measured. Rather, it has been chosen such that the AFM data matches the DMA data (see Section 5.3.2).

Once the true tip-sample distance D is determined using Eq. 3.2 and the applied force has been obtained from the cantilever deflection after calibrating the spring constant of the cantilever, the raw data can be rearranged in order to plot the *real* force vs. tip-sample distance curve. This procedure corresponds to the reversal of the geometric construction presented in Section 3.2.

3.5. Force volume measurements

In order to study the spatial variation of interactions, force-distance curves should be acquired on several points all over the scanned area to compare the tip-sample interaction at various regions of the sample. Force volume is an imaging technique based on force-distance curves where force curves are taken at defined intervals forming a grid of equally spaced force curves across a surface as shown in Fig. 3-10. This type of force plot acquisition is used to obtain a map of the interaction forces for heterogeneous samples. In addition it can be used to obtain an adequate statistical sampling of the surface. The MFP-3D™ microscope has a built in force volume imaging technique. The user can input the number of points in both the x and y directions on the image, where the force-distance curves will be acquired. All the force-distance curves in this PhD work have been acquired in force volume mode.

Figure 3-10 shows a schematic representation of a 3×3 force volume matrix and also of a single deflection-displacement curve. The order of acquisition of subsequent force-distance curves is shown by the arrows. The red (blue) curve represents the approach (withdrawal) deflection-displacement curve. In force volume mode, all the force-distance curves start at a fixed height; an approach-withdrawal cycle is performed, then a lateral displacement away from the surface, again an approach-withdrawal cycle, and so on. As shown in Fig. 3-10, the first force-distance curve is obtained always on the left bottom point. An important advantage of force volume measurements is that the tip and sample are not damaged during the lateral movement of the sample because this method offers the possibility of doing the lateral movement when the tip is away from the sample. The major drawback of force volume measurements is that it is very time consuming. The acquisition of force-distance curves on each point of the scanned surface can require some minutes, and almost all the information about the physical and chemical properties of the sample is obtained data post processing. The

data can be arranged as 2D or 3D maps of properties, e.g. stiffness and adhesion, showing the spatial variation of the properties.

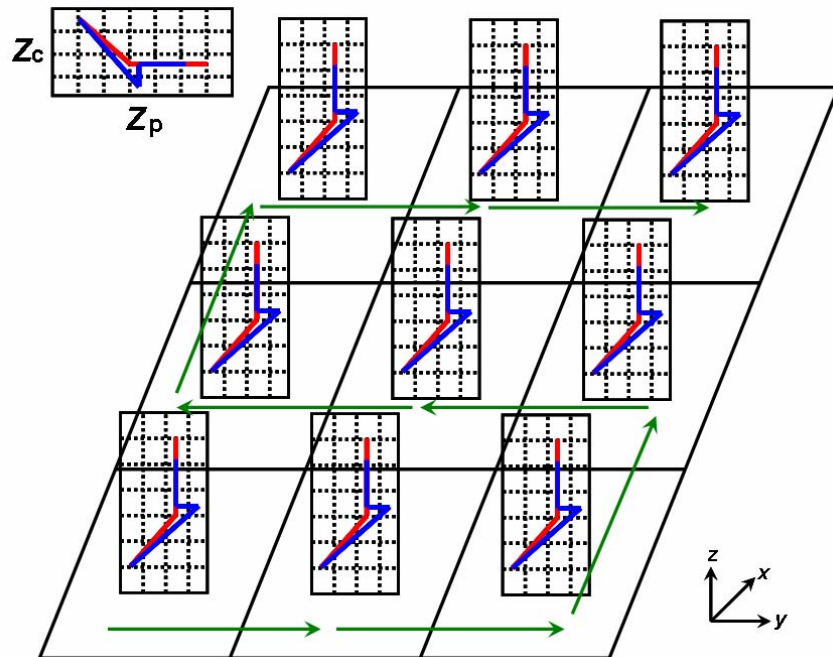


Figure 3-10: Schematic representation of a 3×3 force volume matrix. The red (blue) curve represents the approach (withdrawal) deflection-displacement curve. The first force-displacement curve is obtained on the left bottom square and the order of subsequent force-displacement curve acquisition is shown by the arrows.

4. Experimental Section

In this chapter the materials, the sample preparation techniques, and the methods employed in my PhD work to investigate the physical properties of polymers are presented.

The primary aim of the measurements is to perform large plastic deformations on polymer films in order to characterize their influence on the elastic part of the load-deformation curve and on the local mechanical properties. When large indentations are performed during the acquisition of force-displacement curves on relatively thin polymer films, the tip “feels” the large stiffness of the underlying substrate. To overcome such artifacts, it has been generally acknowledged that the indentation depth should not exceed 10% of the film thickness [61]. To this goal, relatively thick polymer films ($>100\ \mu\text{m}$) were prepared and used in this study. The thick polymer films permits to perform large indentations without artifacts due to the large stiffness of the substrate.

4.1. Polymers and chemicals

Table 4.1 lists the polymers used in this study and their properties such as the weight average molecular weight M_w , the polydispersity index M_w/M_n , and the glass transition temperature T_g as reported by their suppliers. The polydispersity index is the ratio of weight average to the number average molecular weight M_n . The polymers were used as received without any further purification. Toluene ($\geq 99\%$ pure, MERCK KGaA, Germany) and tetrahydrofuran (THF) ($\geq 99.8\%$ pure, MERCK KGaA, Germany) were used as received.

Polymer	M_w (g/mol)	M_w/M_n	T_g ($^{\circ}\text{C}$)	Supplier
Poly (<i>n</i> -butyl methacrylate)	319000	≤ 2.58	22	Scientific Polymer Products, Inc.
Polystyrene	4200	≈ 1.05	57	Polymer Standard Services GmbH
Polystyrene	62500	≈ 1.05	97	Polymer Standard Services GmbH
Polystyrene	100000	≤ 2	100	BDH Chemicals Ltd.

Table 4.1: A list of the polymers used in the study, the weight average molecular weight M_w , the polydispersity index M_w/M_n , the glass transition temperature T_g and their suppliers. The polydispersity index is the ratio of weight average to the number average molecular weight M_n .

4.2. Preparation of polymer films from solutions

In order to prepare relatively thick films, concentrated polymer solutions in toluene were cast on clean glass slides. The films were allowed to dry in air for 2 weeks to remove the solvent present in them. The PnBMA film used to determine the viscoelastic behavior of PnBMA through AFM measurements was about 1 mm thick. For DMA and broadband spectroscopy measurements, the solvent-cast films were about 100 μm thick.

Concentrated polymer solutions of polystyrene with $M_w = 4200$ g/mol (PS4K) and $M_w = 62500$ g/mol (PS62K) were cast on clean glass slides and dried in air for 2 weeks. Afterwards, both films were annealed in a vacuum oven at 150 $^\circ\text{C}$ for one week. The resulting polymer films were about 250 μm thick. The glass side of the polymer films has been used in all measurements as the surface is relatively smoother and flatter.

4.3. Preparation of model polymer blend films

The preparation of model blend films from polymeric melts has been carried out in three steps. In the first step, individual films of PnBMA and PS were obtained by melting the polymers in vacuum at 140 and 200 $^\circ\text{C}$, respectively, between two glass slides held by a dual spring arrangement. A schematic of the setup is shown in Fig. 4-1.

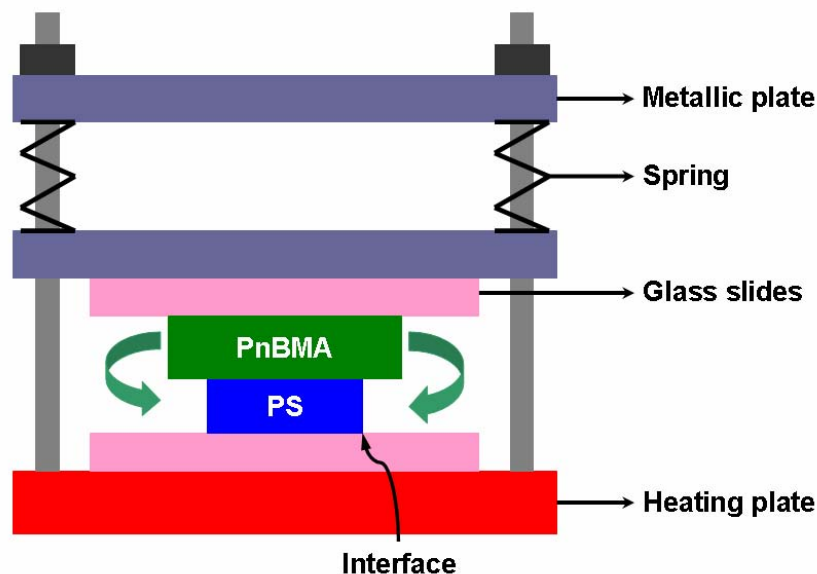


Figure 4-1: Graphical representation of the dual spring loaded glass slides used to prepare model polymer blend samples. Pressure can be applied on the polymer films by the dual spring loaded arrangement and the polymer films are heated by means of a temperature controller on the bottom. The molten PnBMA flows down (as indicated by the arrows) and forms the PS/PnBMA interface along the edges of PS.

After preparing the individual films of PnBMA and PS, they were cut into $1 \times 1 \text{ cm}^2$ large films. In the final step, the PnBMA film was placed on top of the PS film between the glass slides of the spring loaded arrangement and PnBMA was molten again at $140 \text{ }^\circ\text{C}$. Pressure was applied using the dual springs on the glass slides. Due to the applied pressure, molten PnBMA flowed down (as indicated by the green arrows) and formed the PS/PnBMA interface along the edges of the PS film. The bottom side of the sample facing the heating plate was used for measurements. The model blend film was $\approx 200 \text{ }\mu\text{m}$ thick.

4.4. AFM measurements

The polymer films were adhered on to a metallic disc that is fastened to a heating stage. The temperature of the heating stage is controlled using a 340-temperature controller (Lake Shore Cryotronics, Westerville, OH). The surface temperature of the films has been measured using a thermocouple (PT100) fixed directly on the polymer surface. The surface temperature was allowed to equilibrate overnight at each experimental temperature and the surface temperature remained constant ($\pm 0.3 \text{ }^\circ\text{C}$) for several days.

Force-distance curves have been acquired at various temperatures and frequencies on PnBMA and PS samples and on model blend samples with high sampling density in force volume mode. Since the minimum step of the vertical piezo displacement is $1 \text{ }\mu\text{m}$ and the piezoactuator acts like a capacitor, the piezoactuator displacement has been assumed to be continuous, and the probe rate is the frequency of the piezoactuator displacement, i.e. the frequency of the force-distance curve.

4.4.1. Force volume measurements on amorphous polymer films

Force-distance curves have been acquired on PnBMA and on PS films in force volume mode as explained in Section 3.5. Force-distance curves have been acquired on PnBMA over a range of temperatures going from 30 to $51 \text{ }^\circ\text{C}$ over 33 , 36.5 , 40.5 , 43.5 , and $46 \text{ }^\circ\text{C}$ with a Pointprobe NCL™ cantilever having a spring constant $k_c = 45 \text{ N/m}$ determined from the thermal noise spectrum of the cantilever. At each experimental temperature force-distance curves were acquired at 0.03 , 0.1 , 0.5 , 1 , 10 and 30 Hz . For each temperature and frequency, a variable number of force-distance curves (from 100 to 400) have been acquired. Each set of 100 curves has been acquired on different areas on the sample (usually $30 \times 30 \text{ }\mu\text{m}^2$) in force volume mode. Small variations in the sample topography permitted the sampling of a large

Pointprobe NCL™ is a trademark of Nanosensors, Wetzlar-Blankenfeld, Germany.

range of applied force F_{\max} or maximum cantilever deflection Z_c^{\max} and of resulting sample deformation δ (from 10 nm up to 500 nm for curves at higher temperatures and/or low frequencies). In total more than 11500 curves have been taken into account to characterize the elastic-plastic behavior of PnBMA as a function of temperature and frequency.

In case of measurements on polystyrene PS4K and PS62K samples, force-distance curves were obtained at 30, 42, 54, 61, 67, 75, 82 and 95 °C on PS4K film and at 30, 41, 52, 62 and 84 °C on PS62K sample with a Ultrasharp™ cantilever having a spring constant $k_c = 15$ N/m. At each temperature force-distance curves have been acquired at 0.03, 0.1, 0.5, 1, 10 and 30 Hz. For each temperature and frequency a variable number of force-distance curves (from 100 to 300) have been acquired. A set of 100 curves has been acquired on different areas on the sample (usually $20 \times 20 \mu\text{m}^2$) in force volume mode. Similar to the measurements on PnBMA, a wide range of maximum force F_{\max} has been applied resulting in a large range of sample deformation δ . More than 15000 curves have been used to determine the thermomechanical properties of the two polystyrene samples having different molecular weights.

4.4.2. Force volume measurements on a model polymer blend

Force-distance curves were acquired on model PS/PnBMA blend, obtained from polymer melts, over a range of temperatures going from 32 to 70 °C over 38.5, 45, 51.5, 57.5, and 63.5 °C. All the force-distance curves were obtained at 1 Hz with a Pointprobe NCL™ cantilever having a spring constant $k_c = 45$ N/m. For each measurement at a particular experimental temperature on PnBMA and PS, 2 sets of 100 force-distance curves have been obtained at a distance of about 2 mm from the interface on both PnBMA and PS phases. Each set was acquired on different areas of the sample (usually $80 \times 80 \mu\text{m}^2$) in force volume mode. In case of measurements across the PS/PnBMA interface, 10000 force-distance curves have been acquired on an area of $80 \times 80 \mu\text{m}^2$ in force volume mode. All the force-distance curves were triggered to reach a fixed maximum cantilever deflection of $Z_c^{\max} = 400$ nm, corresponding to $F_{\max} = 18 \mu\text{N}$. For analyzing the thermomechanical properties of the interface, more than 73000 curves have been taken into account.

Ultrasharp™ is a trademark of Mikro Masch, Estonia.

4.4.3 Topographical imaging of polymer interfaces

Previous to blend preparation, the edges of the PS film have been imaged in intermittent contact mode (TappingMode™) to determine the angle of cut, i.e. the angle formed by the top and the lateral faces. This was found to be $20 \pm 5^\circ$. Hence, one can assume that, at the PS/PnBMA interface, the thickness t of the PnBMA film on top of the PS film is given by $t = d_i \tan(20^\circ)$, where d_i is the distance from the PS edge.

After each measurement at various temperatures, the topography of the region where force volume measurements were performed in the vicinity of the interface has been acquired in TappingMode™. At some temperatures and in some parts of the interface, the two polymer phases are separated by a small step, in the order of few tenths of nanometer, but in most cases it was not possible to point out the interface, as there was no topographical discontinuity between the two phases of the model blend. In general, the surface of PS was relatively flatter and smoother than the surface of PnBMA.

4.5. Dynamic mechanical analysis

Dynamic mechanical analysis (DMA) measurements have been performed on a PnBMA film in tension mode with a Netzsch DMA 242 C (Netzsch, Germany). The tension mode is preferable for measuring the mechanical properties of films and fibers. The lower end of the PnBMA film is held in place, whereas the upper end is clamped to the oscillating push rod, which exerts periodic oscillations, as shown in Fig. 4-2. The length, width and thickness of the PnBMA film are 9, 6.6 and 0.1 mm, respectively. The temperature range used is -60 to 100°C , with a heating rate of $3^\circ\text{C}/\text{min}$ and the frequency range employed is 0.1 to 100 Hz.

The complex modulus E^* is calculated from the following equation:

$$E^* = \frac{l F^*}{A a^*}, \quad (4.1)$$

where l is the length of the specimen, A is the area of cross-section of the sample, a^* is the amplitude of oscillation employed ($10 \mu\text{m}$) and F^* is the force that is controlled in order to keep the oscillation amplitude constant. The storage modulus E' and the mechanical damping coefficient $\tan(\delta)$ from the phase lag data are the quantities that are directly measured using DMA. The loss modulus E'' is then obtained from $E'' = E' \tan(\delta)$. The Young's modulus E of the sample can be calculated from storage and loss moduli as

$$E = \sqrt{E'^2 + E''^2}. \quad (4.2)$$

In order to obtain the Williams-Landel-Ferry (WLF) coefficients C_1 and C_2 (Eq. 2.16), the isotherm of the storage modulus E' at 40 °C is chosen as the reference isotherm and all other isotherms are shifted in horizontal direction (in terms of logarithm of frequency) so that the isotherms overlap the reference isotherm either partially or fully depending on the temperature interval. The parameters calculated from the DMA data for the WLF equation are $C_1 = 17.3$ and $C_2 = 154$ °C. The unusual value of the parameter C_2 is due to the strong sub- T_g β relaxation occurring close to the T_g of PnBMA. This phenomenon is further explained in Section 5.3.1.

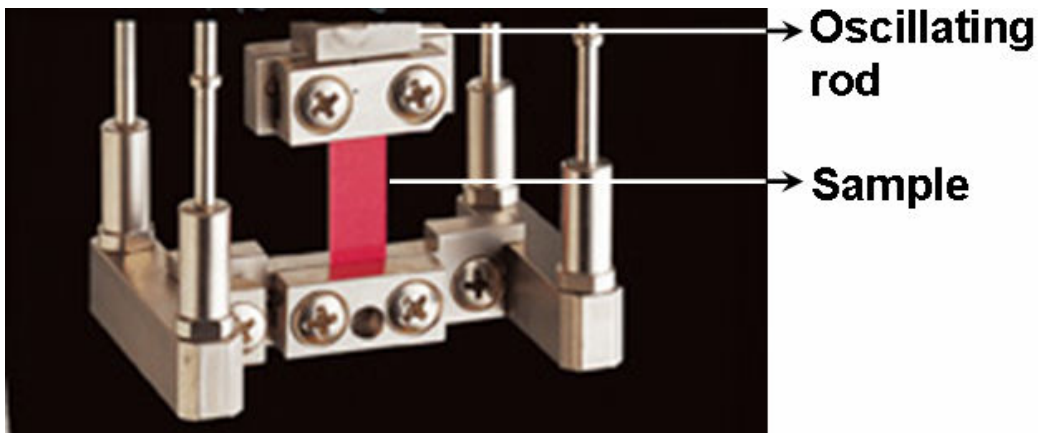


Figure 4-2: Setup of the sample holder in tension mode DMA used for measuring the dynamic mechanical properties of films and fibers. The red strip in the centre is a polymer film, whose lower end is held in place, whereas the upper end is clamped to the oscillating push rod, which exerts periodic oscillations.

4.6. Broadband spectroscopy

The dielectric function $\varepsilon^*(f) = \varepsilon'(f) - i\varepsilon''(f)$, where f is the frequency, ε' is the real part, ε'' is the imaginary part and $i = \sqrt{-1}$, was measured in the frequency range from 10^{-2} to 10^7 Hz employing a high resolution Alpha Analyzer (Novocontrol, Germany) dielectric spectrometer [62]. The sample temperature was controlled better than ± 0.1 °C by a nitrogen gas jet cryostat (Quadro System, Novocontrol, Germany) and the PnBMA film was investigated in the temperature range from -20 to 120 °C.

In order to estimate the relaxation rate at maximal loss f_p connected to the mean relaxation time τ by $f_p = 1/(2\pi\tau)$ for each process, the model function of Havriliak-Negami (HN) [63]

$$\varepsilon_{\text{HN}}^*(f) = \varepsilon_{\infty} + \frac{\Delta\varepsilon}{(1 + (if/f_0)^b)^a}, \quad (4.3)$$

where f_0 is a characteristic frequency close to f_p , ϵ_∞ is ϵ' for $f \gg f_0$, a and b are fractional shape parameter such that $0 < b$ and $ab \leq 1$, and $\Delta\epsilon$ is the relaxation strength is fitted to the data. The fractional shape parameters describe the symmetric and asymmetric broadening of the relaxation spectra compared to a Debye relaxation function [63]. For further details regarding analysis of dielectric spectra see Ref. 64.

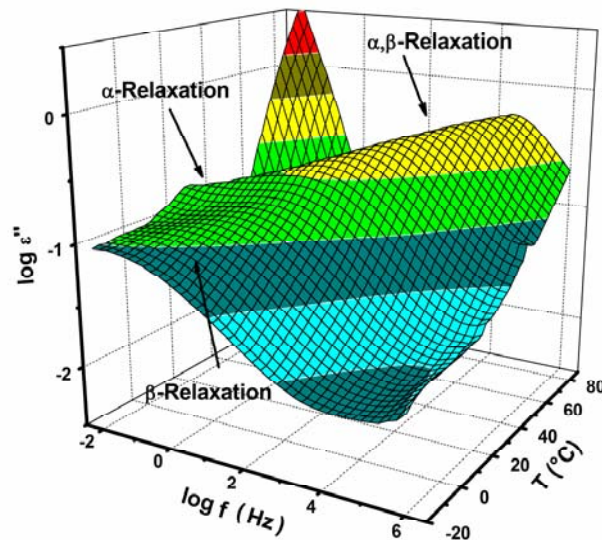


Figure 4-3: The dielectric spectra of PnBMA show α and β relaxation processes indicated by the two peaks in the dielectric loss spectra. The process at higher frequencies or lower temperature is the β relaxation which corresponds to localized fluctuations of the carbonyl group. The relaxation region at lower frequencies or higher temperature is the α process related to the glass-rubber transition.

When two relaxation processes are observed in the measuring frequency window, then two HN functions were fitted simultaneously to the data. As shown in Fig. 4-3, the dielectric spectra of PnBMA show two relaxation processes indicated by the two peaks in the dielectric loss spectra. The process at higher frequencies (lower temperatures) is the β relaxation which corresponds to localized fluctuations of the carbonyl group. The relaxation region at lower frequencies (higher temperatures) is the α process related to the glass transition. The conductivity contribution to the dielectric loss was described by σ/f^s , where σ is related to the dc conductivity of the sample and s ($0 < s \leq 1$) is a fitting parameter [64]. To compare low frequencies ($f < 10^2$ Hz), the relaxation data of PnBMA were added from a previous measurement in Ref. 65.

The shift factor a_T is calculated from the equation $a_T = f_p(T_{ref})/f_p(T)$. The reference temperature has been chosen as $T_{ref} = 40\text{ }^\circ\text{C}$. The shift factors of the α relaxation process is fitted using the Vogel/Fucher/Tammann equation [62] and it is used to compare the shift factors obtained from DMA and AFM measurements on PnBMA. The shift coefficients of the β relaxation process is described by the Arrhenius equation ($T < T_g$) as shown below in Fig. 4-4.

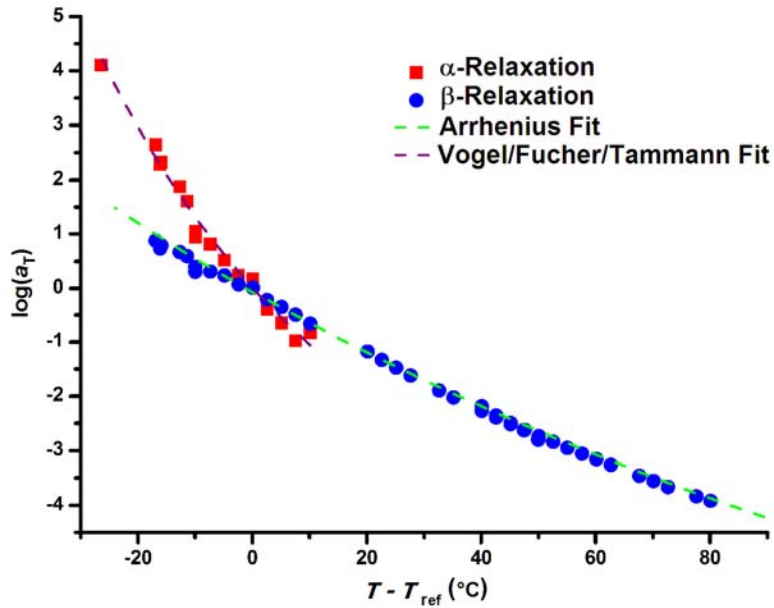


Figure 4-4: Shift factor $\log(a_T)$ for α and β relaxation processes of PnBMA fitted with Vogel/Fucher/Tammann and Arrhenius equations. The reference temperature is $40\text{ }^\circ\text{C}$.

5. Analysis of Mechanical Properties of Amorphous Polymers

A brief review of the past experiments performed by other researchers was presented in Section 1 and now I will present the results of this PhD work on the mechanical properties of amorphous polymers in dependence of temperature and frequency. The results obtained with films of poly(*n*-butyl methacrylate) and polystyrene of different molecular weights are presented in the following and were published in Refs. 28 and 29.

5.1. Deformations and yielding of PnBMA and PS

Figure 5-1a shows the approach part of the force-displacement curves obtained on PnBMA at various temperatures and 0.1 Hz (from left to right: 30, 36.5, 40.5, 43.5, 46 and 51 °C) and Fig. 5-1b shows the approach part of the force-displacement curves obtained at various frequencies at 40.5 °C (from left to right: 30, 10, 1, 0.5, 0.1 and 0.03 Hz).

Before analyzing in detail the effect of force on the deformation of PnBMA with respect to temperature and frequency, I will point out the important features of the approach curves and how they vary with temperature and frequency.

All the approach curves obtained on PnBMA present a yielding point. The yielding point is represented by a filled black circle in Fig. 5-1a only for the first 4 curves as in the other curves PnBMA yields for very low forces at those temperatures and frequencies. The yielding force is a critical force $F_{\text{yield}} = k_c Z_{\text{yield}}$ at which the material starts to undergo plastic deformations. Here Z_{yield} is the cantilever deflection at which the sample starts to yield. Prior to the yielding point the material deforms elastically and returns to its original shape when the applied load is removed. Once the yielding point is passed some fraction of the deformation will be permanent and non-reversible. The yielding point can be seen as a kink in the approach contact curves and the continuum elastic contact theories can be applied only for forces $F < F_{\text{yield}}$, where the sample undergoes only elastic deformations. Therefore, the sample has undergone some non-reversible deformation, i.e. plastic deformation. On plastically indenting a polymer, some of the polymer chains are squeezed out of the bulk and piled up adjacent to the tip. Displacement of such groups of chains makes it easier for the tip to penetrate the sample. In other words, the resistance of the sample to being deformed, i.e. the stiffness, decreases.

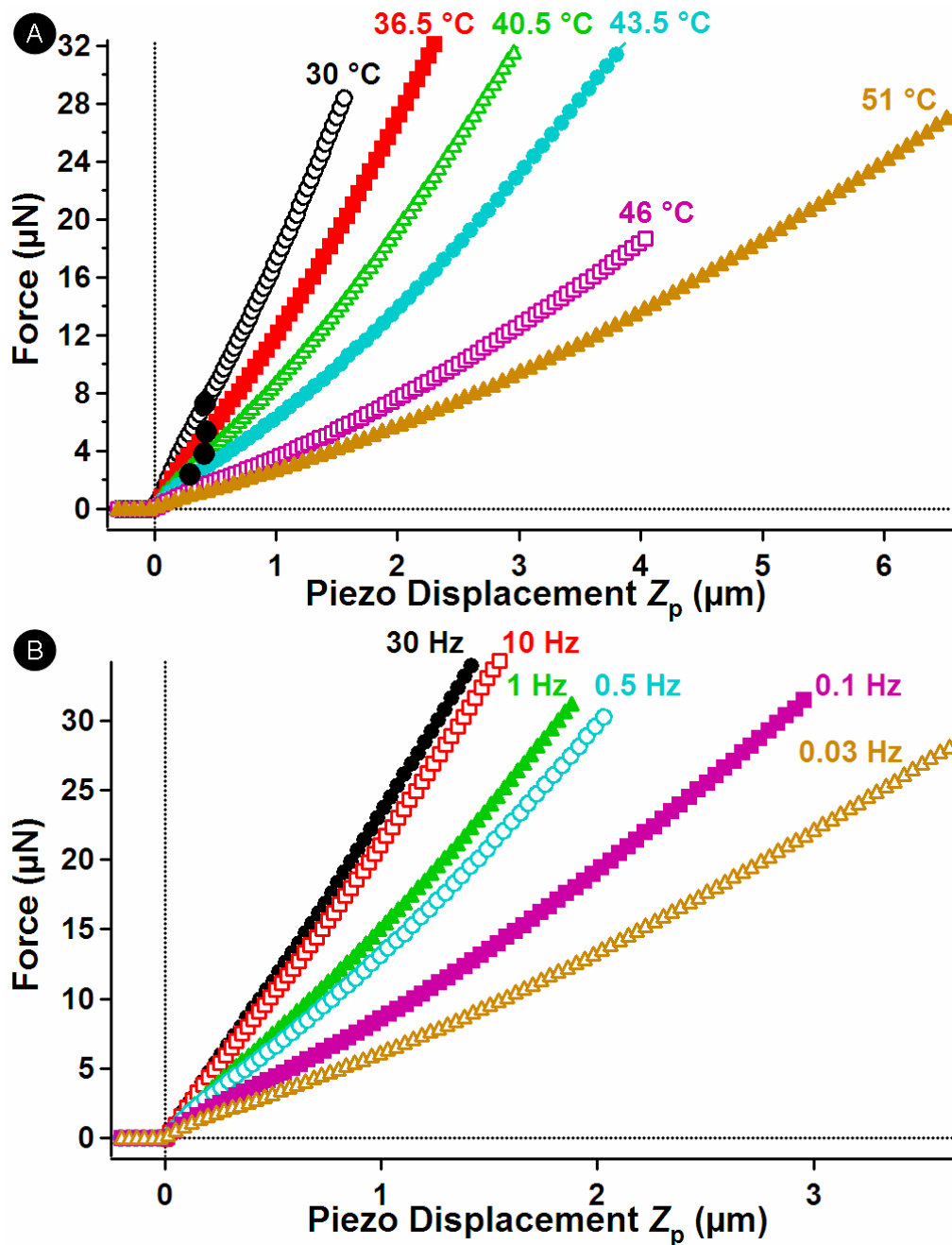


Figure 5-1: (a) Approach part of the force-displacement curves obtained on PnBMA at various temperatures and 0.1 Hz. From left to right: 30, 36.5, 40.5, 43.5, 46 and 51 °C. Only one in 7 points is shown for clarity. The yielding point, i.e. the point at which the stiffness decreases, is represented by a black circle only on the first 4 curves to avoid confusion in the other curves as PnBMA yields for very low forces at those temperatures and frequencies. The stiffness and the yielding point of PnBMA decreases with increasing temperature. (b) Approach part of the force-displacement curves obtained on PnBMA at various frequencies and 40.5 °C. From left to right: 30, 10, 1, 0.5, 0.1 and 0.03 Hz. Only one in 5 points is shown for clarity. The stiffness and the yielding point decreases with decreasing frequency.

As mentioned already (Eq. 3.5) in Section 3.3 the first derivative of the approach contact curve is the stiffness of the sample. From Fig. 5-1 one can see that the stiffness of the sample, both before and after yielding, decreases with increasing temperature and probe time. Probe time is inversely proportional to the frequency. Also, the yielding force decreases with increasing temperature and/or probe time.

It is important to bear in mind that the yielding force and stiffness do not depend on the maximum applied load. All approach contact curves acquired at a given temperature and frequency overlap with each other irrespective of the maximum applied load.

Now I will qualitatively treat the withdrawal part of the force-displacement curves before applying the Hertz theory for the quantitative determination of Young's modulus from the approach contact curves. Figure 5-2 shows the withdrawal contact curves corresponding to the approach contact curves shown in Fig. 5-1a.

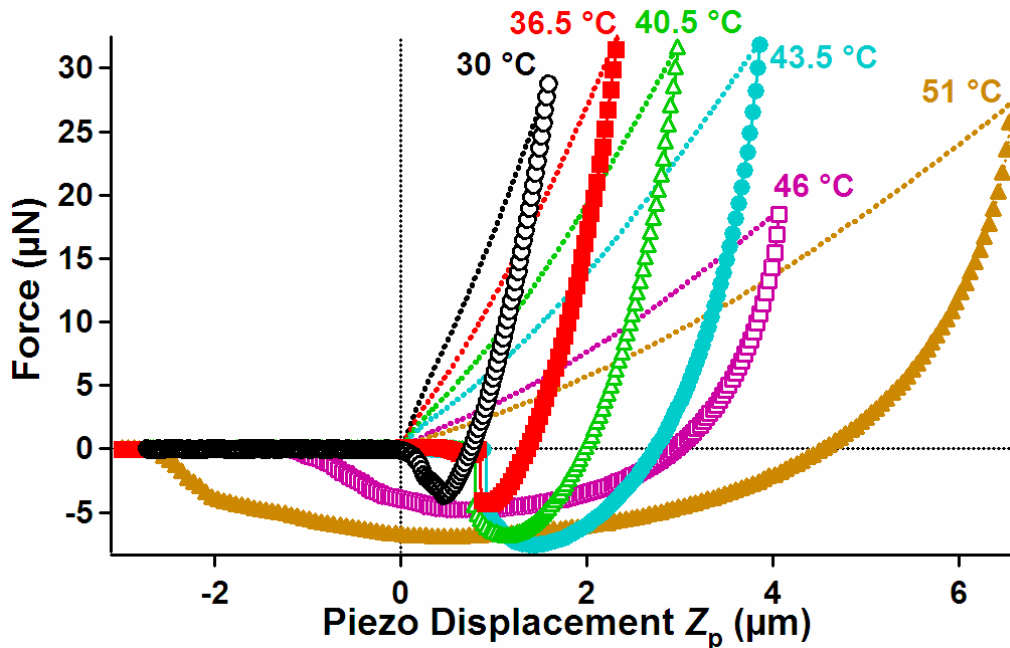


Figure 5-2: The withdrawal contact lines (markers) of the approach contact curves (broken lines) at various temperatures and 0.1 Hz. Only one in 7 points is shown for clarity. The permanent plastic deformation (the intersection between the withdrawal curve and the axis $F = 0$), the dissipated energy (area between the approach and the withdrawal curves) and the work of adhesion (area between the axis $F = 0$ and the withdrawal curve) increase with increasing temperature.

Considering the withdrawal contact curves acquired on PnBMA, it can be noted that the approach and the withdrawal curves do not overlap each other. This is due to the presence of plastic deformations, as confirmed by the presence of a yielding point in the approach contact

curves. During tip withdrawal, the sample cannot regain its original shape and the force exerted by the cantilever at every indentation depth is smaller than during the approach of the tip [11, 66-67]. The non-overlapping behavior of the approach and withdrawal contact lines is called hysteresis of the force-displacement curves. The energy that has been transferred by the cantilever to the sample during the approach cycle is not completely transferred back to the cantilever during the withdrawal cycle. The difference between these two energies is dissipated within the sample.

One can point out from Fig. 5-2 that the plastic deformation δ_p , the dissipated energy \mathcal{D} and the work of adhesion W , already defined in Section 3.3.1, increase with increasing temperature. This is a consequence of the fact that the glass transition temperature of PnBMA is 22 °C and PnBMA is in the glass-rubber transition region, where the elastic modulus of the polymer decreases with increasing temperature, over the whole experimental temperature range.

Before quantitatively determining the effect of temperature and frequency on the yielding force and on the stiffness of PnBMA I will discuss the force-displacements curves acquired on polystyrene samples having different molecular weights.

Figure 5-3 shows the approach (markers) and withdrawal (broken lines) portions of the force-displacement curves acquired on the polystyrene sample with $M_w = 4200$ g/mol (PS4K) at various temperatures and 1 Hz. From Fig. 5-3 some of the features of the force-displacement curves acquired on PS4K can be immediately pointed out. The approach curves acquired on PS4K also present a yielding point, which is represented by a filled black circle. The effect of temperature on the yielding point is quite evident. The yielding force decreases with increasing temperature and the stiffness of the sample decreases, both before and after the yielding point, with increasing temperature. This implies that the polymer becomes more compliant, both in the elastic and in the plastic regime of deformations, with increasing temperature. The glass transition temperature of PS4K is 57 °C. One can see from the approach curves for $T < T_g$ (at 30 and 54 °C) that there is almost no decrease in the stiffness of the sample for $F < F_{\text{yield}}$. Above T_g there is a rather large decrease in the stiffness of the sample, both before and after the yielding point. Also, the stiffness and the yielding force have been found to decrease with increasing probe time (not shown here).

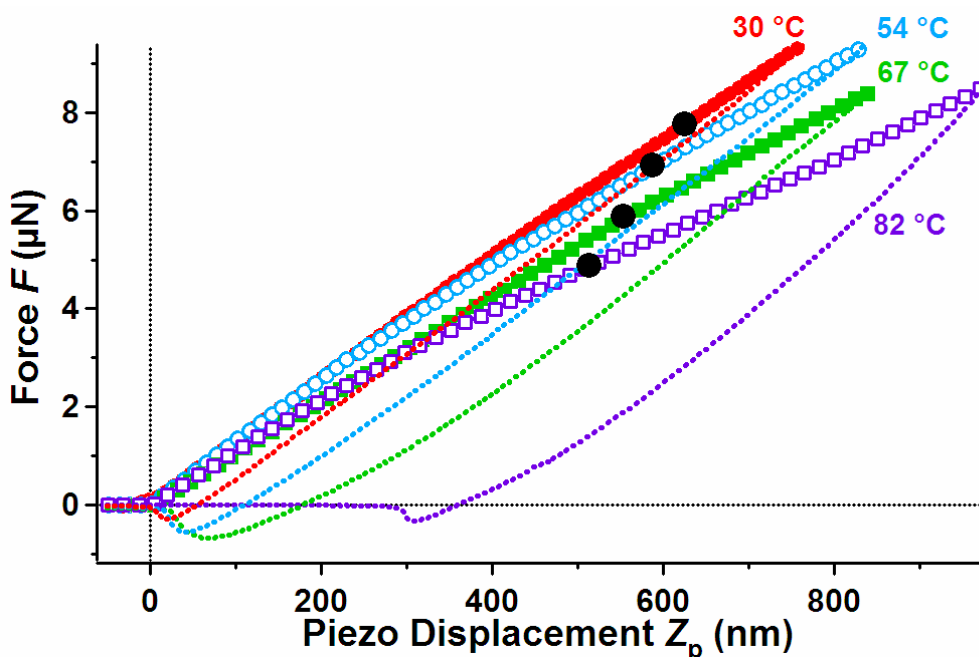


Figure 5-3: Approach (markers) and withdrawal (broken lines) contact curves of the force-displacement curves acquired on PS4K at various temperatures and 1 Hz. From left to right: 30, 54, 67 and 82 °C. Only one in 5 points is shown for clarity. The yielding point is represented by a circle on the approach contact curve. The plastic deformation, the dissipated energy and the work of adhesion W increase with increasing temperature and/or probe time.

Considering the withdrawal contact curves acquired on PS4K, it can be noted that the approach and the withdrawal curves do not overlap each other. As pointed out earlier this is due to the onset of plastic deformations. A large increase in dissipated energy, plastic deformation and work of adhesion with increasing temperature and/or probe time has been found for $T > T_g$ because the modulus of the polymer decreases rapidly in the glass-rubber transition region. For $T < T_g$, there is no significant increase in the dissipated energy, plastic deformation and work of adhesion with increasing temperature and/or probe time.

Figure 5-4 shows the approach (markers) and withdrawal (broken lines) contact curves of the force-displacement curves acquired on the polystyrene sample with $M_w = 62500$ g/mol (PS62K) at various temperatures and frequencies. The curves have been shifted horizontally for clarity as the approach contact curves almost overlap each other. This implies that the stiffness of the PS62K sample does not decrease steeply with increasing temperature and/or probe time. On the contrary, the stiffness of PnBMA and PS4K samples decreases with increasing temperature for $T > T_g$. The glass transition temperature of PS62K is 97 °C. This is above the maximum attained experimental temperature. Therefore, the PS62K sample was

in its glassy state throughout the whole experiment. In the glassy state, the modulus of the polymer remains fairly a constant. Hence, there are no notable changes also in the yielding force with increasing temperature and/or probe time. Besides stiffness, variations in the yielding force can also be used as an indicator to point out whether the polymer is below or above its T_g .

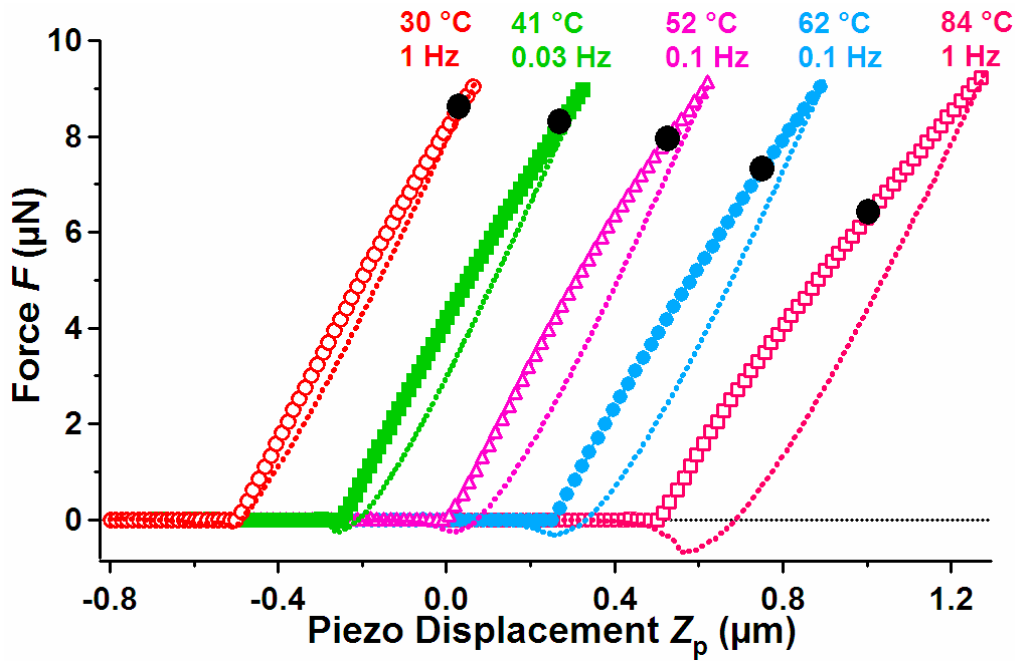


Figure 5-4: Approach (markers) and withdrawal (broken lines) contact curves of the force-displacement curves acquired on PS62K at various temperatures and frequencies. From left to right: 30 °C at 1 Hz, 41 °C at 0.03 Hz, 52 °C at 0.1 Hz, 62 °C at 0.1 Hz and 84 °C at 1 Hz. For clarity the curves have been shifted horizontally and only one in 5 points is shown. The stiffness and the yielding force remains fairly a constant with increasing temperature and/or probe time. The plastic deformation, the dissipated energy, and the work of adhesion increase gradually with increasing temperature and/or probe time.

By considering the withdrawal contact curves acquired on PS62K, it can be noted that the approach and the withdrawal curves do not overlap each other due to the onset of plastic deformations at the yielding point. The dissipated energy, the plastic deformation and the work of adhesion increase slowly with increasing temperature and/or probe time because PS62K is below its T_g throughout the experiment.

The comparison of the approach contact curves obtained on the two samples with different molecular weights reveals that PS4K has more pronounced changes in the stiffness of the sample with increasing temperature. Also, the yielding force of PS4K decreases more sharply than in case of PS62K. These differences in the temperature differences of stiffness and

yielding force between PS4K and PS62K are due to the differences in the glass transition temperature, which in turn depend on their molecular weights.

Stark contrast is seen when the withdrawal contact curves acquired on PS4K and PS62K are compared. Since PS62K is in its glassy state, the dissipated energy, the plastic deformation and the work of adhesion increase only marginally in comparison to PS4K sample, which is in its glass-rubber transition region for $T > 57^\circ\text{C}$. The plastic deformation for a certain maximum force can be used to compare the hardness of two polymers. The plastic deformation of PS4K at 82°C and 0.1 Hz is about 600 nm , whereas the plastic deformation of PS62K at 84°C and 1 Hz is only about 200 nm . Therefore, the high molecular weight PS62K sample remains harder than the low molecular weight PS4K sample at higher temperatures. The difference in hardness at a certain temperature is in turn due to their differences in their molecular weights and in their glass transition temperatures.

5.2. Hyperbolic fit

I will now focus on the quantitative determination of the effect of temperature and frequency on the stiffness and on the yielding force. In order to relate the physical parameters describing the polymer, one needs to model both elastic and plastic deformations of the sample.

Various continuum elastic contact theories describe the relationship between the applied load and the sample deformation [7-9]. As described earlier in Section 3.3.1, in Hertz theory the applied force and the deformation of the sample are related by the equation

$$F = k_c Z_c = E_{\text{tot}} \sqrt{R} \delta^{3/2} = \frac{4}{3(1-\nu^2)} E \sqrt{R} \delta^{3/2} \Rightarrow \delta^{3/2} = \frac{3(1-\nu^2)}{4} \frac{1}{E} \frac{k_c}{\sqrt{R}} Z_c. \quad (5.1)$$

Here, R is the radius of the spherical AFM tip, ν is the Poisson's ratio of the sample, E_{tot} is the reduced Young's modulus described in Section 3.3, and E is the Young's modulus of the sample. This equation is only valid when the Young's modulus of the tip is much larger than the Young's modulus of the sample, i.e. $E_t \gg E$, which is always true in my experiments. It is also important to remember that in Eq. 5.1 the indenting tip is assumed to have a spherical shape. Therefore, correction factors can be incorporated to take into account the non-spherical shape of the tip, e.g. a paraboloidal shape [2, 3].

The proportionality between $\delta^{3/2}$ and the load exerted is predicted by all other continuum elastic contact theories provided the forces are shifted by a factor depending on the adhesive force between the tip and the sample [10]. The difference in the Young's modulus determined

using the various continuum elastic contact theories becomes smaller when the adhesive force is much smaller than the applied force. Also, when modeling approach curves the effect of adhesion can be neglected [9]. From the force-displacement curves shown in Fig. 5-1 and in Fig. 5-3 it is possible to object that at high temperatures and low frequencies the adhesive force is comparable with the applied force. However, when the sample is only elastically deformed such large adhesive forces are the result of plastic deformations of the sample and of the increase in the contact area [68] and the tip-sample adhesion is negligible. This can be seen from force-displacement curves acquired on PS62K at low temperatures (30 to 52 °C in Fig. 5-4), where the plastic deformation of the sample is rather small.

Figure 5-5 shows the average $\delta^{3/2}$ function calculated from a set of 100 force-displacement curves acquired at 30 °C and 1 Hz vs. cantilever deflection Z_c on PnBMA. One can point out that instead of being proportional to load or Z_c , the $\delta^{3/2}$ curve presents two linear regions represented by dotted blue lines. The slope of the second regime is always greater than that of the first one. It is important to remember that in such plots the Young's modulus of the sample is inversely proportional to the slope of the elastic linear region. Hence, an increase in the slope of the $\delta^{3/2}$ function corresponds to a decrease in the stiffness of the sample, which is the expected behavior for $F > F_{\text{yield}}$.

The two linear regions are connected by a nonlinear region, where the slope gradually increases from that of the elastic region to that of the plastic region. This nonlinear region corresponds to the yielding of the polymer.

If the stress in the contact region were to be uniform, the nonlinear region would be exactly a point and the $\delta^{3/2}$ function would be a composition of two lines $y_1 = m_1 Z_c$ and $y_2 = m_2 Z_c + C$ with $m_2 > m_1$, intersecting at $Z_c = Z_{\text{yield}}$. However, in the contact region the chains do not have exactly the same length, bonds and entanglements with other chains and most importantly the stress is not uniform due to the shape of the tip [9]. Therefore, there is a distribution of yielding points. Taking all the above into consideration lead to the idea of fitting the $\delta^{3/2}$ functions with a hyperbola in the form

$$y = \delta^{3/2}(Z_c) = (\beta Z_c - \varepsilon) + \sqrt{\alpha^2 Z_c^2 - 2\varepsilon(\beta - \gamma)Z_c + \varepsilon^2} \quad (5.2)$$

with $\alpha > 0, \beta > 0, \gamma > 0$ and $\varepsilon > 0$.

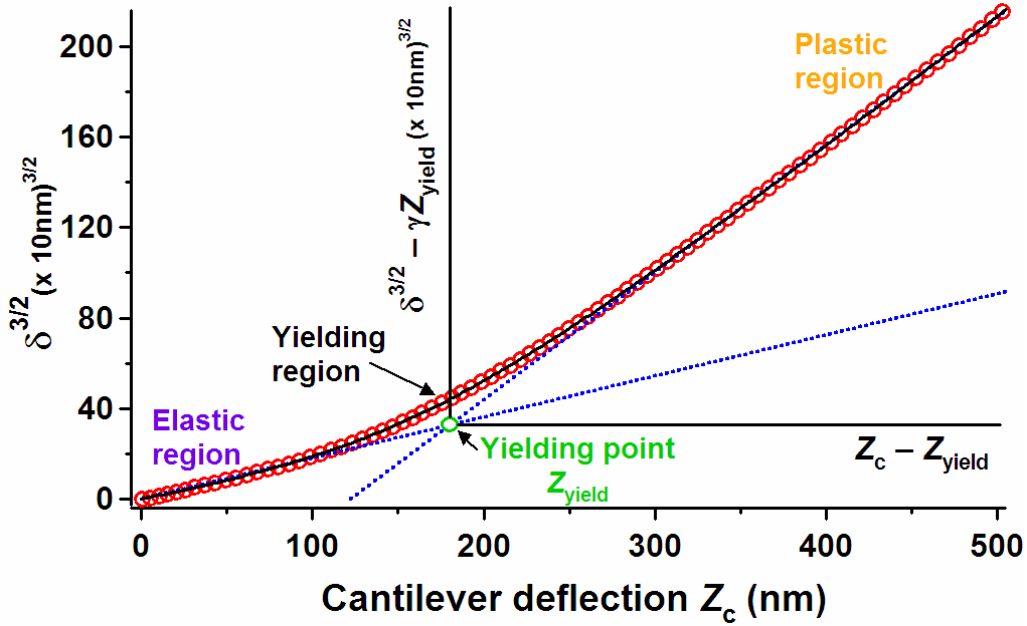


Figure 5-5: Average $\delta^{3/2}$ function (red circles) of PnBMA at 30 °C and 1 Hz vs. cantilever deflection fitted with a hyperbola (Eq.5.2) (solid black line). Only one in 10 points is shown for clarity. The figure also shows the linear elastic regime limits for $Z_c \ll Z_{yield}$, the plastic regime for $Z_c \gg Z_{yield}$, and the yielding point Z_{yield} as the intersection of the two linear lines. In order to model the plastic regime, the origin of the $\delta^{3/2}$ function is shifted from the origin $[0, 0]$ to the point $[Z_{yield}, \gamma Z_{yield}]$.

The first derivative of the hyperbola in Eq. 5.2 is

$$y' = \beta + \frac{\alpha^2 Z_c - \varepsilon(\beta - \gamma)}{\sqrt{\alpha^2 Z_c^2 - 2\varepsilon(\beta - \gamma)Z_c + \varepsilon^2}} \Rightarrow y'(Z_c = 0) = \gamma. \quad (5.3)$$

The slopes of the asymptotes $m_{1,2}$ are given by

$$m_{1,2} = \lim_{Z_c \rightarrow \pm\infty} y' = \beta \pm \alpha \text{ with } \alpha > 0 \text{ and } \beta > 0. \quad (5.4)$$

The intercepts $q_{1,2}$ are given by

$$q_{1,2} = \lim_{Z_c \rightarrow \pm\infty} (y - Z_c y') = \lim_{Z_c \rightarrow \pm\infty} \left[(\beta Z_c - \varepsilon) + \sqrt{\alpha^2 Z_c^2 - 2\varepsilon(\beta - \gamma)Z_c + \varepsilon^2} - \beta Z_c - \frac{\alpha^2 Z_c^2 - \varepsilon(\beta - \gamma)Z_c}{\sqrt{\alpha^2 Z_c^2 - 2\varepsilon(\beta - \gamma)Z_c + \varepsilon^2}} \right]$$

$$q_{1,2} = \lim_{Z_c \rightarrow \pm\infty} \left[-\varepsilon + \frac{-\varepsilon(\beta - \gamma)Z_c + \varepsilon^2}{\sqrt{\alpha^2 Z_c^2 - 2\varepsilon(\beta - \gamma)Z_c + \varepsilon^2}} \right] = -\varepsilon \left(1 \pm \frac{\beta - \gamma}{\alpha} \right). \quad (5.5)$$

Z_{yield} can be defined as the intersection of the two asymptotes

$$(\beta + \alpha)Z_{yield} - \varepsilon - \varepsilon \frac{\beta - \gamma}{\alpha} = \gamma Z_{yield} \Rightarrow Z_{yield} = \frac{\varepsilon}{\alpha}. \quad (5.6)$$

In order to have real values of $\delta^{3/2}$ for $Z_c > 0$, $\alpha^2 Z_c^2 - 2\varepsilon(\beta - \gamma)Z_c + \varepsilon^2$ must be positive. The only possible condition is that the two roots are not real, i.e.

$$\begin{aligned} \gamma^2 - 2\beta\gamma + \beta^2 - \alpha^2 &< 0 \\ \gamma_{1,2} &= \beta \pm \sqrt{\beta^2 - \beta^2 + \alpha^2} = \beta \pm \alpha \\ \Rightarrow \beta - \alpha &< \gamma < \beta + \alpha. \end{aligned} \quad (5.7)$$

This is the last condition for the equation of the hyperbola (Eq. 5.2) while fitting the $\delta^{3/2}$ functions.

In the two linear regions $Z_c \ll Z_{\text{yield}}$ and $Z_c \gg Z_{\text{yield}}$, where $\delta^{3/2}$ and Z_c are proportional, it is possible to approximate the hyperbola with two lines, i.e. its tangent at $Z_c = 0$ and its asymptote for $Z_c \rightarrow \infty$, respectively:

$$Z_c \ll Z_{\text{yield}} \Rightarrow y \cong y'(Z_c = 0) \Rightarrow \delta^{3/2} \cong \gamma Z_c \quad (5.8)$$

$$\begin{aligned} Z_c \gg Z_{\text{yield}} \Rightarrow y &\cong \left(\lim_{Z_c \rightarrow \infty} y' \right) Z_c + \lim_{Z_c \rightarrow \infty} (y - Z_c y') \\ \Rightarrow \delta^{3/2} &\cong (\beta + \alpha) \left[Z_c - \frac{\varepsilon}{\alpha} \left(1 - \frac{\gamma}{\beta + \alpha} \right) \right] \end{aligned} \quad (5.9)$$

The hyperbolic model is an interpretation of a yielding region, and hence also of a plastic deformation, as a gradual transition from a first elastic deformation $\delta^{3/2} \cong \gamma Z_c$ to a second deformation with a lower stiffness in the form $\delta^{3/2} - \gamma Z_{\text{yield}} = (\beta + \alpha)(Z_c - Z_{\text{yield}})$. As depicted in Fig. 5-5, plastic deformations show the same dependence on the load as elastic deformations with the proportionality coefficient $(\beta + \alpha)$, provided the elastic deformation obtained at the yielding force γZ_{yield} is subtracted from the total deformation and the load at the yielding force is subtracted from the total load. In other words, the origin of the $\delta^{3/2}$ vs. Z_c plot is shifted from the origin $[0, 0]$ to the point $[Z_{\text{yield}}, \gamma Z_{\text{yield}}]$. As illustrated in Fig. 5-5, the new y and x axes are $\delta^{3/2} - \gamma Z_{\text{yield}}$ and $Z_c - Z_{\text{yield}}$, respectively. Hence, by changing the origin of the $\delta^{3/2}$ function, a plastically deformed polymer can be treated, *only from a mathematical point of view*, as an elastically deformed polymer with a smaller stiffness.

Figure 5-6 shows the first derivative of the $\delta^{3/2}$ curve $d\delta^{3/2}/dZ_c$ (blue circles) acquired on PnBMA at 30 °C and 30 Hz fitted with Eq. 5.3 (black line). From the fit the two plateau values are $(\beta - \alpha)$ and $(\beta + \alpha)$ and these values correspond to the slope of the asymptotes (see Eq. 5.4). The plateau value $(\beta - \alpha)$ would be obtained for the elastic regime if the sample

were to undergo only elastic deformations. But, one of the objectives of the experiment is to plastically deform the polymer in order to measure the yielding force and the stiffness of the plastically deformed polymer. Therefore, the maximum applied force F_{\max} has been chosen such that it is always greater than the yielding force F_{yield} .

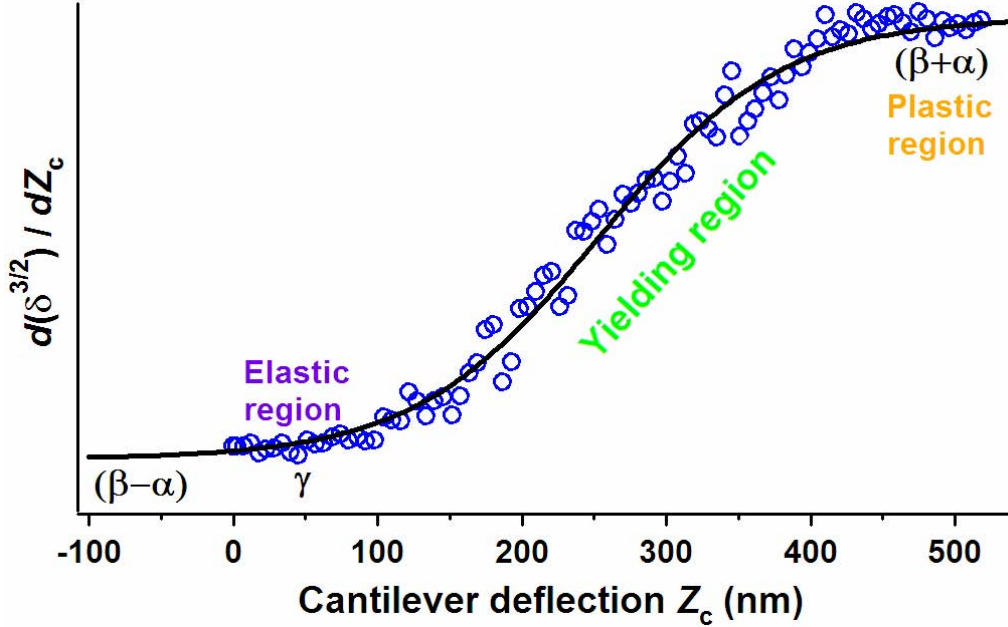


Figure 5-6: Derivative of $\delta^{3/2}$ function $d\delta^{3/2}/dZ_c$ (blue circles) on PnBMA at 30 °C and 30 Hz fitted with Eq. 5.3 (black line), whose two plateau regions, $(\beta-\alpha)$ and $(\beta+\alpha)$, represent the stiffness of elastic and the plastic regimes, respectively. γ is the slope of the tangent to the hyperbola at $Z_c = 0$.

There is a distribution of the yielding points and hence it is important to understand whether this distribution can be so large that it will influence the stiffness also for $Z_c \cong 0$. From Eq. 5.3 we have seen that for elastic deformations, i.e. $Z_c \rightarrow 0$, the hyperbola can be reduced to the tangent at $Z_c = 0$ having a slope γ . The width of the derivative of the $\delta^{3/2}$ function can be considered to be $(\beta + \alpha - \gamma)/2\alpha$, where 2α corresponds to the difference between the two plateau values and $(\beta + \alpha - \gamma)$ corresponds to the difference between the plateau value corresponding to plastic deformations and the slope of the tangent at $Z_c = 0$. If $(\beta + \alpha - \gamma)/2\alpha \cong 1$, the value of stiffness at $Z_c \cong 0$ is not influenced by the stiffness after the yielding point because the length of the elastic region is sufficiently large and the yielding occurs at larger forces, so that γ represents the stiffness for elastic deformations. On the contrary, if $(\beta + \alpha - \gamma)/2\alpha \cong 0$, i.e. the length of the elastic region is not large enough and the

yielding region is very broad, so that some polymer chains yield also for very low loads and the stiffness before yielding is influenced by the plastic deformations. From the experimental data it has been found that $(\beta + \alpha - \gamma)/2\alpha \cong 1$ at low temperatures ($T < 40.5^\circ\text{C}$) and/or high frequencies and then starts decreasing down to 0.4 at 51°C and 0.03 Hz.

Therefore, it is possible to conclude the following:

1. A large number of polymer chains yield also for very low forces with increasing temperature and/or probe time;
2. When only small indentations are performed, it is impossible to determine the stiffness after the yielding point and its influence on the stiffness before the yielding point. This results in large errors while determining the stiffness and the Young's modulus before the yielding point.
3. Z_{yield} decreases and the width of the yielding region increases with increasing temperature. Hence, at high temperatures the value of the stiffness before yielding is influenced by the yielding occurring at very low forces because a large portion of the polymer chains yields also for very low loads. Hence, the stiffness before yielding and the Young's modulus can be calculated with a large certainty only if the value of the stiffness after the yielding point is known. Therefore, it is necessary to perform large indentations.

5.3. Determination of T_g and mechanical properties of PnBMA

From the parameter γ it is possible to calculate the Young's modulus E of the sample following the Hertz theory (Eq. 5.1). For $Z_c \ll Z_{\text{yield}}$, the Young's modulus is

$$\delta^{3/2} \cong \gamma Z_c \Rightarrow E = \frac{3(1-\nu^2)}{4} \frac{1}{\gamma} \frac{k_c}{\sqrt{R}} = \frac{0.67k_c}{\gamma\sqrt{R}}. \quad (5.10)$$

Here, the Poisson's ratio ν is assumed to be 0.33, which is a usual value for amorphous polymers [69]. For $Z_c \gg Z_{\text{yield}}$, one can write

$$\begin{aligned} \delta^{3/2} &\cong (\beta + \alpha) \left[Z_c - \frac{\varepsilon}{\alpha} \left(1 - \frac{\gamma}{\alpha + \beta} \right) \right] \Rightarrow \delta^{3/2} - \gamma Z_{\text{yield}} = (\alpha + \beta)(Z_c - Z_{\text{yield}}) \\ &= (\alpha + \beta) \bar{Z}_c \Rightarrow \bar{E} = \frac{3(1-\nu^2)}{4} \frac{1}{(\alpha + \beta)} \frac{k_c}{\sqrt{R}} = \frac{0.67k_c}{(\alpha + \beta)\sqrt{R}}. \end{aligned} \quad (5.11)$$

\bar{E} is the proportionality factor between the additional deformation $D^{3/2} - \gamma\delta_{\text{yield}}$ and the "reduced" force $\bar{F} = k_c(Z_c - Z_{\text{yield}}) = k_c\bar{Z}_c$ during plastic deformation, i.e. after the yielding

point. The parameter \bar{E} can be seen, only from a mathematical view, as the analogue of Young's modulus for plastic deformation.

Figure 5-7 shows the average $\delta^{3/2}$ functions calculated from a set of 100 curves acquired on PnBMA at 30 °C at 30 Hz, 33 °C at 30 Hz, 43.5 °C at 10 Hz, 43.5 °C at 1 Hz, 46 °C at 1 Hz, 51 °C at 1 Hz and 51 °C at 0.03 Hz.

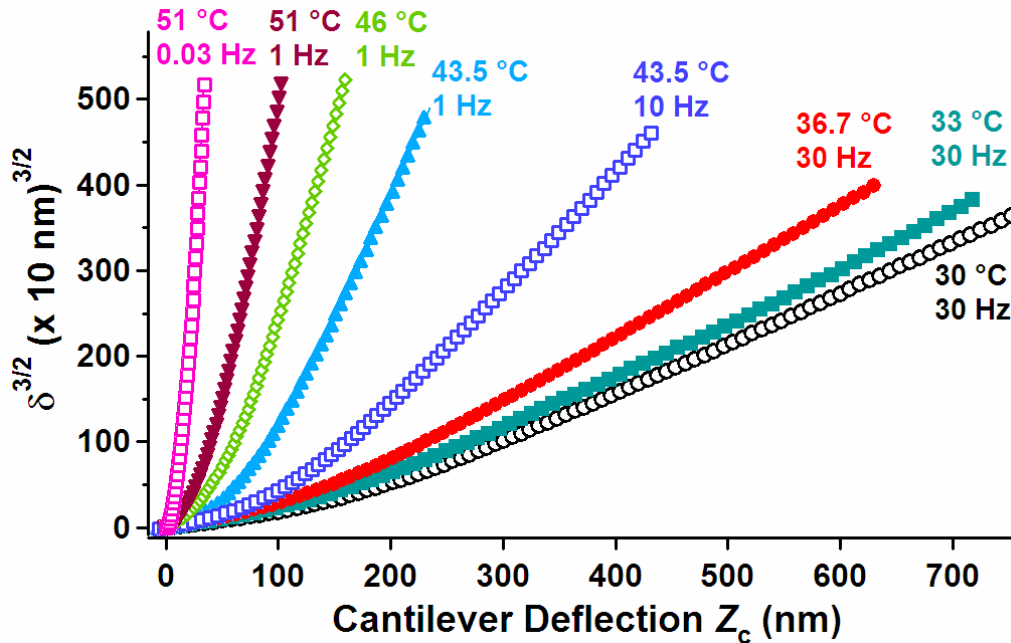


Figure 5-7: Average $\delta^{3/2}$ functions at various temperatures and frequencies (from left to right: 30 °C at 30 Hz, 33 °C at 30 Hz, 43.5 °C at 10 Hz, 43.5 °C at 1 Hz, 46 °C at 1 Hz, 51 °C at 1 Hz and 51 °C at 0.03 Hz). Only one in 10 points is shown for clarity. The slope of both the linear regions, $Z_c \ll Z_{\text{yield}}$ and $Z_c \gg Z_{\text{yield}}$, increases with increasing temperature and/or probe time and Z_{yield} decreases with increasing temperature.

The slopes of the elastic and plastic regimes increase with increasing temperature and/or probe time. As mentioned earlier, in such a plot the stiffness of the sample is inversely proportional to the slope of the linear regimes. Therefore, the stiffness of the sample decreases, both before and after yielding, with increasing temperature and/or probe time. The reason for sharp decrease in the stiffness of the sample is that PnBMA is in the glass-rubber transition region, where the modulus decreases by almost 3 orders of magnitude. Also, the yielding point Z_{yield} decreases with increasing temperature and/or probe time. In other words, the length of the elastic regime becomes shorter and the length of the plastic regime becomes longer with increasing temperature and/or probe time. This behavior can be also seen from the approach contact curves shown in Fig. 5-1. It can be also noted that at very high temperatures

(e.g. 51 °C) the length of the elastic regime is very small and the sample is plastically deformed for even very small loads.

5.3.1. Time-Temperature-Superposition principle

All the average $\delta^{3/2}$ functions acquired at different temperatures and frequencies have been fitted with the hyperbolic model. The coefficients $\beta + \alpha$, γ , and Z_{yield} were obtained as functions of the temperature T and of the frequency ν . For each temperature the changes in each of the above mentioned coefficients were plotted as a function of frequency to result in their respective isotherms.

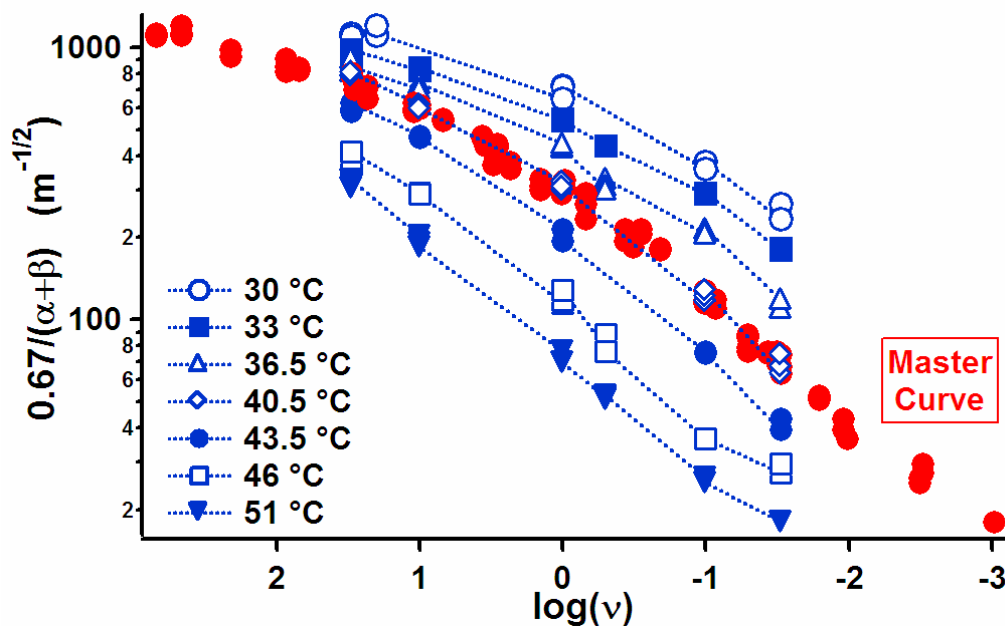


Figure 5-8: Isotherms of the quantity $0.67/(\alpha + \beta)$, proportional to the stiffness after the yielding point, as a function of the $\log(\nu)$ at 30, 33, 36.5, 40.5, 43.5, 46 and 51 °C. Lower frequencies correspond to higher temperatures and vice versa. The lines connecting the points on the isotherms are only a guide for the eye. The isotherms shifted by a quantity $\log(a_T)$ until they overlap the reference isotherm at 40.5 °C yielding the master curve (red circles).

Figure 5-8 shows the isotherms obtained for the quantity $\frac{3(1-\nu^2)}{4} \frac{1}{(\beta + \alpha)} = \frac{0.67}{(\alpha + \beta)}$ as a function of logarithm of frequency $\log(\nu)$. Almost all the isotherms have more than one point at each temperature and frequency. These points represent measurement at the same temperature and frequency on different regions of the sample and they mostly overlap each

other. The most important inference is that the measured elastic-plastic quantities do not depend on the sample topography and the sample is rather homogeneous.

The isotherms can be shifted to obtain a master curve of the measured quantity. This procedure is based on the time-temperature-superposition principle explained earlier in Section 2.2.2. In Section 2.1.2 it has been shown that time and temperature are equivalent in their effect on the behavior of polymers and the effect of shift of temperature is equivalent to a certain shift of the frequency or probe time for most of the physical properties of a polymer. Chosen a certain reference temperature T_{ref} or reference isotherm, every other isotherm can be shifted by a quantity $\log(a_T)$ until it overlaps with the reference isotherm. For measurements on PnBMA T_{ref} has been chosen to be 40.5 °C. When an isotherm is shifted to the left, it corresponds to an increase (decrease) of the frequency (probe time) and to a decrease in temperature and vice versa. The master curve of the measured quantity is represented by the red circles in Fig. 5-8.

Earlier in Section 2.2.2 it has been explained that for the temperature range T_g to $T_g + 100$ °C, it is generally accepted that the shift factor-temperature relationship is best described by the Williams-Landel-Ferry (WLF) equation [36]. Figure 5-9 shows the shift factor data obtained by means of AFM measurements along with the shift factor data obtained using dynamic mechanical analysis and broadband spectroscopy techniques as function of $\Delta T = T - T_{\text{ref}}$. The two well-established techniques, DMA and broadband spectroscopy, are used to measure the viscoelastic properties and the dielectric properties of polymers, respectively. Though the measured physical properties are different in the measurement techniques employed there is an excellent agreement between the shift factors. This is the most important inference from such a plot and it validates the analysis technique used.

The WLF coefficients calculated from the DMA data are $C_1 = 17.3$ and $C_2 = 154$ °C. A set of “universal constants” for the WLF coefficients are considered reliable for the rubbery amorphous polymers. They are $C_1 = 17.44$ and $C_2 = 51.6$ °C [36]. The discrepancy in the constant C_2 is a peculiarity of poly(*n*-alkyl methacrylate)s. For this class of polymers, T_g decreases strongly with increasing length of the side chain. Also, a strong broadening of the thermal glass transition range with increasing length of the side group is observed [70]. The dielectric properties of poly(*n*-alkyl methacrylate)s are different in comparison to other amorphous polymers. This is due to the dielectric strength of the β process, which is found to be higher than that of the α relaxation or glass transition as explained in Section 2.3.

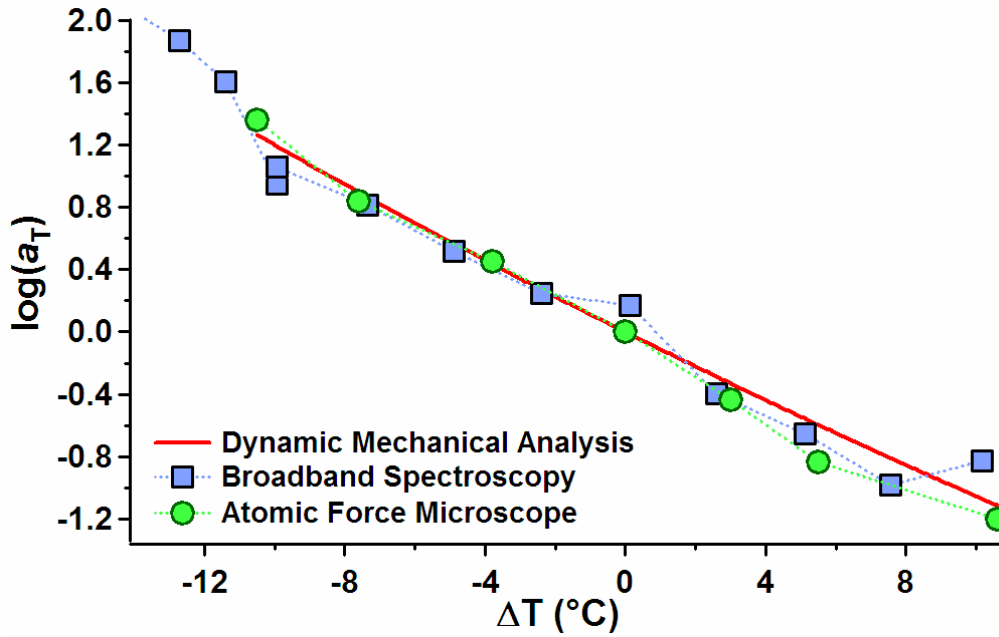


Figure 5-9: Shift factors $\log(a_T)$ vs. $\Delta T = T - T_{\text{ref}}$ obtained from AFM (green circle), DMA (solid red line), and broadband spectroscopy (blue squares) measurements on PnBMA. The reference temperature is $T_{\text{ref}} = 40.5^\circ\text{C}$. There is an excellent agreement between the different techniques used to obtain the shift factors.

5.3.2. Young's modulus of PnBMA

Isotherms of the quantity $0.67/\gamma$ were plotted as a function of $\log(\nu)$ and the isotherm at 40.5°C was chosen as the reference isotherm. Every other isotherm was shifted, as previously performed for the quantity $0.67/(\beta + \alpha)$, with the same shift coefficients to obtain the master curve of the quantity $0.67/\gamma$. The master curve has been used to obtain the Young's modulus of PnBMA film.

Figure 5-10 shows the Young's modulus E measured using DMA technique together with the Young's modulus calculated from the AFM measurements using Eq. 5.10. Thanks to the WLF equation, the modulus can be plotted as a function of both temperature and frequency. It can be seen that there is an excellent agreement between the modulus calculated using the two techniques.

In order to determine E , exact knowledge of spring constant of cantilever k_c and of the tip radius R are necessary. The spring constant of the cantilever has been measured from the noise spectrum and is $k_c = 45 \text{ N/m}$ (see Section 3.4.3). The tip radius has not been measured. The value of R has been chosen such that the Young's modulus of PnBMA calculated from AFM data matches the Young's modulus obtained using DMA. There is a good agreement

between the two results for $R = 20 \pm 5$ nm. The value given by the manufacturer is $R = 10$ nm. Such a value of the tip radius used in the evaluation of Young's modulus is only a rough approximation and it eventually compensates some of the errors due to the approximation of the tip as a spherical tip following the Hertz theory. This is the first measurement in which the dependence of the Young's modulus of a polymer on the temperature has been performed with an AFM [28] and such an agreement between the AFM and DMA measurements is an important validation of the method used to determine the Young's modulus.

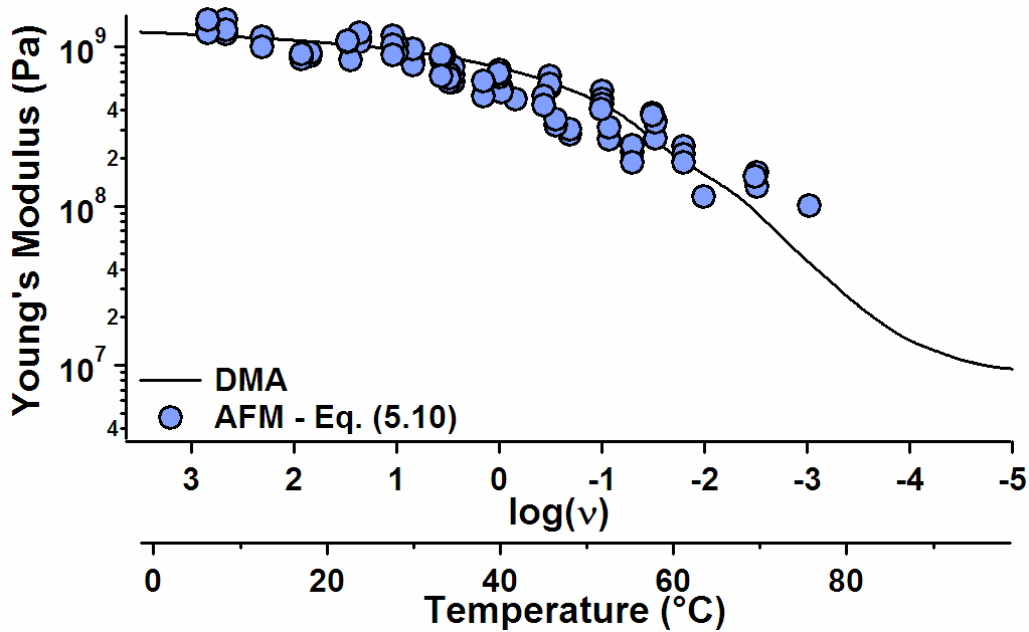


Figure 5-10: Young's modulus E (blue circles) calculated from the AFM data using Eq. 5.10 and the Young's modulus calculated from DMA data (solid black line) of PnBMA. Thanks to Williams-Landel-Ferry equation, the modulus can be plotted as a function of both temperature and frequency $\log(\nu)$.

Determination of $E(T)$ or $E(\nu)$ provides a more detailed description of the elastic behavior of the polymer rather than the mere determination of T_g . Since T_g is a quasi second order transition and T_g occurs over a wide range of temperature and frequency, where the modulus gradually changes from the value of the glassy state to that of the rubbery state, it does not have a discrete value and always the technique and the experimental parameters used must be specified. Hence, the characterization of the whole curve $E(T)$ or $E(\nu)$ gives much more information than the determination of T_g as a point at which the elastic properties abruptly change and provides a more pragmatic description about the dependence of the elastic-plastic properties on temperature, without simplifying and reducing it to a discrete transition.

Figure 5-11 shows the analogue of the Young's modulus for plastic deformations \bar{E} calculated from the AFM measurement using Eq. 5.11 and the Young's modulus obtained using the DMA technique. Thanks to the WLF equation, the modulus can be plotted as a function of both temperature and frequency. It can be seen that the analogue of the Young's modulus for plastic deformations is always lower than the Young's modulus. In other words, the stiffness of a plastically deformed polymer is always less than the stiffness of an elastically deformed polymer. This is the first measurement in which the dependence of analogue of the Young's modulus for plastic deformations of a polymer on the temperature has been performed with an AFM [28].

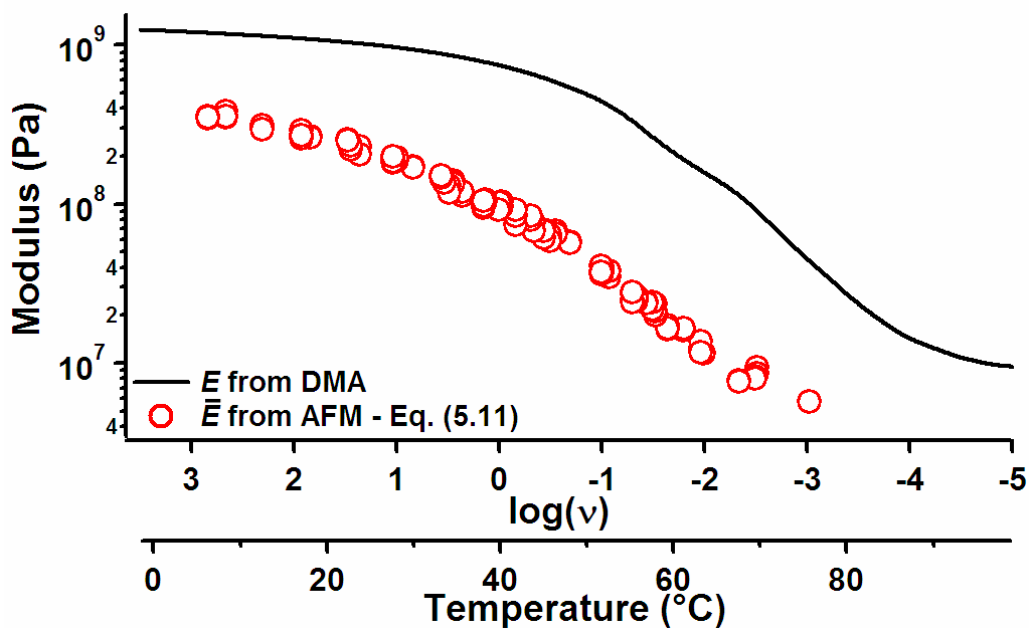


Figure 5-11: The analogue of Young's modulus for plastic deformations \bar{E} (red circles) calculated from the AFM data using Eq. 5.11 and the Young's modulus calculated from DMA data (solid black line) of PnBMA as a function of both temperature and frequency.

5.3.3. Yielding of PnBMA

Figure 5-12 shows the master curve of Z_{yield} as a function of both temperature and frequency or probe time. The isotherms of Z_{yield} obey the WLF equation with the same C_1 and C_2 coefficients. The yielding point decreases linearly with increasing temperature and/or probe time from $Z_{\text{yield}} > 200 \text{ nm}$ ($F_{\text{yield}} > 9 \mu\text{N}$) at very low temperatures and/or high frequencies to $Z_{\text{yield}} < 40 \text{ nm}$ ($F_{\text{yield}} < 1.8 \mu\text{N}$). The broken black line is only a guide for the eye.

As explained earlier in Section 5.2 with the first derivative of the $\delta^{3/2}$ function, with increasing temperature and probe time PnBMA yields also for very forces and the elastic deformations are rather small at high temperatures. Hence at high temperatures, the stiffness before yielding is influenced by plastic deformations occurring at very low forces because large portion of PnBMA chains yield also for very low loads and the width of the yielding region increases. In order to evaluate the Young's modulus it is necessary to determine the stiffness after yielding so that its influence on stiffness before yielding can be found out. Therefore, it is necessary to perform large plastic indentations to determine the Young's modulus.

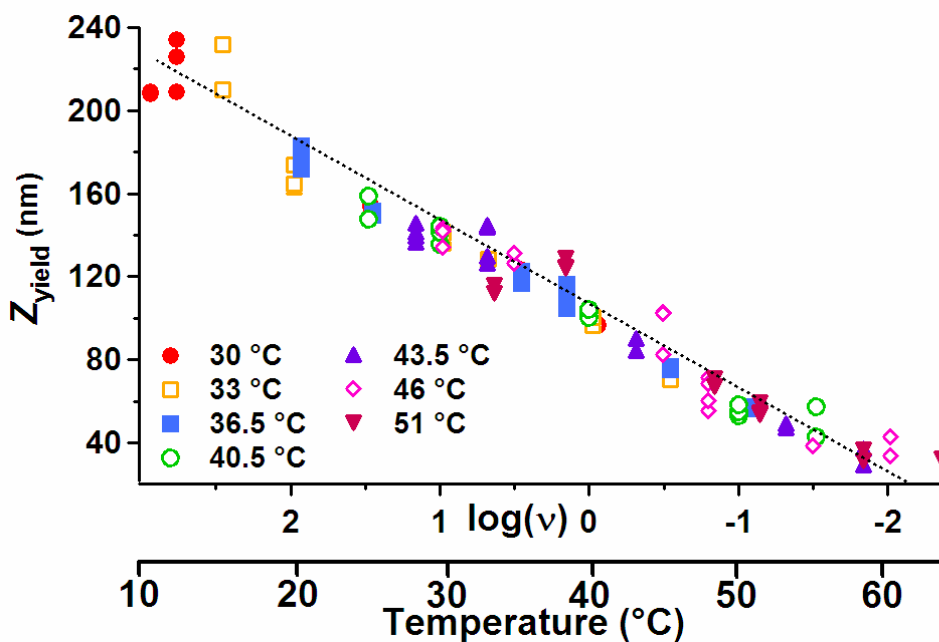


Figure 5-12: Master curve of Z_{yield} as a function of both the temperature and the frequency. The isotherms at 30, 33, 36.5, 40.5, 43.5, 46 and 51 °C (markers) are shifted using the same WLF coefficients used to shift the other quantities calculated from the fit of $\delta^{3/2}$ curves. The reference temperature is 40.5 °C. The broken black line is only a guide for the eye.

5.4. Mechanical properties and T_g of polystyrene samples

Figure 5-13 shows the average $\delta^{3/2}$ calculated from 100 curves obtained at various temperatures and 0.1 Hz on PS4K film. (From top to bottom: 30, 42, 61, 75 and at 82 °C). Only the effect of increasing temperature is illustrated here.

One can note that the slope of the elastic regime increases with increasing temperature. Also, the slope of the elastic regime has been found to increase with increasing probe time. In other words, the stiffness of the elastic region decreases with increasing temperature and/or

probe time. The increase in the slope of the plastic regime is even more pronounced. In other words, there is a large decrease in the stiffness after yielding. The glass transition temperature of PS4K is 57 °C and one can understand from the curves above T_g (61, 75 and 82 °C) that the stiffness, both before and after yielding, decreases much more rapidly than for $T < T_g$ (30 and 42 °C). The reason for such a rapid decrease in the stiffness for $T > T_g$ is because the modulus of the polymer in glass-rubber transition region decreases rapidly.

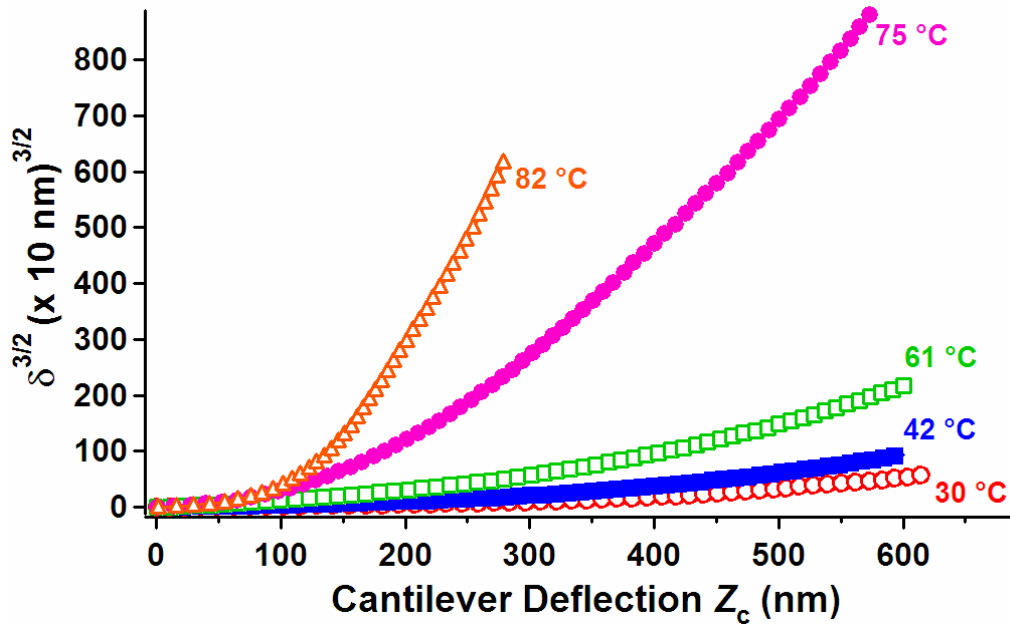


Figure 5-13: Average $\delta^{3/2}$ curves at various temperatures and 0.1 Hz obtained on PS4K. From bottom to top: 30, 42, 61, 75 and 82 °C. Only one in 10 points is shown for clarity. The slope of the two linear regions ($Z_c \ll Z_{\text{yield}}$ and $Z_c \gg Z_{\text{yield}}$) increases with increasing temperature and/or probe time.

Figure 5-14 shows the average $\delta^{3/2}$ curves calculated from the force-displacement curves acquired on PS62K at various temperatures and frequencies. The slope of the two linear regions increases with increasing temperature. However, the $\delta^{3/2}$ curves show only little changes in the slope of the two linear regimes with increasing temperature when compared to the $\delta^{3/2}$ curves on PS4K. The elastic and plastic indentations performed on PS62K are smaller than the elastic and plastic deformations performed on PS4K. Hence, the decrease in stiffness, both before and after yielding, of the higher molecular weight PS62K is smaller in comparison to the decrease in stiffness of the lower molecular weight PS4K with increasing temperature. This is due to their differences in their molecular weight and in their glass transition temperatures.

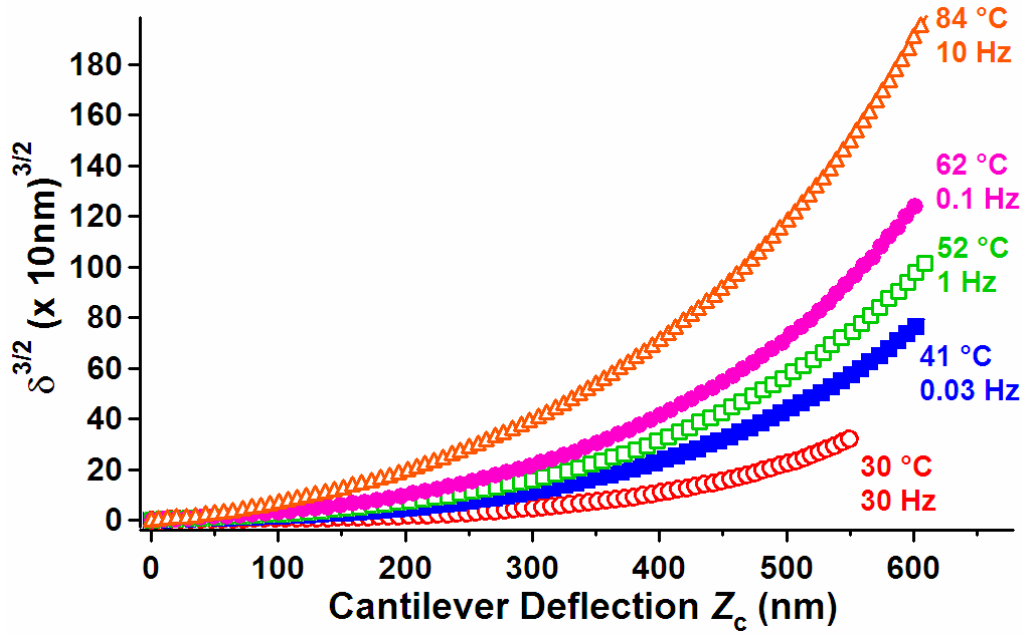


Figure 5-14: Average $\delta^{3/2}$ curves at various temperatures and frequencies obtained on PS62K. From bottom to top: 30 °C at 30 Hz, 41 °C at 0.03 Hz, 52 °C at 1 Hz, 62 °C at 0.1 Hz and 84 °C at 10 Hz. Only one in 10 points is shown for clarity. The slope of the two linear regions ($Z_c \ll Z_{\text{yield}}$ and $Z_c \gg Z_{\text{yield}}$) increases with increasing temperature and/or probe time.

5.4.1. Time-Temperature-Superposition principle

All the average $\delta^{3/2}$ curves obtained at different temperatures and frequencies have been fitted with a hyperbola in Eq. 5.2 as previously done in case of PnBMA. The parameters $(\beta + \alpha)$, γ , and Z_{yield} , are obtained as a function of frequency at various temperatures and they describe the elastic-plastic behavior of the two polystyrene samples. Similar to the measurements on PnBMA, the measured isotherms are shifted horizontally using time-temperature-superposition principle to obtain the master curve of each measured quantity. The reference temperature T_{ref} has been chosen to be 54 °C for PS4K and 84 °C for PS62K. Each isotherm has been shifted till it overlaps the isotherm obtained at the reference temperature.

Figure 5-15 shows the master curve obtained for the quantity $\frac{3(1-\nu^2)}{4} \frac{1}{(\beta + \alpha)} = \frac{0.67}{(\alpha + \beta)}$, proportional to the stiffness of the polymer in the plastic regime, as a function of $\log(\nu)$ for the PS4K sample. Here, the reference temperature is 54 °C. One can see that each isotherm mostly has more than one point at each temperature and frequency that overlap each other.

Therefore, as in the case of PnBMA, it can be concluded that the sample is rather homogenous and the topography of the sample does not affect the measured quantities.

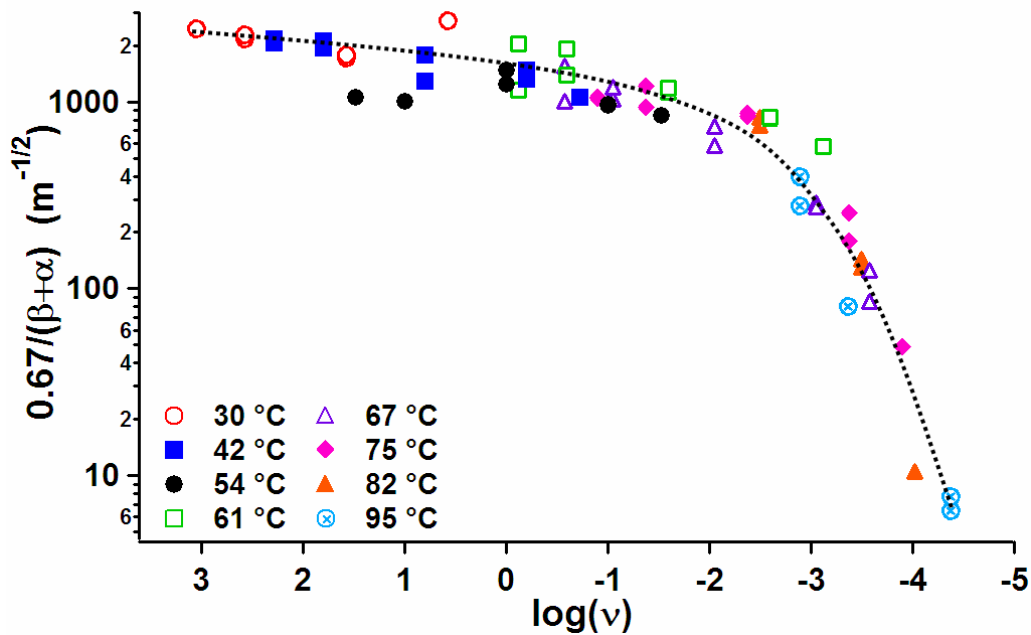


Figure 5-15: Isotherms of the quantity $\frac{3(1-\nu^2)}{4} \frac{1}{(\beta+\alpha)} = \frac{0.67}{(\alpha+\beta)}$, proportional to the stiffness after yielding, of PS4K are shifted to obtain the master curve. The reference isotherm is 54 °C. The broken black line is only a guide for the eye.

The WLF equation is suitable only to describe the relationship between the shift coefficients $\log(a_T)$ and the temperature in the temperature range T_g to $T_g + 100$ °C. Since T_g of PS4K and PS62K are 57 and 97 °C respectively, Arrhenius equation is also required to equate the effect of temperature and frequency for the measurements done below T_g (see Section 2.2.2). In case of PS62K, all measurements were performed below T_g and therefore only Arrhenius equation was used to fit the shift coefficients. For PS4K, some measurements were carried out below T_g (30, 42 and 54 °C) and the other measurements were done above T_g (61, 67, 75, 82 and 95 °C), hence both WLF and Arrhenius equation were used to fit the shift coefficients.

Figure 5-16 shows the shift coefficients vs. temperature for PS4K (blue circles) and PS62K (red squares) and the corresponding fits using WLF and Arrhenius equations. In case of PS4K, there is a rather definite transition from the Arrhenius fit to the WLF in the vicinity of $T = 54$ °C. As seen from the graph, the intersection of the Arrhenius and the WLF fit gives an estimate of T_g . This estimate is in good agreement with the expected T_g of PS4K (57 °C).

This is one of the most important results of this measurement as the shift coefficients can act as an effective tool to determine T_g .

The parameters calculated from the fits of the shift coefficients are $C_1 = 11$ and $C_2 = 52.8$ °C, and $E_a = 128$ kJ/mol for PS4K and $E_a = 130$ kJ/mol for PS62K. All the fit parameters measured using force-displacement curves, especially γ and Z_{yield} , obey the WLF and Arrhenius equations with the same constants. The constants C_1 and C_2 are in good agreement with the literature values.

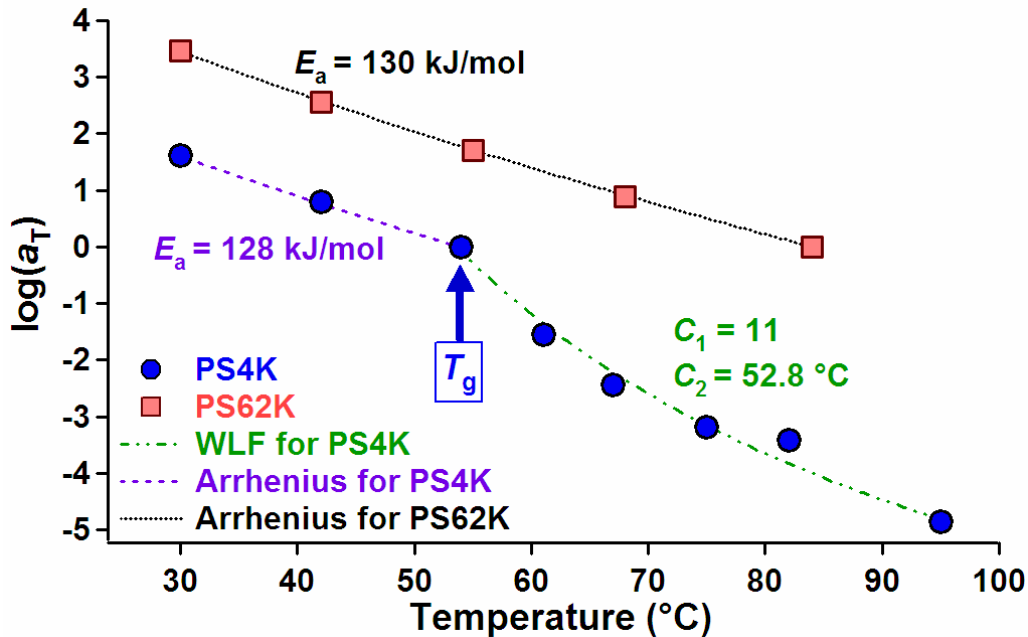


Figure 5-16: Shift coefficients $\log(a_T)$ as a function of temperature for PS4K (blue circles) and PS62K (red squares) fitted with WLF and Arrhenius equations. The activation energy E_a is evaluated from the measurements done below T_g using Arrhenius equation on both PS4K and PS62K. WLF equation is fitted for measurements performed above T_g on PS4K. The intersection of the Arrhenius and the WLF fit can be used to estimate T_g .

Results from dynamic mechanical studies of polystyrene have shown evidence for three sub- T_g transitions for polystyrene. These include β (ca. 52 °C), γ (ca. -143 to -93 °C), and δ (ca. -243 to -233 °C) transitions with activation energies of about 147, 42 and 8-13 kJ/mol, respectively [34]. As mentioned earlier in Section 2.3, the results of molecular dynamics simulations suggest that the β relaxation may include crankshaft type motions of the PS backbone and vibrational motions of the pendant phenyl rings that depend upon the local environment [43]. The calculated viscoelastic activation energy for the two samples is in good agreement with the literature value for β relaxation occurring at 52 °C, which is within the

experimental temperature range. Hence, the novel analysis method coupled with time-temperature-superposition principle is also effective in estimating the activation energy required for the β relaxation process in polystyrene.

5.4.2. Young's modulus of polystyrene samples

The elastic constant of the cantilever has been found using the thermal noise method described and is $k_c = 15 \text{ N/m}$. The Young's modulus of the sample can be calculated from the parameter γ and the analogue of the Young's modulus for plastic deformations \bar{E} from the parameter $\beta + \alpha$ using Eq. 5.10 and 5.11, respectively. The tip radius has not been characterized but it has been chosen to be $R = 20 \text{ nm}$ so that the Young's modulus of PS at room temperature has the usual value for glassy amorphous polymers ($E = 2 - 4 \text{ GPa}$).

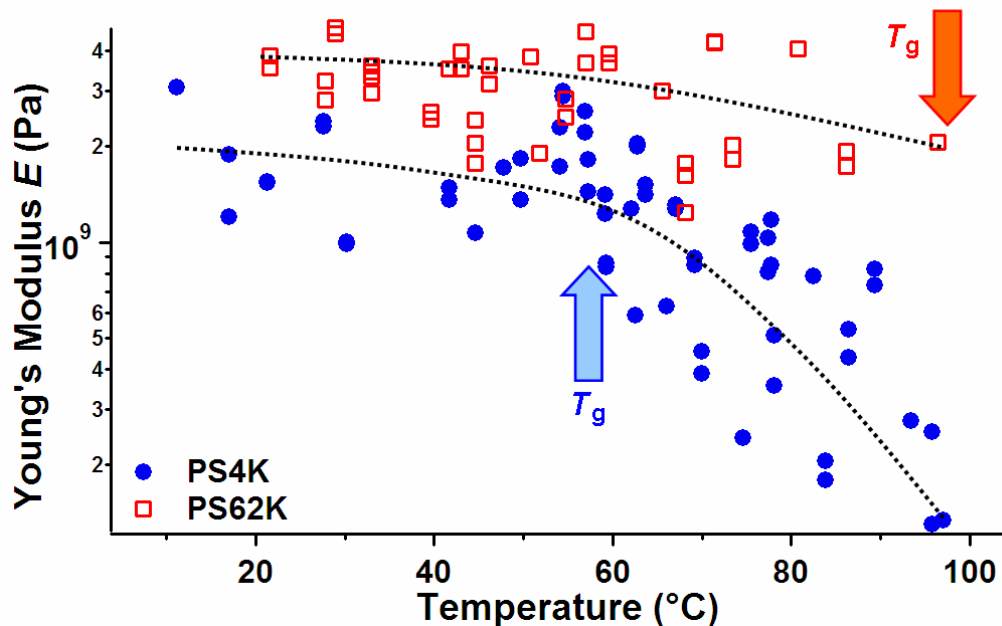


Figure 5-17: Young's modulus E of PS4K (blue circles) and PS62K (red squares) in logarithmic scale calculated as a function of temperature determined using Eq. 5.10. The broken black lines are only a guide for the eye.

From Fig. 5-17 it can be seen that the Young's modulus of PS4K starts to decrease sharply around T_g . Only small changes can be noticed in the glassy state. The Young's modulus of PS4K in its glassy state is $\approx 3 \text{ GPa}$ at $10 \text{ }^\circ\text{C}$ ($47 \text{ }^\circ\text{C}$ below T_g) and it reaches a value of $\approx 130 \text{ MPa}$ at $100 \text{ }^\circ\text{C}$ ($43 \text{ }^\circ\text{C}$ above T_g) in the glass-rubber transition state. Hence, one is able to see more than one decade decrease in the Young's modulus of PS4K as the temperature increases through its T_g . In comparison, only small changes in the Young's

modulus of PS62K can be seen throughout the entire range of experimental temperature as PS62K is in its glassy state. The Young's modulus of PS62K is ≈ 3.5 GPa at 20°C and is ≈ 2 GPa at 100°C (about T_g). The difference between the Young's moduli of the two polystyrene samples is a direct result of the differences in their molecular weights and in their glass transition temperatures. One can also note that there is larger scatter of the data points in case of E of the polystyrene samples when compared to E of PnBMA. This is because the plastic indentations performed on the polystyrene samples are comparatively smaller and hence relatively larger errors are introduced while finding the parameter γ needed to determine E .

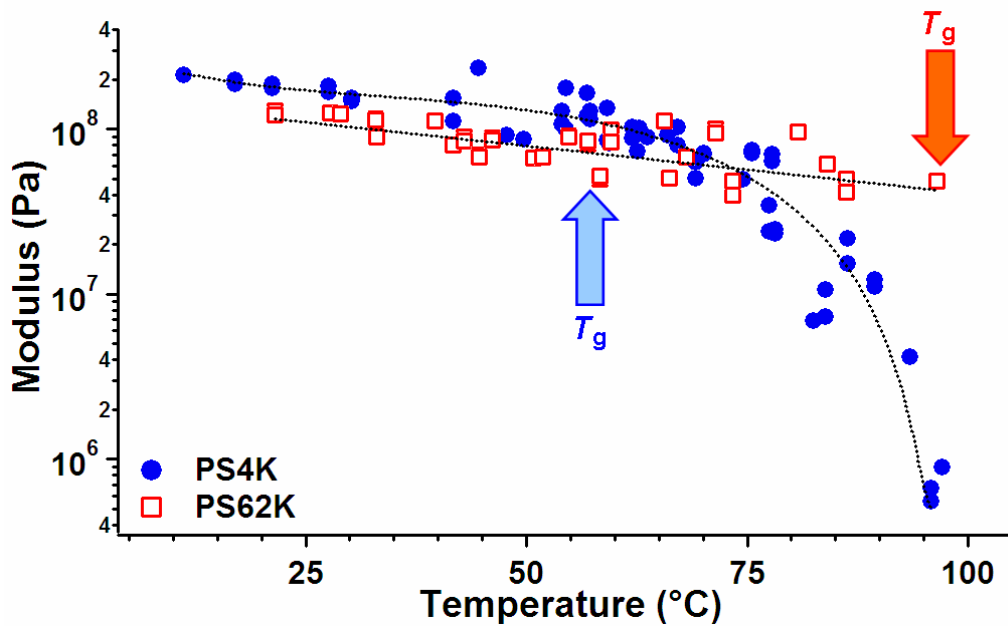


Figure 5-18: Analogue of Young's modulus \bar{E} for plastic deformations in logarithmic scale of PS4K (blue circles) and PS62K (red squares) calculated using Eq. 5.11 as a function of temperature. The broken black lines are only a guide for the eye.

The analogue of the Young's modulus for plastic deformations of PS4K and PS62K is shown in Fig. 5-18. It can be clearly seen in case of PS62K that there are only small changes in the analogue of the Young's modulus for plastic deformations with increasing temperature. In case of PS4K, there is almost three orders of magnitude decrease in the analogue of the Young's modulus for plastic deformations. This large decrease in \bar{E} is due to the fact that T_g of PS4K is lower than that of PS62K and hence PS4K is softer and more compliant for $T > T_g$. As shown already using $\delta^{3/2}$ curves, PS62K is harder than PS4K and therefore only

smaller plastic deformations are possible at all temperatures. This is due to their differences in their molecular weight and in their glass transition temperatures.

Due to the limitations of the experimental setup it was not possible to attain higher temperatures in order to determine $E(T)$ in the rubbery plateau of the polymers.

5.4.3. Yielding of polystyrene samples

Figure 5-19a shows the master curve of Z_{yield} as a function of frequency for PS4K. Z_{yield} is ≈ 600 nm at 10 °C (47 °C below T_g) and decreases to ≈ 65 nm at 100 °C (43 °C above T_g). In comparison, the master curve of Z_{yield} for PS62K in Fig. 5-19b shows only small changes in Z_{yield} with increasing temperature and/or probe rate. A small decrease in Z_{yield} can be seen as the polymer approaches its T_g . The difference in the yielding behavior of the two PS samples is due to their inherent differences in their molecular weight and in their glass transition temperatures.

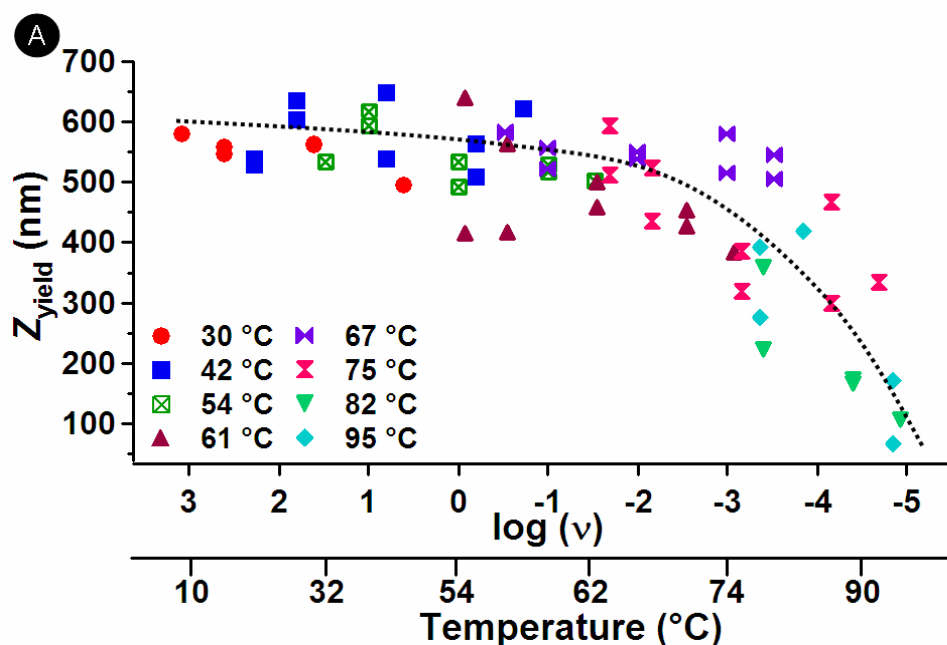


Figure 5-19a: Master curve of Z_{yield} as a function of $\log(\nu)$ of PS4K obtained by shifting the isotherms. The reference temperature is 54 °C. The broken black line is only a guide for the eye.

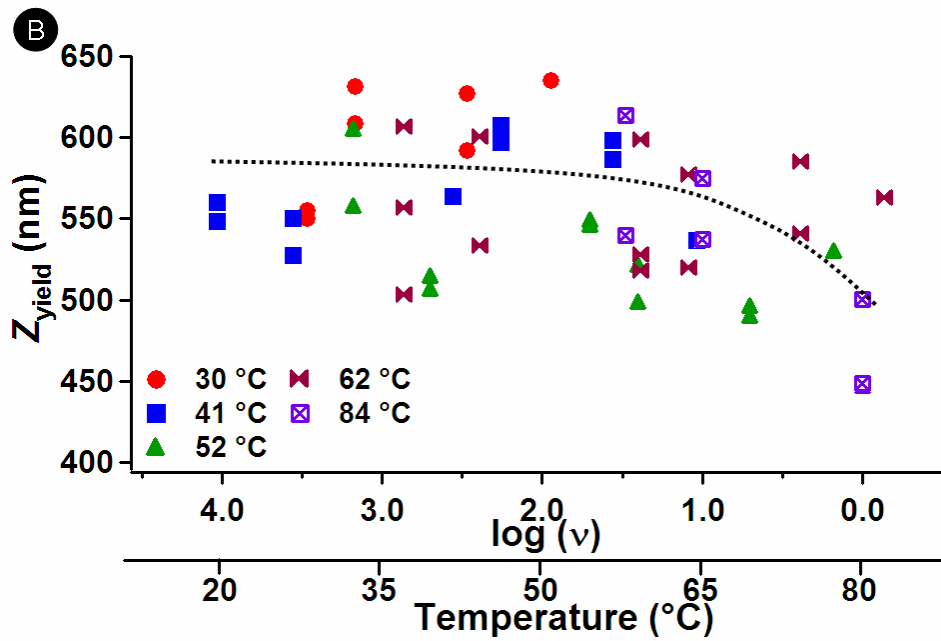


Figure 5-19b: Master curve of Z_{yield} as a function of $\log(\nu)$ of PS62K obtained by shifting the isotherms. The reference temperature is 84 $^{\circ}\text{C}$. The broken black line is only a guide for the eye.

6. Thermomechanical Properties of a Model Polymer Blend

In Section 5, it has been shown that AFM force-distance curves are a powerful tool to evaluate the local mechanical properties of polymers as a function of temperature and frequency. The analysis technique has been proved to be able to determine the following:

1. Young's modulus of PnBMA and PS as a function of temperature and frequency [28, 29];
2. the glass transition temperature of PS[29];
3. the parameters of the WLF equation (C_1 and C_2) both for PnBMA [28] and PS [29] and of the Arrhenius equations (E_a) for PS [29].

Combining the high lateral resolution offered by AFM and the effectiveness of force-distance curves to determine local properties of polymers, AFM force-distance curves is the ideal technique to investigate local properties (stiffness and T_g variations) of heterogeneous polymer systems.

The properties of polymer blends or copolymers depend largely on the morphology. Therefore, characterization of the morphology based on the mechanical properties of the blend components is also vital. In fact other established thermal analysis techniques such as DMA can be used to measure the mechanical properties of polymers. However, measurements based on such techniques are performed on large ensemble of molecules, i.e. only bulk properties are measured, whereas local measurements with very high lateral resolution in the order of nanometers are only possible with AFM measurements. Therefore, the measurement of mechanical properties of heterogeneous samples can be achieved only through AFM force-distance curves.

To this aim, PS/PnBMA model polymer blend films were prepared from polymer melts as described in Section 4.3. Force-distance curves have been acquired over a wide range of temperatures on these model blend films. This is the first experiment in which the mechanical properties of a model polymer blend as a function of temperature are studied and the results of this experiment have been published in Ref. 30.

A previous study by Kim et al. on the interaction energies for PS/PnBMA blends with varying molecular weights has shown that blends containing PS and PnBMA are immiscible at high molecular weights [71]. PnBMA and PS used in this study have high molecular weights and hence the two polymers were found to be a suitable model for studying the elastic-plastic properties of model polymer blends.

The measurements were performed on two samples of PS/PnBMA model blend films. Unless explicitly specified the following results are from measurements made on Sample I. Results from the measurements made on Sample II are used to compare the Young's moduli of the blend components obtained on Sample I and the measurements made on individual films of PnBMA and PS.

6.1. Plastic deformations and yielding of PnBMA and PS

Figure 6-1 shows the approach (symbols) and withdrawal contact curves (broken lines) acquired on PS at 32 °C and on PnBMA at 32, 57.5, 63.5 and 70 °C far away from the interface (ca. 2 mm). On PS only the force-displacement curve acquired at 32 °C is shown because the force-displacement curves overlap each other at all temperatures. Furthermore, measurements at higher temperatures were not possible due to the restrictions imposed by the experimental setup and the sample morphology. This topic will be addressed later in Section 6.4.2.

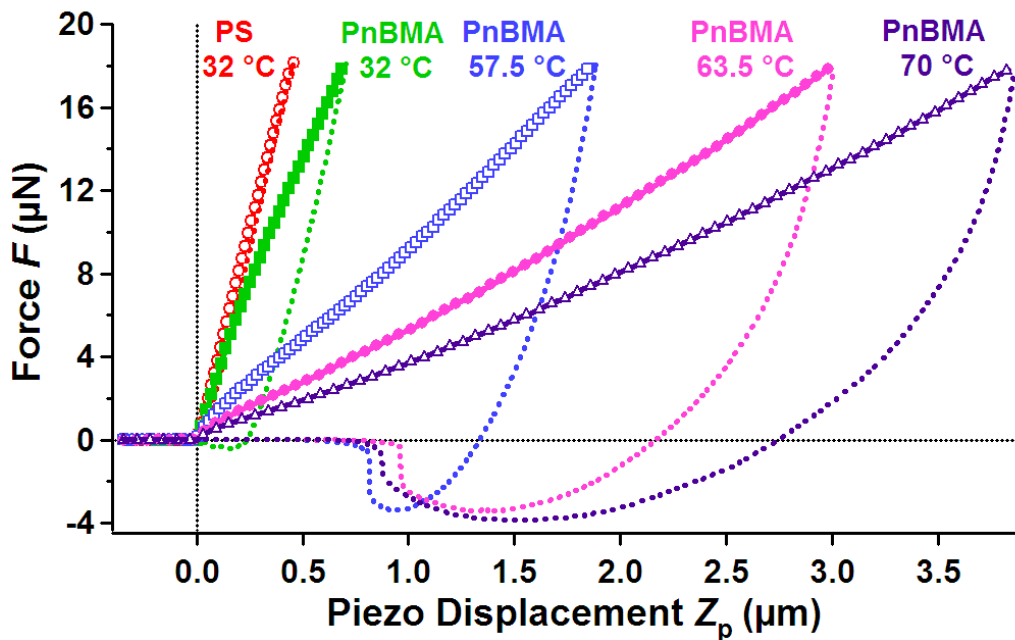


Figure 6-1: Approach (markers) and withdrawal (broken lines) contact curves of the force-displacement curves acquired on PnBMA and on PS away from the interface at 32, 57.5, 63.5 and 70 °C and at 32 °C, respectively. Only one in 10 points is shown here for clarity. Hysteresis and permanent plastic deformation increase with increasing temperature for PnBMA and only small variations in the dissipated energy and permanent plastic deformation with increasing temperature was found in case of PS.

The curves obtained away from the interface on PnBMA and PS are similar to the curves obtained on individual films of the polymers as seen earlier in Section 5. The results can be summarized as follows:

1. the approach curves of PnBMA and PS present a yielding point;
2. the stiffness, both before and after the yielding point, decreases with increasing temperature;
3. the stiffness of PnBMA decreases rapidly with increasing temperature and the stiffness of PS shows only small changes with increasing temperature because of the difference in their respective glass transition temperature;
4. in case of rubbery PnBMA, a large increase in the dissipated energy, the permanent plastic deformation and in the work of adhesion are recorded with increasing temperature;
5. in case of glassy PS, relatively small changes in the dissipated energy, the permanent plastic deformation and in the work of adhesion are reported with increasing temperature.

6.2. Comparison of Young's moduli of PnBMA and PS

Measurements have been made away from the interface on PnBMA and PS to check the repeatability of the measurements and the accuracy of the analysis technique used to determine the mechanical properties. Also, the mechanical properties of the polymers obtained from these measurements are used as a reference to determine the changes in the mechanical properties of the polymers in the vicinity of the interface because the main objective of this experiment is to determine the thermomechanical properties of the blend components in the vicinity of the interface. Hence, measurements were not performed at various frequencies in order to obtain isotherms of the measured parameters to describe the mechanical properties as a function of both temperature and frequency. Rather, all force-distance curves were acquired at 1 Hz.

For a quantitative determination of mechanical properties it is necessary to analyze the $\delta^{3/2}(Z_c)$ functions. Figure 6-2a contains the average $\delta^{3/2}$ curves obtained at 32, 38.5, 51.5, 57.5, 63.5 and 70 °C on PnBMA and at 32 °C on PS far from the interface. Figure 6-2b shows the effect of temperature on the $\delta^{3/2}$ curves for cantilever deflections up to 40 nm. On PS only the $\delta^{3/2}$ curve obtained at 32 °C is shown as the $\delta^{3/2}$ curves at all temperatures overlap each other. Due to the rubbery nature of PnBMA, its stiffness decreases with increasing temperature, whereas the stiffness of glassy PS shows only small variations with increasing temperature.

The decrease in the stiffness of PnBMA before yielding with increasing temperature can be clearly seen from Fig. 6-2b.

All the $\delta^{3/2}$ curves have been fitted with the hyperbola in Eq. 5.2 and the parameters γ , Z_{yield} , $(\beta + \alpha)$ were obtained as a function of temperature.

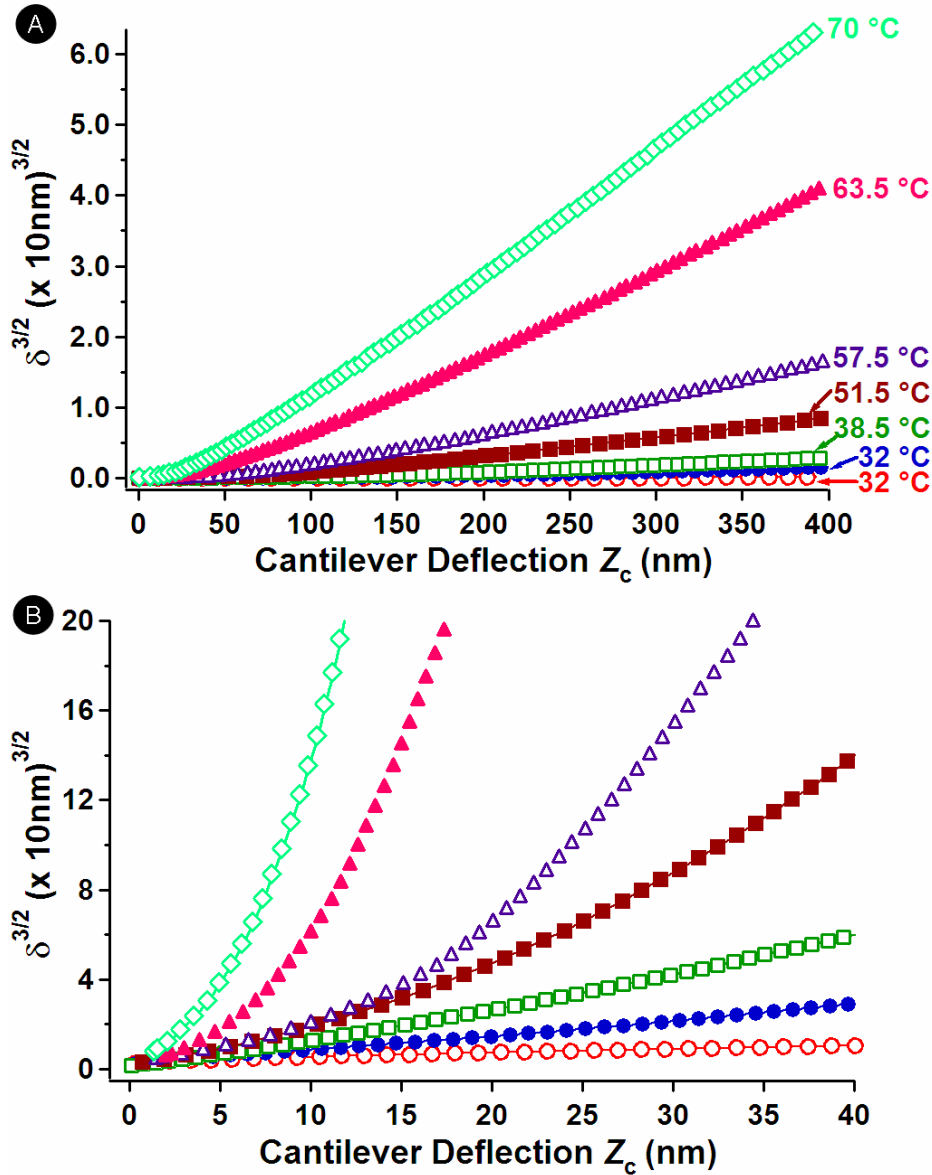


Figure 6-2: *a)* Average $\delta^{3/2}$ curves at various temperatures (32, 38.5, 51.5, 57.5, 63.5 and 70.1 °C) on PnBMA (markers) and at 32 °C on PS (red circles). On PS only the $\delta^{3/2}$ curve at 32 °C is shown as the $\delta^{3/2}$ curves at all temperatures each other. *b)* The region $0 < Z_c < 40$ nm of the $\delta^{3/2}$ curves showing the effect on temperature in the first linear region. The stiffness of the two linear regimes ($Z_c \ll Z_{\text{yield}}$ and $Z_c \gg Z_{\text{yield}}$), i.e. the elastic and plastic regions, decreases with increasing temperature for PnBMA whereas for PS only small changes in the stiffness were noticed.

The spring constant has been measured from the noise spectrum of the cantilever and is $k_c = 45 \text{ N/m}$ [2, 3] and the Young's modulus is determined using Eq. 5.10. The tip radius has been chosen so that the Young's modulus of PnBMA measured via AFM matches the curve obtained using DMA [28]. For $R = 30 \text{ nm}$ there is a good agreement between the Young's modulus obtained using DMA and the present AFM measurements. The value given by the manufacturer is $R = 10 \text{ nm}$. It is important to remember that this procedure of matching the Young's modulus based on the tip radius compensates some of the errors due to the approximation of the tip as a spherical tip and to the fact that in the Hertz model adhesion is neglected.

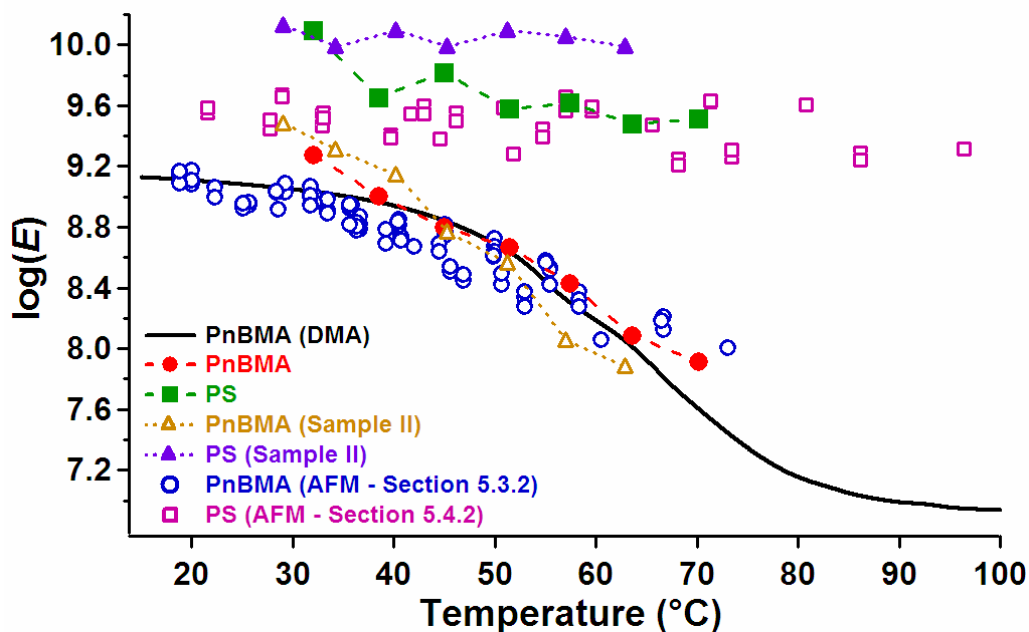


Figure 6-3: *Logarithm of Young's Modulus $\log(E)$ of PnBMA (sample I-red circles and sample II-yellow triangles) and PS (sample I-green squares and sample II-violet triangles) calculated by obtaining the hyperbolic model fit parameter γ of the $\delta^{3/2}$ curves and Eq. 5.11 from the measurements performed away from the interface in comparison with $\log(E)$ of PnBMA (blue circles) and PS (pink squares) determined in my previous experiments on individual polymer films described in Section 5.3.2 and Section 5.4.2, respectively. $\log(E)$ of PnBMA measured by means of DMA is shown (black solid line) as reference. The calculated Young's moduli are in good agreement with each other.*

Figure 6-3 shows the logarithm of the Young's modulus $\log(E)$ versus temperature obtained in several measurements. The different curves shown are:

1. present measurement, PnBMA (red circles) and PS (green squares), far from the interfacial region;
2. present measurement, PnBMA (empty yellow triangles) and PS (violet triangles) on another PS/PnBMA model blend (sample II);
3. previous AFM measurements on individual films in Section 5, PnBMA (blue circles) and PS (pink squares);
4. DMA measurement on PnBMA (solid black line).

There is a good agreement between the present and previous AFM measurements on one side and the DMA data on the other side. Such a good agreement is particularly remarkable when considering the several fundamental differences between the measurements:

1. the four AFM measurements (PnBMA, PS, model blend Sample I and model blend Sample II) have been performed with four different cantilevers, i.e. different tips with different tip radii;
2. as already explained in my previous experiments, the Young's modulus of both polymers was obtained by acquiring force-distance curves at different frequencies and taking advantage of the time-temperature superposition principle and of WLF and/or Arrhenius equation;
3. in my previous measurements, films were cast from concentrated polymer solutions; whereas in this work, films were obtained by melting the polymers in vacuum between two glass plates.

The significant agreement between the calculated Young's modulus of PnBMA (E_{PnBMA}) and PS (E_{PS}) from different experiments validates the repeatability of the measurements and the accuracy of the analysis technique used to evaluate the Young's modulus.

In the present experiment, the Young's modulus of PnBMA decreases from about 1.9 GPa at 32 °C to about 80 MPa at 70 °C. Again, E_{PnBMA} decreases by more than one order of magnitude because PnBMA is in the glass-rubber transition region over the entire experimental temperature range. In comparison, it is clear that there are only small variations in E_{PS} with increasing temperature, since PS is in the glassy state.

The Young's modulus of films obtained from polymer melts and measured away from the interface is clearly higher than E_{PnBMA} determined for solvent cast PnBMA sample (blue circles) both in Sample II (yellow triangles, up to 40.3 °C) and Sample I (red circles, only at 32 °C). Starting from 45.4 °C for sample II and from 38.5 °C for sample I, E_{PnBMA} is in good agreement with the previous AFM and DMA data. In case of PS, the Young's modulus of the molten polymer is always higher than that of the solvent cast one [29]. As mentioned in

Section 4, in order to prepare the model blend films, individual PS and PnBMA films were pressed against each other between glass slides and PnBMA was melted. By applying pressure on the glass slides during the melting and cooling processes of film preparation, internal stresses are likely to be induced within the films. The residual stresses could be removed by heating the unconstrained sample above the T_g of PS, holding it at that fixed temperature for few hours, and finally cooling at a very low rate. However, this process would induce the PnBMA phase to move and accumulate away from the intended PS/PnBMA interface, as the two polymers are inherently immiscible [71]. This process would result in undesirable topographical modifications at the intended interface. The higher values of the Young's moduli of the molten polymers at low temperatures is attributed to the effect of amounts of residual solvent still present in the solvent cast samples and primarily to the additional stresses induced during the preparation of the molten samples. In PnBMA the induced stresses can be relaxed with time at temperatures above its T_g (22 °C), whereas the PS chains do not have enough thermal energy to relax such stresses.

6.3. Mechanical properties in the vicinity of the interface

Now I focus on the characterization of the mechanical properties of the polymers in the vicinity of the interface. I would like to remind once again that my measurements, and in general AFM force volume measurements, do not represent a characterization of the mechanical properties of the model blend in the interfacial region, since the interfacial region between two immiscible polymers, being in the order of few nanometers, is well under the resolution of force volume measurements, roughly given by twice the tip radius, i.e. 20-100 nm. This experiment represents rather local measurements in the micrometer scale [30] and the resolution of the force volume measurements in the vicinity of the interface is 800 nm.

The Young's modulus of PS/PnBMA model blend is calculated from the fit parameter γ of the $\delta^{3/2}$ curves for each set of 10000 force-displacement curves acquired on an $80 \times 80 \mu\text{m}^2$ area across the interface (see Eq. 5.10). Figure 6-4 represents the histograms of $\log(E)$ obtained from the measurements across the PS/PnBMA interface (bars) together with histograms of $\log(E)$ of PnBMA and PS away from the interface (black solid lines). The histograms have been shifted (except the one at 32 °C) both horizontally and vertically for clarity. The measurement at 70 °C is the sum of two histograms, as E_{PnBMA} close to the interfacial region did not reach the value far from the interface, and a second force volume measurement has been made on an adjacent $80 \times 80 \mu\text{m}^2$ area. The inset shows the histogram of $\log(E)$ obtained at 70 °C in the vicinity of the interface.

The peak on the left hand side of each histogram represents E_{PnBMA} and the peak on the right hand side is E_{PS} . Once again, it can be noted that E_{PS} varies very little in comparison to E_{PnBMA} , which decreases by more than one decade.

A first important feature of the Young's modulus of both polymers is that the histograms obtained away from the interface overlap the ones measured close to the interface. On a closer look at the inset, one can also note that the histograms on PS corresponding to force volume measurements performed in the vicinity of the interface have a Gaussian shape, whereas the histograms on PnBMA at the interface present a shoulder on the right hand side. Therefore, it can be inferred that E_{PnBMA} in the vicinity of the interface is higher than E_{PnBMA} away from the interface. The reasons for such a behavior will be explained later in Section 6.4.

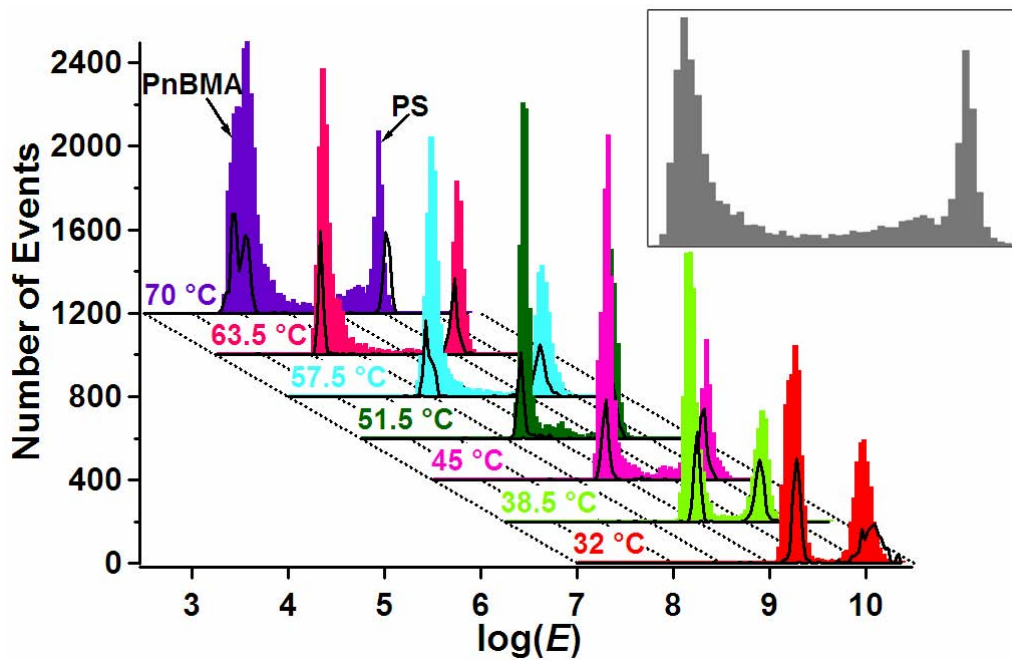


Figure 6-4: Histograms of logarithm of Young's modulus $\log(E)$ for the measurements in $80 \times 80 \mu\text{m}^2$ areas across the PS/PnBMA interface (bars) and $\log(E)$ of PnBMA and PS away from the interface (black solid lines) at 32, 38.5, 45, 51.5, 57.5, 63.5 and 70 °C. The histograms have been shifted both horizontally and vertically for clarity. The peak on the left (right) hand side corresponds to the Young's modulus of PnBMA (PS). The inset shows the histogram of $\log(E)$ obtained at 70 °C.

In order to link mechanical properties and morphology of the sample, it is necessary to map the Young's moduli of the individual components of the model blend. Figure 6-5 shows images of $\log(E)$ obtained across the interface at all temperatures. Red (violet) corresponds to the least (maximum) Young's modulus. In order to visualize the effect of temperature on the Young's modulus, all images are shown with the same color scale.

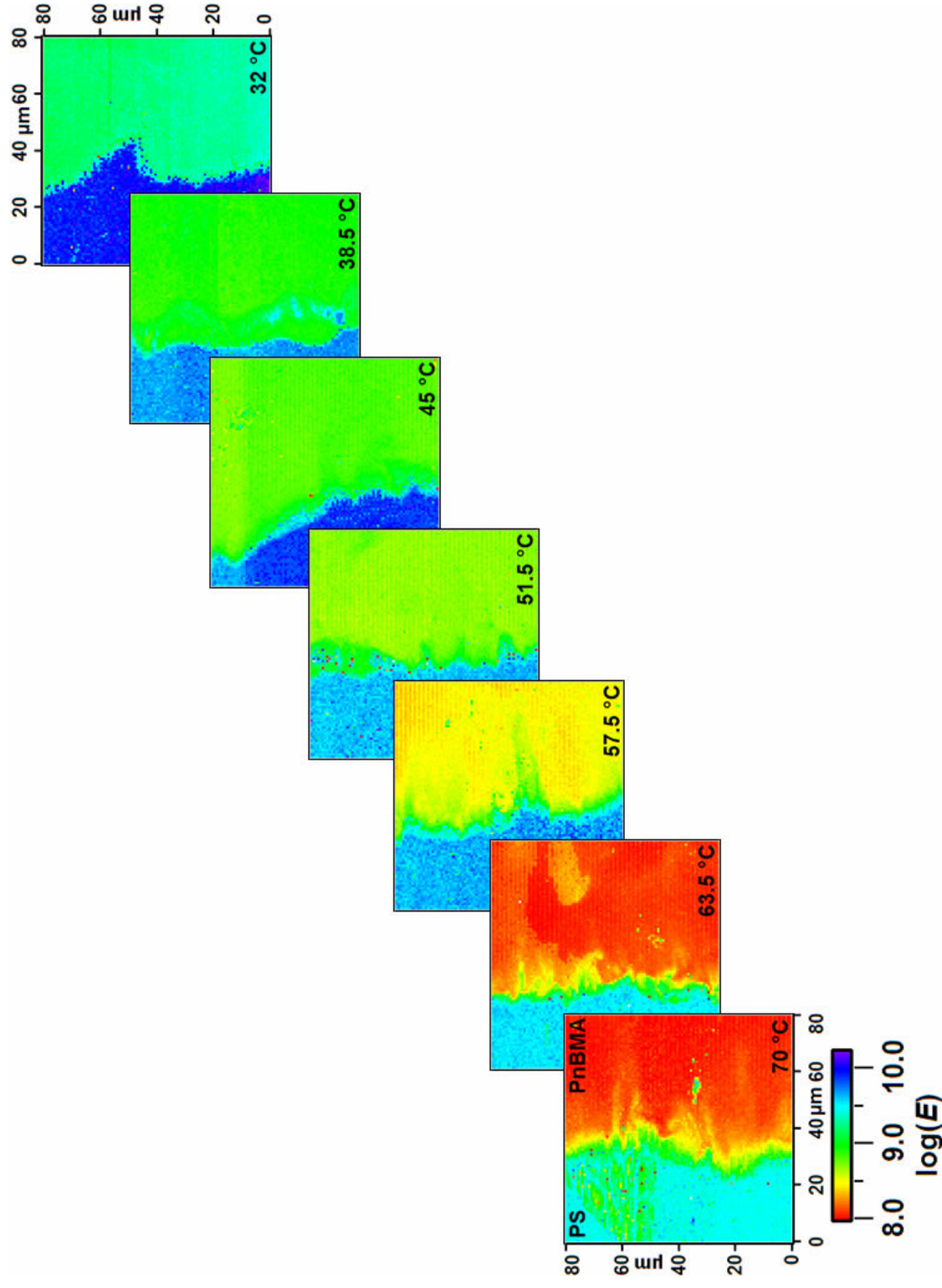


Figure 6-5: Images of $\log(E)$ obtained from the measurements on $80 \times 80 \mu\text{m}^2$ areas across the PS/PnBMA interface at various temperatures as indicated in the image. All the images have the same color scale.

The PnBMA phase turns from light blue in color to yellow as a result of decrease in the Young's modulus and then subsequently becomes red with increasing temperature as a result of the sharp decrease in the Young's modulus of PnBMA in the glass-rubber transition region. Since PS is in the glassy state, the PS phase shows only small changes as compared to the PnBMA phase and it remains fairly blue in color ($E_{PS} \geq 9.5$ GPa). The transition between the Young's modulus of the two polymer phases is sharp and allows one to point out the interface precisely, with a resolution of ca. 800 nm. Thus, it is possible to map the morphology of the polymer model blend based on the Young's modulus of its constituting polymers [30].

The transition of the Young's modulus between the two phases can be observed in more detail in Fig. 6-6, where the averaged line profiles of $\log(E)$ across the interfacial region at all temperatures are shown. The line profiles have been shifted horizontally so that they all start to decrease from the PS value to the PnBMA value at the same point. The dotted black line corresponds to the edge of PS.

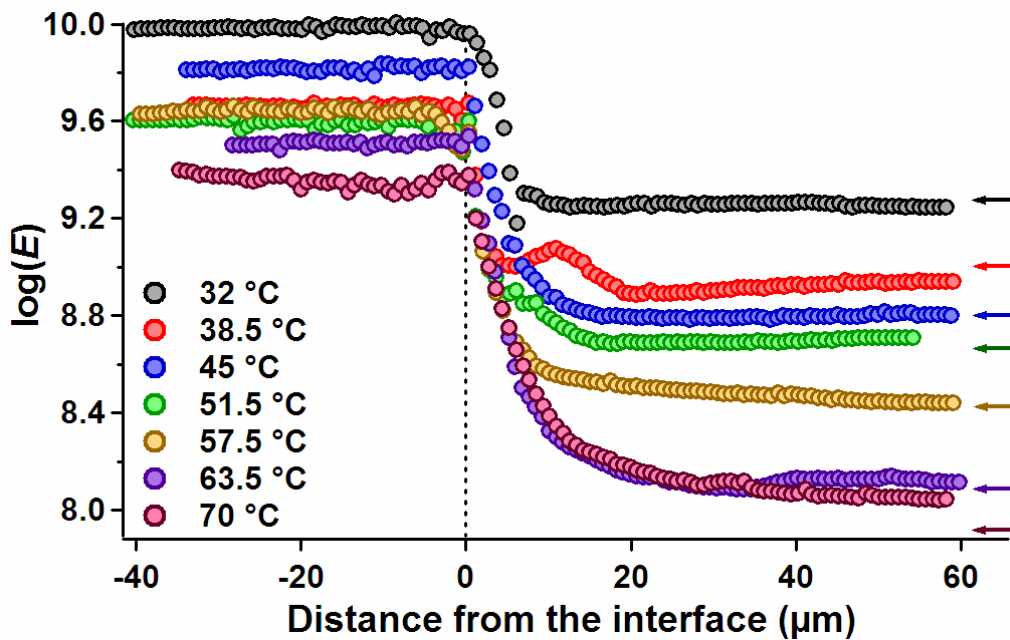


Figure 6-6: Averaged line profile of $\log(E)$ across the interface at all temperatures, calculated from the measurements made on an $80 \times 80 \mu\text{m}^2$ area shown in Fig. 6-5. The line profiles have been shifted horizontally so that all line profiles starts to decrease at the same point, i.e. the edge of PS. The arrows on the right hand side indicate E_{PnBMA} determined from measurements performed away from the interface. E_{PnBMA} away from the interface was reached for all measurements except the measurement at 70°C . Another force volume measurement was made on an $80 \times 80 \mu\text{m}^2$ area adjacent to the first one. For clarity, the second profile is not shown.

First of all, it can be noted that the plateau values representing $\log(E)$ of PS are more or less bunched together on the left hand side of the graph for all temperatures, whereas $\log(E)$ of PnBMA decreases with increasing temperature. This is once again due to the different viscoelastic properties of the two polymers due to their different T_g values. Secondly at each temperature, E_{PS} is fairly constant till the interface, while E_{PnBMA} depends on the distance from the interface. In particular, with increasing distance from the interface, the Young's modulus decreases from the value on PS to the value on PnBMA away from the interface, indicated by the arrows on the right hand side of the image. The width of the region, where E_{PnBMA} depends on the distance from the interface, increases with increasing temperature. Nevertheless, the value on PnBMA away from the interface is reached at each temperature except at 70 °C. In this case it has been necessary to acquire a second force volume on an $80 \times 80 \mu\text{m}^2$ area adjacent to the first one. The second line profile, not shown here for clarity, matches the value of $\log(E)$ away from the interface.

In the following, I will refer to the region where E_{PnBMA} is a function of the distance from the interface as "transition region". It is however important to bear in mind that the "transition region" I describe here is not identical with the transition region commonly associated with the interface between two polymers. The transition region revealed by my experimental data is several micrometer wide and is defined by the gradient of the Young's modulus of the sample; whereas the transition region in blends is of the order of some nanometer for immiscible polymers and of the order of few hundred nanometers for miscible polymers and is defined primarily by the gradient of the composition of the sample. PS and PnBMA form an immiscible blend in which the width of the interfacial or transition region is in the order of few nanometers. Hence, changes in the Young's modulus of PnBMA persisting over so many micrometers cannot be caused by the presence of the PS/PnBMA interface. The long-range transition region of the Young's modulus is caused by other effects that will be discussed in Section 6.4.

6.3.1 Morphological characterization of the model PS/PnBMA blend

As inferred earlier from Fig. 6-5, it is possible to map the morphology of the polymer model blend based on the Young's modulus of its constituting polymers. I will now consider the results from one force volume measurement performed at 57.5 °C and discuss in detail the characterization of blend morphology using Young's modulus of the two polymers.

Figure 6-7a shows the profiles, i.e. line joining the points on the image having the same value of $\log(E)$, of $\log(E)=9.48$ (dark red line), down to $\log(E)=9$ (light yellow line), in steps

of 0.08 (lines of increasing brightness, very close to each other and bunched together at the interface). The profiles are superimposed on the topographic image across the interface (grey image) at 57.5 °C acquired after the force volume measurement in TappingMode™.

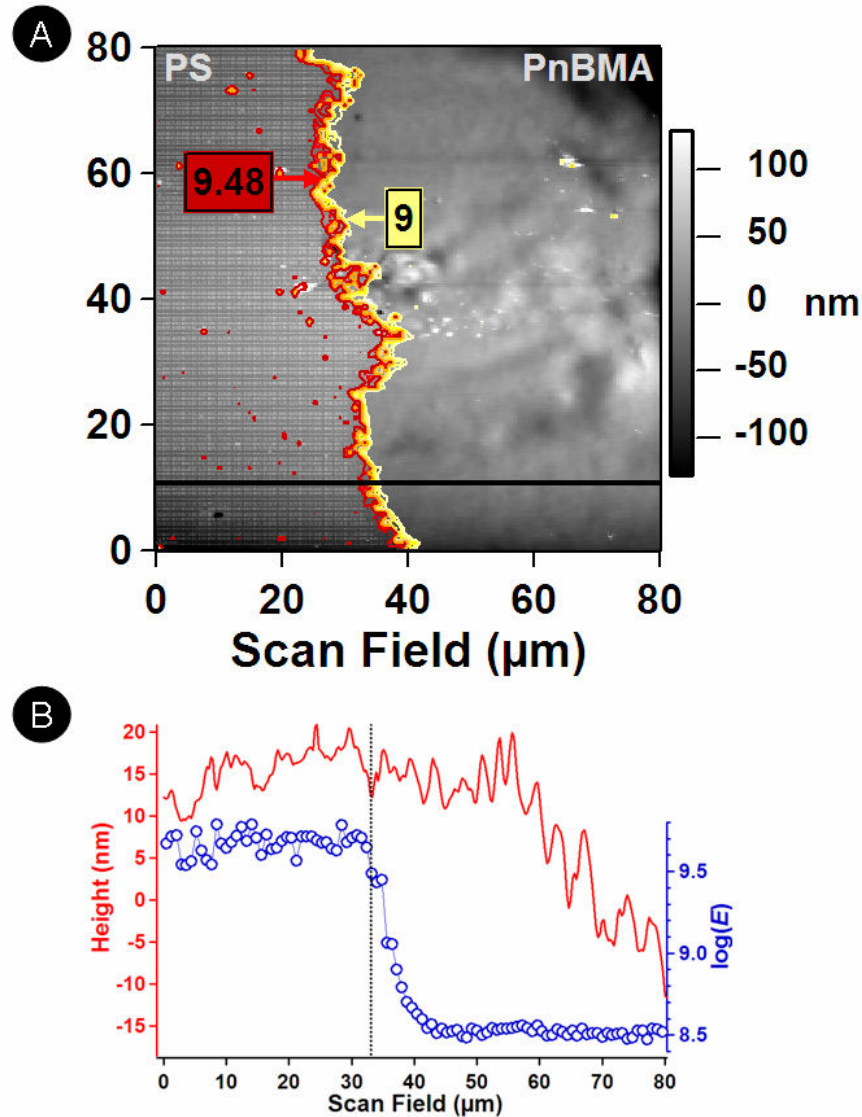


Figure 6-7: *a)* Topography (grey scale) of the model blend at the interface at 57.5 °C and superimposed profiles of $\log(E)=9.48$ (dark red line), down to $\log(E)=9$ (light yellow line), in steps of 0.08 (lines of increasing brightness, very close to each other and bunched together at the interface). *b)* Profile of the topography (red line referred to left axis) and of $\log(E)$ (blue circles referred to the right axis) along the horizontal thick black line in Fig. 6-7a across the interface. There is no discontinuity in the topography at the interface (broken black line).and the sample topography does not influence the determined Young's modulus.

It can be seen that the profiles at the different values of $\log(E)$, defining the morphology of the model blend, strictly follow the interface. As a matter of fact the two phases can be

distinguished in the topographical image, acquired after the force volume, only thanks to the plastic deformations created during force volume measurement. Such deformations remain permanent on PS, whereas they can be relaxed with time on PnBMA, as PnBMA is in the glass-rubber transition region. Figure 6-7b represents the line profiles of the topography (solid red line) and of $\log(E)$ (empty blue circles) at the same position at 57.5 °C. The topography exhibits no discontinuity at the interface (broken line perpendicular to the x -axis), that can be pointed out only with the help of the profile of the Young's modulus. A very important inference of such a plot is that the topographic variations do not influence the calculated Young's modulus.

Before considering in detail the profiles of $\log(E)$ at various temperatures, I will discuss the possibility of characterizing the morphology of the model blend using the adhesion of the constituting polymers. The tip-sample adhesive force F_{ad} can be used to map the morphology of blends or copolymers and several works have been done following this technique [18]. The tip-sample adhesion can be caused by at least two effects, namely surface forces and stretching of small portion of the sample adhering to the tip during the withdrawal cycle. In the latter case, the adhesion competes with cohesive forces. Thermodynamically, the stretching can be described by the balance between the work of adhesion and the cohesion energy, where the resulting force also depends on the stretching rate and the yield stress of the material. The pull-off force $F_{ad} = k_c Z_{ad}$ is often used to characterize the adhesive properties of soft samples. The adhesion force is taken as the minimum of the withdrawal contact curve, i.e. minimum cantilever deflection Z_{ad} .

Figure 6-8 shows the histograms of the adhesion force F_{ad} obtained from the measurements across the PS/PnBMA interface (colored bars). The histograms have been shifted horizontally for clarity with the histogram at 32 °C as reference. The peak on the left hand side of each histogram represents the adhesion force on PS and the peak on the right hand side is the adhesion force on PnBMA. Once again, it can be noted that the adhesion force of PS varies very little in comparison to the adhesion force of PnBMA with increasing temperature. On a closer look, one can also note that the histograms on PS at the interface have a Gaussian shape, whereas the histograms on PnBMA at the interface present a shoulder on the left hand side. This means that the adhesion force of PnBMA at the interface is lower than the adhesion force of PnBMA away from the interface. The differences in the adhesion force are due to the differences in the yielding force because the plastic deformations on

PnBMA close to the interface are smaller when compared to the plastic deformations on PnBMA away from the interface (see Section 6.4).

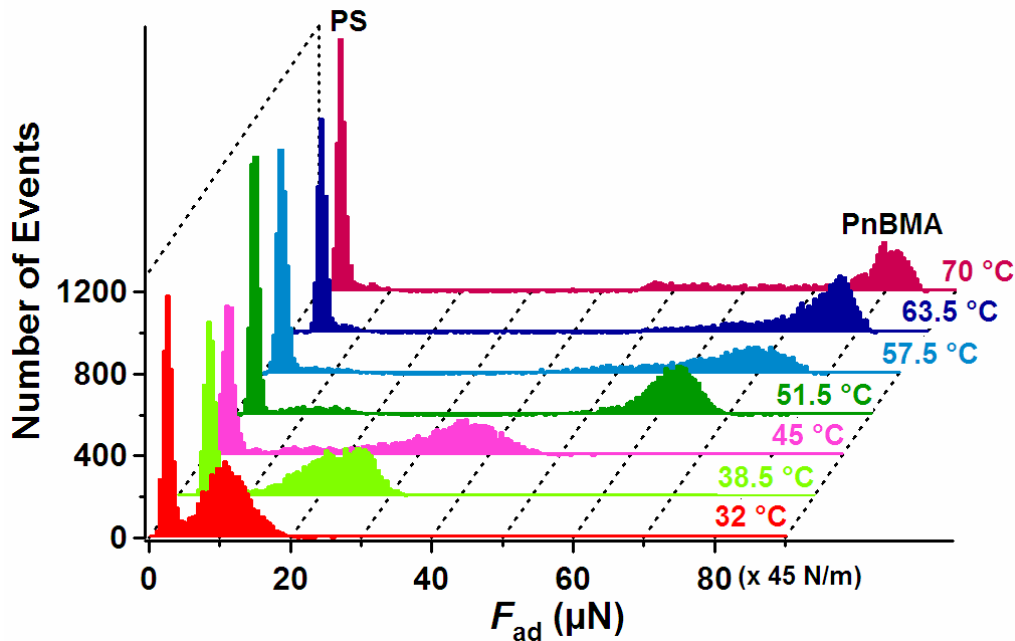


Figure 6-8: Histograms of the adhesion force F_{ad} for the measurements in $80 \times 80 \mu\text{m}^2$ areas across the PS/PnBMA interface (bars) at 32, 38.5, 45, 51.5, 57.5, 63.5 and 70 °C. The histograms have been shifted horizontally for clarity. The peak on the left (right) hand side corresponds to F_{ad} of PS (PnBMA).

Figure 6-9 shows images of the adhesion force F_{ad} obtained across the interface for all temperatures. Red (violet) corresponds to the maximum (least) adhesion force. In order to visualize the effect of temperature on the adhesion, all images are shown with the same color scale. The transition between the adhesion forces of the two polymer phases is sharp and allows one to point out the interface precisely, with a resolution of ca. 800 nm. The PnBMA phase turns from orange in color to green and then subsequently becomes blue-violet with increasing temperature.

The increase in the adhesion force of PnBMA with temperature is due to the increase in the plastic deformations undergone by the polymers during the approach cycle. In the plastic regime of deformations the work of adhesion is always proportional to the square of the permanent plastic deformation, which depends both on the load and on the temperature. The temperature dependence of the work of adhesion is due to the increase of the permanent plastic deformation with increasing temperature [68]. Since PS is in the glassy state and its yielding force is rather large, the permanent plastic deformations are small when compared to the permanent plastic deformations on PnBMA, which is in the glass-rubber transition state

and has a lower yielding force. Therefore, with increasing temperature the work of adhesion and the adhesion force increase steadily in case of PnBMA and the adhesion force of PS remains fairly constant.

Therefore, it is possible to map the morphology of the polymer model blend also based on the adhesion force of its constituting polymers using force-displacement curves.

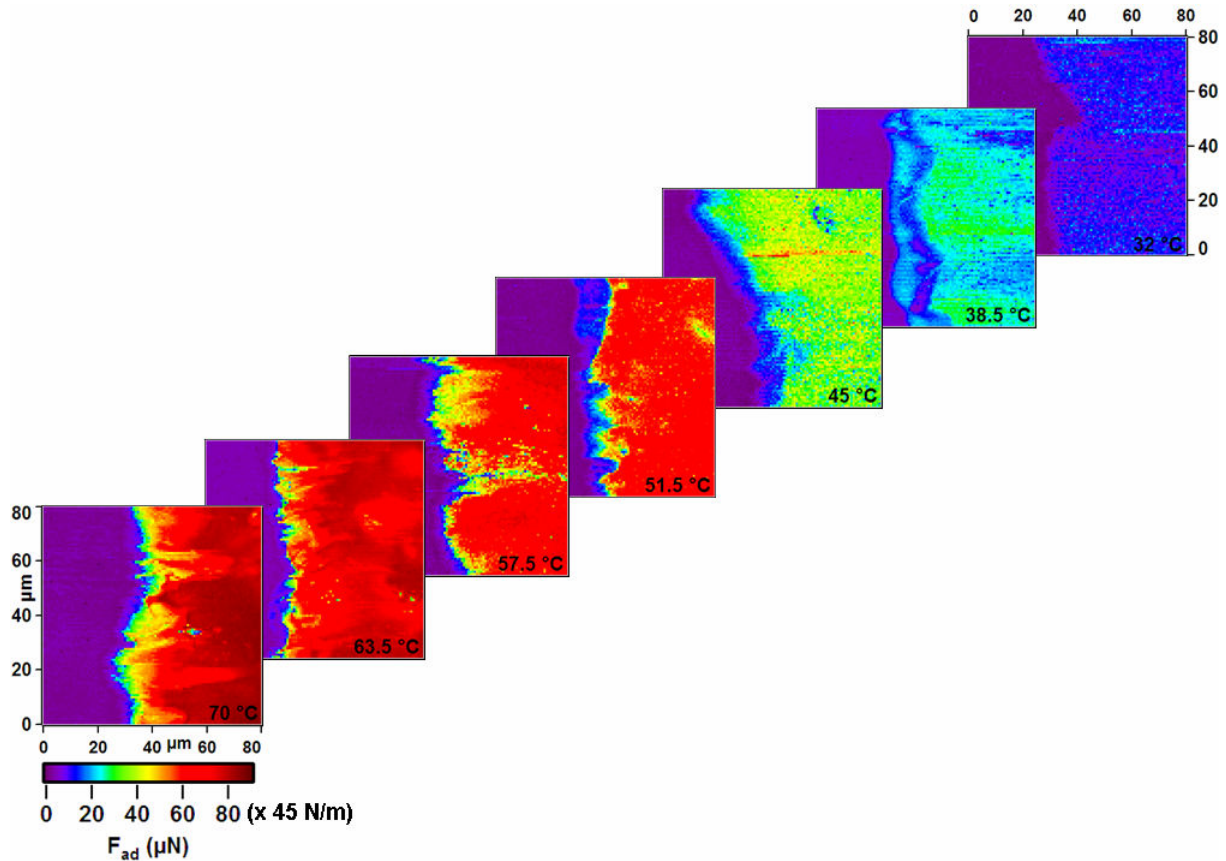


Figure 6-9: Images of the adhesion force F_{ad} obtained from the measurements on $80 \times 80 \mu\text{m}^2$ areas across the PS/PnBMA interface at various temperatures as indicated. All the images have the same color scale.

6.4. Anomalous behavior in the vicinity of the interface

I have already pointed out in Fig. 6-6 the presence of a “transition region”, where the Young’s modulus increases from E_{PnBMA} to E_{PS} . The stiffening of PnBMA several micrometer away from the interface cannot be explained by the presence of the some nanometer wide interfacial region, and must be rather related to geometrical constraints of the polymer in the several micrometer wide region near the interface. Even if not directly connected to the presence of an interface and to the composition of the sample, these phenomena are very relevant in characterizing the mechanical properties of blends of immiscible polymers. Also, these are peculiarly local phenomena that can be studied only with AFM technique and it is

impossible to study such phenomena with techniques such as DMA. Therefore, I would like to discuss some of the possible causes that influence the stiffening of PnBMA at the boundary to PS. Besides this is a local phenomenon, that can be studied only with this technique.

One of the reasons for the stiffening of PnBMA in this region is the presence of macroscopic stresses developed in PnBMA in a several micrometer wide region near the PS/PnBMA interface, analogous to the ones causing the stiffening of PnBMA away from the interface at low temperatures. The PnBMA phase tries to dewet the PS phase in order to reduce its surface free energy as the two polymers are inherently immiscible [71]. PnBMA chains have more free volume in comparison to PS chains, as PnBMA is above its T_g . Thus, PnBMA has relatively more freedom of movement and can relax and increase its volume with increasing temperature and time. The expansion and relaxation can occur, except at low temperatures, because PnBMA is not subjected to geometrical constraints away from the interface. On the contrary, expansion and relaxation cannot occur at the boundary to PS, since PnBMA is geometrically restricted by the presence of a relatively stiff polymer, for which PnBMA shows no affinity to mixing. In other words PS, being immiscible with PnBMA and having a relatively high stiffness at all experimental temperatures, acts like a hard wall and represent a geometrical constraint for the movement and the expansion of PnBMA. The expansion of PnBMA and its tendency to dewet the PS phase, together with the presence of a nearly solid boundary at the interfacial region induces stresses in the PnBMA phase.

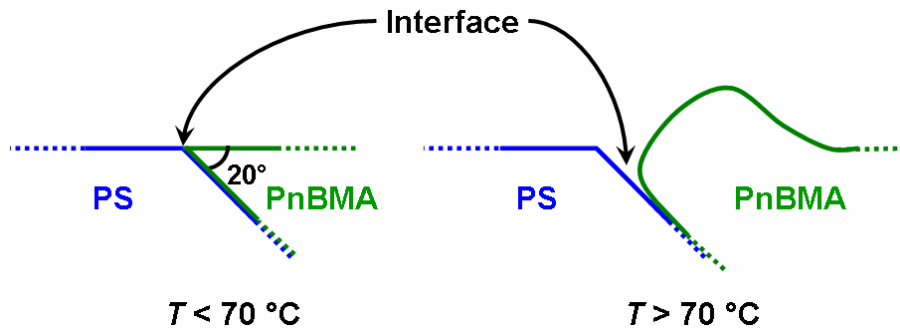


Figure 6-10: Schematic of the cross section of the model blend sample prepared from the polymer melts at temperatures below 70 °C (the sample shows no topographical variations between the two phases) and above 70 °C at which the PnBMA phase has enough energy to dewet the PS phase by forming a large and deep groove running parallel to a high pile. The angle of cut, i.e., the angle formed by the bottom and the lateral faces of the PS phase, has been measured and it is $20 \pm 5^\circ$.

Such an hypothesis of expansion-induced stresses is confirmed by the dramatic changes of the sample topography, accompanied by enormous stresses, above 70 °C, as PnBMA has

enough thermal energy to dewet PS and to form a PnBMA phase separated from the PS phase by a large ($\approx 30 \mu\text{m}$) and deep groove ($>6 \mu\text{m}$), running parallel to a several micrometer high pile, as shown schematically in Fig. 6-10. Such changes in the sample topography at the intended model blend interface made it impossible to carry out the experiment at temperatures higher than $70 \text{ }^\circ\text{C}$.

Another plausible reason for the increase in the Young's modulus of PnBMA over some tens of micrometers from the interface could be the effect of any underlying PS forming a double-layer sample. Since PS has a higher Young's modulus, any underlying PS would increase the Young's modulus of PnBMA close to the edge with PS. The determination of the mechanical properties of double-layer samples is a disputed topic. To date, the most useful empirical equation taking into account the effect of a stiff substrate on the mechanical properties of a film on top of it is the one of Tsukruk [72], giving the deformation δ in the form:

$$\frac{\delta}{\delta_H} = \sqrt[4]{\frac{J^{4/3} + 0.8t / \sqrt{R\delta_H}}{\sqrt{1 + (0.8t / \sqrt{R\delta_H})^2}}}, \quad (6.1)$$

where δ_H is the Hertz deformation described in Eq. 3.9b that would be obtained on the top film (PnBMA) without substrate (PS), t is the thickness of the top film and J is the ratio of the Young's moduli of the top film E_{PnBMA} and of the substrate E_{PS} .

Fig. 6-11 shows the profile of $\log(E)$ across the interface at $57.5 \text{ }^\circ\text{C}$ superimposed on the profile calculated assuming that deformations are described by the Tsukruk equation and that the underlying PS has a linear profile. The angle of inclination of the underlying PS, i.e. the angle of cut, has been adjusted in order to match the measured profile and is 2° . This means that the presence of underlying PS would influence the Young's modulus of PnBMA to such an extent only if the inclination angle were very small or in other words, only if the PnBMA film on top of PS were very thin. On the contrary, as mentioned in Section 4.4.3 and schematically shown in Fig. 6-10, the measured angle of inclination at the edge of the PS film is $20 \pm 5^\circ$. Since our lateral resolution in a force volume map is 800 nm , already after one point from the PS edge, the thickness of PnBMA is $\approx 300 \text{ nm}$. On the other hand, at $57.5 \text{ }^\circ\text{C}$ the maximum elastic deformation achieved on PnBMA at a distance of some micrometer from the interface is $\approx 60 \text{ nm}$. This means that the thickness of the PnBMA film on top of PS is much larger than the performed deformations and, as a consequence, the mechanical properties of PnBMA probed by the cantilever are not affected by those of the underlying PS layer. Hence, the stiffening of PnBMA in the some tenths of micrometer wide region near the

interface cannot be explained only through the presence of any underlying PS. Much more, the effect of stresses resulting from the geometrical constraints close to the boundary turns to be essential to elucidate the spatial variations of the mechanical properties of PnBMA in the vicinity of the interface.

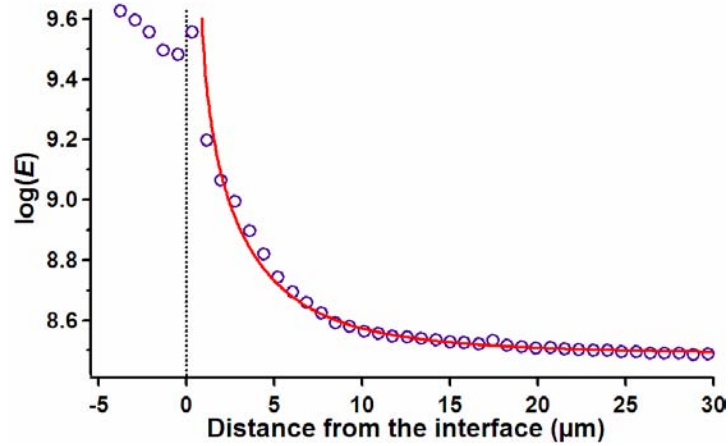


Figure 6-11: Profile of $\log(E)$ across the interface at $57.5\text{ }^{\circ}\text{C}$ superimposed on the profile calculated assuming that deformations are described by the Tsukruk equation (Eq. 6.1) and that the underlying PS has a linear profile. The angle of inclination of the underlying PS has been adjusted in order to match the measured profile and is 2° .

Moreover, Eq. 6.1 shows that, in presence of a double layer sample, depending on the applied load, the elastic portion of $\delta^{3/2}$ curves should compose of two lines. For small loads, i.e. $\delta \ll t^2/R$, $\delta^{3/2}$ would tend to $\delta_H^{3/2}$, i.e. to the typical deformation on PnBMA, or, in other words, the $\delta^{3/2}$ curve would be a line with a slope γ as far away from the interface on PnBMA. Increasing the load, i.e., for $\delta \gg t^2/R$, $\delta^{3/2}$ would tend to $J\delta_H^{3/2}$, i.e. to the typical deformation on PS, or, in other words, the $\delta^{3/2}$ curve would be a line with a smaller slope γ , as on PS. Such a shape of the elastic part of the $\delta^{3/2}$ curves has never been seen and the elastic part of $\delta^{3/2}$ curves is always a straight line. This confirms that the elastic deformations performed during force volume are too small to probe any underlying PS, and that the increase of the Young's modulus of PnBMA near the interface is mainly due to the effect of stresses and not to the double-layer structure of the sample.

The detailed analysis of $\delta^{3/2}$ curves on PnBMA close to the interface reveals the existence of another peculiarity of such curves with respect to the curves acquired far away from the interface. The plastic portion of $\delta^{3/2}$ curves acquired near the interface is not proportional to the force, like in the curves acquired far from the interface. Figure 6-12 shows several $\delta^{3/2}$

curves acquired at 51.5 °C on PnBMA (colored markers) at increasing distance from the interface (from 0.8 to 4.8 μm in steps of 800 nm, followed by the curves at 6.4, 7.2, 8, 9.6, 10.4, 14.4, 16, 17.6, and 20.8 μm from the interface), together with the $\delta^{3/2}$ curves on PS (red line) and on PnBMA (black line) far from the interface. Only one in eight points is shown for clarity. One can observe that the deviation from the linear behavior in the plastic region become smaller and smaller with increasing distance from the interface and that the curves gradually pass from a typical PS-curve to a typical PnBMA-curve. This phenomenon can be also seen from the inset where the derivative of the $\delta^{3/2}$ curves on PS, on PS and on PnBMA at 1.6, 4.8, 9.6 and 16 μm from the interface are shown. The curve acquired at 21.6 μm from the interface overlaps the curve far away from the interface on PnBMA. As mentioned before, it can be seen that there are no deviations in the proportionality between load and deformation in the elastic regime.

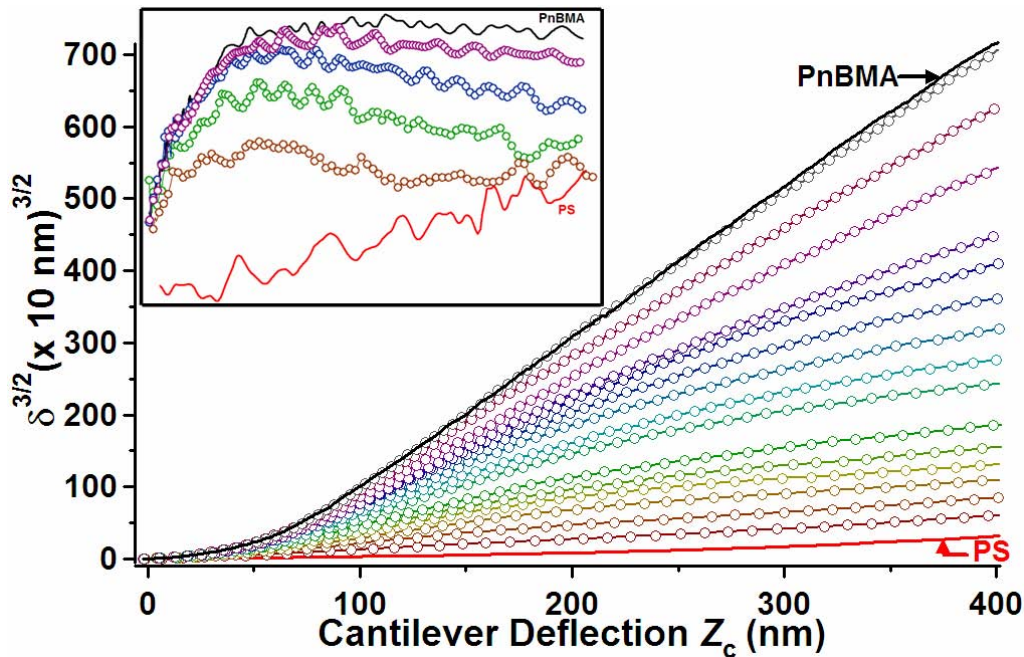


Figure 6-12: $\delta^{3/2}$ curves acquired at 51.5 °C on PnBMA at increasing distances from the interface (empty circles). Only one in eight points is shown for clarity. The distances from the interface, from bottom to top, are: 0.8, 1.6, 2.4, 3.2, 4, 4.8, 6.4, 7.2, 8, 9.6, 10.4, 14.4, 16, 17.6, and 20.8 μm . Also the $\delta^{3/2}$ curves on PS (red) and on PnBMA (black) far from the interface are shown. The curve acquired at 21.6 μm from the interface overlaps the curve on PnBMA away from the interface. The continuous lines represent the fit with Eq. 6.2. The inset shows the derivative of $\delta^{3/2}$ curves on PS (red) and on PnBMA (black) and on PnBMA at increasing distances from the interface (circles). The distances from the interface, from bottom to top, are: 1.6, 4.8, 9.6 and 16 μm from the interface.

The deviations from the linear behavior for $F > F_{\text{yield}}$ are attributed both to the internal stresses induced in PnBMA at the boundary with PS and to the presence of the underlying PS layer. As a matter of fact, plastic deformations are performed at higher loads than elastic deformations, and are so large, that an effect of underlying PS on the measured curves cannot be excluded because at higher loads the tip probes a larger volume of the sample. It is of fundamental importance to remember that probing of the underlying PS layer by the tip does not imply that the deformations are as deep as the PnBMA layer on the top. As a matter of fact, as also in the Tsukruk model, the underlying layer is probed already at a deformation about ten times smaller than the thickness of the upper layer [72].

Such deviations from the linear behavior hindered us from fitting the whole $\delta^{3/2}$ curves with a hyperbola as in Eq. 5.2, but they could be fitted with the following equation:

$$y = [y_1] - [y_2] = \left[(\beta Z_c - \varepsilon_1) + \sqrt{\alpha_1^2 Z_c^2 - 2\varepsilon_1(\beta - \gamma_1)Z_c + \varepsilon_1^2} \right] - \left[(\alpha_2 Z_c - \varepsilon_2) + \sqrt{\alpha_2^2 Z_c^2 - 2\varepsilon_2(\alpha_2 - \gamma_2)Z_c + \varepsilon_2^2} \right] \quad (6.2)$$

such that

$$\frac{\partial y_1}{\partial Z_c} = \beta + \frac{\alpha_1^2 Z_c - \varepsilon_1(\beta - \gamma_1)}{\sqrt{\alpha_1^2 Z_c^2 - 2\varepsilon_1(\beta - \gamma_1)Z_c + \varepsilon_1^2}} \quad \text{and} \quad \left. \frac{\partial y_1}{\partial Z_c} \right|_0 = \gamma_1, \quad \lim_{Z_c \rightarrow \pm\infty} y_1 = \beta \pm \alpha_1,$$

and

$$\frac{\partial y_2}{\partial Z_c} = \alpha_2 + \frac{\alpha_2^2 Z_c - \varepsilon_2(\alpha_2 - \gamma_2)}{\sqrt{\alpha_2^2 Z_c^2 - 2\varepsilon_2(\alpha_2 - \gamma_2)Z_c + \varepsilon_2^2}} \quad \text{and} \quad \left. \frac{\partial y_2}{\partial Z_c} \right|_0 = \gamma_2, \quad \lim_{Z_c \rightarrow \infty} y_2 = 2\alpha_2, \quad \lim_{Z_c \rightarrow -\infty} y_2 = 0.$$

Equation 6.2 represents a hyperbola as in Eq. 5.2 (first part of the function, y_1), to which, starting from a point $Z^* = \varepsilon_2/\alpha_2$, a second hyperbola y_2 is subtracted. Hence, $y - y_1$ can be approximated to two lines at $Z_c = 0$ and for $Z_c \rightarrow \infty$, i.e. the tangent to the hyperbola and the asymptote to the hyperbola, having slopes of γ_2 and $2\alpha_2$, respectively. This approximation is similar to the approximation used in Section 5.2 with Eq. 5.2. Therefore, the sample deformation is modeled using “three-regimes”. For $Z_c \rightarrow 0$, Eq. 6.2 can be approximated to a line with a slope $\gamma_1 - \gamma_2$; for $Z_{\text{yield}} < Z_c < Z^*$, Eq. 6.2 can be approximated to a line with a slope $\beta + \alpha_1$; finally, at very high loads, i.e. $Z_c \rightarrow \infty$, Eq. 6.2 can be approximated to a line with a slope $2\alpha_2$.

The phenomena involved in the indentation of the sample near the boundary with PS can be summarized as follows. During the elastic indentation, deformations are influenced by the underlying PS only very close to the interface, i.e. in a narrow stripe, about 1 μm wide, or in other words only for the first two or three points after the interface in the images in Fig. 6-5.

At larger distances the cantilever probes only the upper PnBMA layer that is much thicker than the performed indentation. The PnBMA near the interface (in a region going from some micrometer at 32 °C up to more than 60 μm at 70 °C) is stiffer than far from the interface. This is due to internal stresses arising from the geometrical constraints at the boundary with PS and from the tendency of PnBMA to dewet the stiff PS phase. Owing to such internal stresses, the Young's modulus decreases from the PS value to the PnBMA value with increasing distance from the interface.

By increasing the force, and hence the deformation, near the interface the AFM tip probes more and more the underlying PS. Since PS is in the glassy state, it is stiffer and harder than PnBMA, and, for a given load, the plastic deformation on PS is smaller than on PnBMA. Furthermore, PS chains are not free to move like PnBMA chains, and cannot be squeezed out from the contact volume. Hence, starting from the load at which the probed volume includes also the underlying PS, the first derivative of the plastic region decreases, indicating that the resistance to plastic deformations is larger than in the PnBMA upper layer. At very high loads, the slope of the plastic region in the curves acquired in the several micrometers wide transition region in the vicinity of the boundary approaches the slope of the plastic region in the curves acquired on PS. Hence, the curves in the transition region are characterized by a “three-regime” dependence on the force: the elastic region that is influenced by internal stresses, a first plastic region that is also influenced by internal stresses and a second plastic region, which is influenced by the presence of underlying PS.

Since the thickness of PnBMA on the top of PS increases linearly with the distance from the interface, both effects of internal stresses and of underlying PS decrease with increasing distance from the interface. Hence, both the elastic region and the first plastic region become more and more similar to those of curves acquired on PnBMA far from the interface, and the second plastic region becomes shorter and shorter, till it disappears at a distance of about 20 μm from the interface at 51.5 °C, as shown in Fig. 6-12.

This behavior can be clearly seen from Fig. 6-13a where the quantity $2\alpha_2 / [(\beta + \alpha)_{\text{PnBMA}} - (\beta + \alpha)_{\text{PS}}]$ is shown along with the Young's modulus at 45 °C in Fig. 6-13b. The quantities $(\beta + \alpha)_{\text{PnBMA}}$ and $(\beta + \alpha)_{\text{PS}}$ correspond to the stiffness of PnBMA and of PS for plastic deformations obtained on PnBMA and on PS from measurements performed away from the interface, respectively. The quantity $2\alpha_2$ is the slope of the linear region in $\delta^{3/2}$ curves corresponding to the effect of any underlying PS, i.e. the stiffness contribution in $\delta^{3/2}$ curves acquired on PnBMA in the vicinity of the interface.

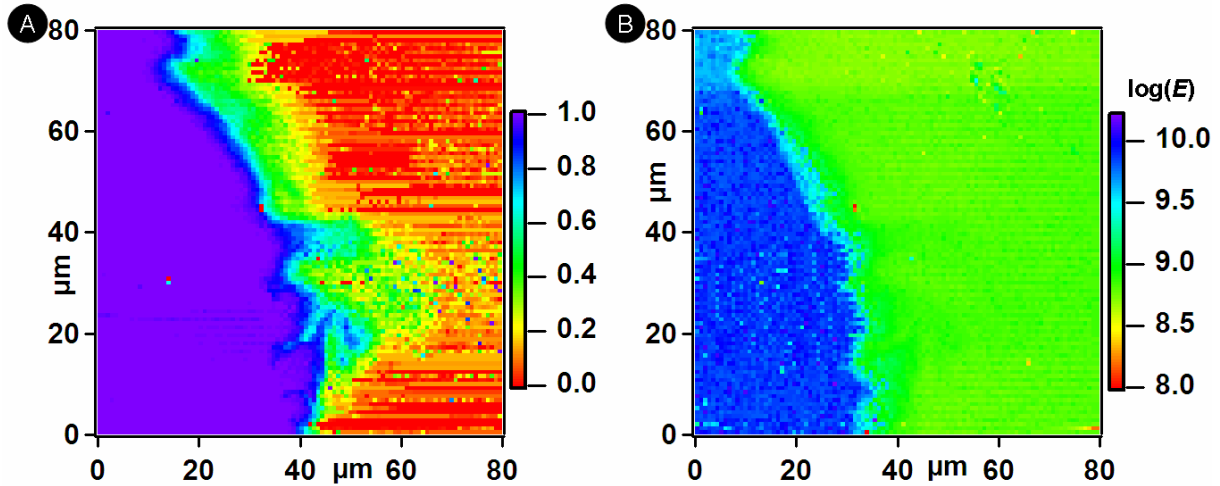


Figure 6-13: Maps of the quantity $2\alpha_2 / [(\beta + \alpha)_{\text{PnBMA}} - (\beta + \alpha)_{\text{PS}}]$ (a) and $\log(E)$ (b) in the $80 \times 80 \mu\text{m}^2$ region across the interface at 45°C . The color scales denote the changes in the value of the measured quantity and $\log(E)$ in the scanned region. The quantities $(\beta + \alpha)_{\text{PnBMA}}$ and $(\beta + \alpha)_{\text{PS}}$ correspond to the stiffness of PnBMA and of PS for plastic deformations obtained on PnBMA and on PS from measurements performed away from the interface, respectively. The quantity $2\alpha_2$ is the slope of the linear region in $\delta^{3/2}$ curves corresponding to the effect of any underlying PS, i.e. the stiffness contribution in $\delta^{3/2}$ curves acquired on PnBMA in the vicinity of the interface. The quantity $2\alpha_2 / [(\beta + \alpha)_{\text{PnBMA}} - (\beta + \alpha)_{\text{PS}}]$ reduces from 1 to 0 at increasing distances from the interface. This corresponds to decrease in the effect of underlying PS on the plastic deformations performed on PnBMA with increasing distances from the edge of PS. At a distance of $\approx 20 \mu\text{m}$ from the interface on PnBMA the tip probes only PnBMA also during plastic deformations.

One can clearly point out the interface from the $\log(E)$ map in Fig. 6-13a but from the map of the quantity $2\alpha_2 / [(\beta + \alpha)_{\text{PnBMA}} - (\beta + \alpha)_{\text{PS}}]$ it is not so straightforward to point out the interface. Also it can be seen that value of the measured quantity decreases from 1 (blue) in PS phase to 0 (red) in PnBMA phase at increasing distances from the interface. The PnBMA film on top of the PS film is thinner close to the interface than at greater distances from the edge of PS. As seen from Fig. 6-12 with increasing distances from the interface the tip probes less and less of underlying PS during plastic deformations on PnBMA. At a distance of $\approx 20 \mu\text{m}$ at 45°C from the interface on PnBMA, the tip probes only PnBMA also during plastic deformations. This distance increases with increasing temperature. In the first $80 \times 80 \mu\text{m}^2$ measurement at 70°C E_{PnBMA} does not reach the value that of measurements

made far away from the interface. Therefore, a second measurement adjoining the first measurement had to be made.

7. Conclusion

In this PhD work, force-distance curves have been obtained on amorphous polymers over a wide range of temperatures and frequencies. In order to obtain the stiffness and the Young's modulus of the polymer from the sample deformations one of the elastic continuum contact theories, e.g. Hertz theory, has to be applied. In fact all the elastic contact theories predict the proportionality between the sample deformation ($\delta^{3/2}$) and the applied load (F). When the applied force exceeds a critical force called the yielding force the sample begins to deform plastically and in this regime of sample deformations the elastic continuum contact theories are no longer valid. Therefore, a new model of deformations is needed. In the present work, deformation vs. load curves have been fitted with a hyperbola.

Such a novel hyperbolic fit successfully extends the elastic continuum contact theories to plastic deformations. This hyperbolic model is an interpretation of the yielding region, and hence also of plastic deformations, as a gradual transition from a first elastic deformation with a higher stiffness to a second deformation with a lower stiffness. In the two linear regions of the $\delta^{3/2}$ vs. F curves, i.e. the elastic and plastic regime of deformations, the hyperbola can be approximated with two lines, i.e. its tangent at $F = 0$ and its asymptote for $F \rightarrow \infty$, respectively. The intersection of these two lines gives the yielding point. Plastic deformations show the same dependence on the load as elastic deformations, provided the elastic deformation obtained at the yielding point is subtracted from the total deformation and the yielding force is subtracted from the total load. Therefore, by shifting the origin of the sample deformation vs. applied load curve to the yielding point, a plastically deformed polymer can be treated from a mathematical point of view as an elastically deformed polymer with a lower stiffness starting from the yielding point.

The properties that were determined using the hyperbolic model at various temperatures and frequencies are the Young's modulus, the analogue of the Young's modulus for plastic deformations and the yielding force.

Following the time-temperature-superposition principle isotherms of the measured properties, i.e. curves describing the measured property as a function of frequency, were shifted horizontally to overlap the chosen reference isotherm and thus obtaining the master curve of each property. Depending on the glass transition temperature T_g of the polymer and the experimental temperature the shift coefficients were described using the Williams-Landel-Ferry (WLF) equation and/or the Arrhenius equation, and thereby the measured properties were plotted as a function of both temperature and frequency.

Poly(*n*-butyl methacrylate) (PnBMA) was chosen to test the analysis method because its T_g is close to the room temperature (22 °C). Therefore, the Young's modulus of PnBMA decreases of about one order of magnitude in our experimental temperature range. The storage and the loss moduli were obtained from the dynamic mechanical analysis (DMA) measurements and the shift coefficients have been obtained from two well-established techniques such as the broadband spectroscopy and DMA, which measure the dielectric and mechanical properties of the polymer, respectively.

All the measured properties, determined using the novel analysis method, obey the WLF equation with the same coefficients. Moreover, the shift coefficients obtained through AFM measurements were in very good agreement with the values obtained from the broadband spectroscopy and DMA measurements.

One of the most important results of this experiment is that for the first time it was possible to quantitatively characterize the Young's modulus of PnBMA using AFM force-distance curves as a function of both temperature and frequency in excellent agreement with the Young's modulus determined through DMA measurements.

At very high temperatures and/or probe time the yielding force reaches very small values and the transition region around the yielding force becomes very large, so that plastic deformations occur also for very small forces and also the stiffness at very small loads is influenced by the stiffness after the yielding point. In other words, if a characterization of the mechanical properties of polymers in a wide temperature range is desired, since it is not possible to avoid plastic deformations it is clearly necessary to perform large plastic deformations, so that their influence on the small loads can be at least determined.

In a second experiment, force-distance curves were obtained on two polystyrene (PS) samples having different molecular weights. The dependency of T_g on the molecular weight of PS has been extensively characterized and documented by several research works over the past decades.

In the experimental temperature range stark contrasts between the measured viscoelastic properties of the two PS samples were observed. These differences in the mechanical properties of the PS samples arise from their differences in their molecular weights and glass transition temperatures as the high molecular weight PS remained in its glassy state at all experimental temperatures, whereas the low molecular weight PS was in the glassy state at low temperatures and in the glass-rubber transition region at high temperatures.

All the measured properties obey the WLF equation for the measurements performed above T_g and Arrhenius equation for the measurements performed below T_g with the same coefficients. The parameters obtained from the WLF equation were in very good agreement with the literature values. From the shift coefficients of the two PS films below their glass transition temperatures, it was possible to evaluate the activation energy of the β relaxation process in good agreement with the literature value.

Most importantly, the glass transition temperature of low molecular weight PS has been determined as the intersection of the fit of the shift coefficients using the WLF and Arrhenius equations.

DMA measurements of heterogeneous polymer samples provide only an average value of the Young's moduli of the constituting polymers as the measurements are based on the response of the whole sample. Hence, local mechanical properties of heterogeneous samples with lateral resolution in the order of nanometers are only possible with AFM measurements. Also, some aspects of compositional identification are intrinsic to the AFM operation. The interaction forces acting between the tip and sample comprise of chemical information, and the sample indentation contains information about the viscoelastic properties of the sample. The high lateral resolution of AFM has been exploited to determine the local mechanical properties of a model polymer blend of PS/PnBMA at different temperatures. A PS/PnBMA model blend has been chosen because the mechanical properties of the two polymers have been previously characterized using AFM force-distance curves acquired on the individual polymer films.

The most important result of this experiment is the quantitative determination of the dependence of the Young's modulus of the blend components as a function of temperature evaluated using our analysis technique. Also, for the first time, the morphology of the model blend has been characterized with a resolution of 800 nm at various temperatures using the Young's moduli of rubbery PnBMA and glassy PS.

The Young's moduli of the polymers were compared with the results from previous AFM measurements on individual polymer films of PnBMA and PS and with DMA measurements on PnBMA. In both cases, there is an excellent agreement between the measurements, proving the repeatability of the experiment and also the accuracy of the analysis method used to calculate the Young's modulus. Small differences between the several measurements were attributed to the different sample preparation techniques.

A “transition region”, where the Young’s modulus decreases gradually from the value on PS to the value on PnBMA, has been observed from the measurements on an $80 \times 80 \mu\text{m}^2$ area across the model blend interface. The width of this “transition region” increases with increasing temperature. The stiffening of PnBMA in the vicinity of the interface is attributed to internal stresses arising from the presence of a boundary with a stiffer polymer (PS) for which PnBMA has no affinity to mixing. Such a hard wall boundary hinders the PnBMA phase to relax and expand, and generates stresses that lead to an increase of the stiffness and of the Young's modulus. This experiment shows the capability of AFM of surveying local mechanical properties and studying heterogeneous samples. Such spatially resolved measurements cannot be achieved with any other technique.

The goal of the PhD work to determine the mechanical properties of amorphous polymers as a function of temperature and frequency, to determine the Young’s moduli of the constituting polymers in a heterogeneous polymer sample, and finally to characterize the morphology of the heterogeneous sample based on the measured properties has been reached. In future studies a mathematical model for the withdrawal contact curves should be found out. Such a model for withdrawal curves would better the understanding of the dissipated energy and adhesion in force-distance curves.

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